Control Valve Solutions for Industrial Applications

- Pulp & Paper
- Petrochemical
- Power
- Mining
- Distilleries, Wineries and Breweries
- Refineries
- Automotive Manufacturing
- Steel Mills

exceptional quality • unparalleled performance
Precise Control for Industrial Applications

Typical Industries Served
Because of their flexible design and precise performance, Cla-Val Automatic Control Valves are ideal for use in a variety of industries, including:

- Pulp and Paper
- Petrochemical
- Power
- Mining
- Distilleries, Wineries and Breweries
- Refineries
- Automotive Manufacturing
- Steel Mills

Typical Applications
Cla-Val Automatic Control Valves are available in the sizes and materials necessary to achieve optimum performance in industrial fluid control applications, including but not limited to the following:

- Pressure Control - Hydraulic or Electronic
  - Pressure Reducing
  - Pressure Relief
  - Pressure Sustaining
  - Backpressure
- Flow Control
- Pump Control
- Solenoid Control
- Level Control
- Check Valves

For more information, visit www.cla-val.com
Contact the Factory at 800.942.6326

Extensive Material Options
One of Cla-Val’s greatest strengths is the ability to produce valves in more than 50 different metals poured in two on-site foundries located at our 20-acre facility in Southern California. The foundry facilities also include a pattern shop where customized patterns are built to meet unique customer requirements and a full metallurgical laboratory that tests samples of metals poured before, during and after the casting process.

Metal Alloys
A representative sample of available materials include:
- Ductile Iron
- Cast Steel
- Stainless Steel
- Monel
- Nickel Aluminum Bronze
- Titanium
- Super Duplex Stainless Steel
- Super Austenitic Stainless Steel

Elastomers
The wide range of materials is further extended to the choice of elastomers we can provide to ensure that the valves can withstand the service for which they are intended. Common choices include BUNA N, Viton®, EPDM, Silicone, Neoprene, among others.

Engineering Expertise
Cla-Val has been in the control valve business for nearly 80 years. The Engineering expertise we developed along the way has enabled us to design hundreds of thousands of valve configurations for both standard and complex applications.

Our fully staffed, in-house Engineering team, combined with extensive industry knowledge enables us to develop solutions for just about any fluid control application you can think of.

Manufacturing Know-How
Since the first Cla-Val Automatic Control Valve was produced in 1936, we have manufactured the best quality control valves available, utilizing the latest in manufacturing technology.

Each valve is tested and inspected before leaving the factory in accordance with the Cla-Val Quality Control Program and ISO 9001: 2008 requirements.
Inside a Cla-Val Automatic Control Valve

- One moving assembly
- Fully supported, frictionless diaphragm
- Resilient disc
- Renewable seat
- Outlet
- Inlet

Many Material Options: • Epoxy Coating for Durability • Stainless Steel Trim and Pilot Controls

Pressure Classes
- ANSI 150 and 300

End Connections
- Threaded • Flanged • Grooved

Sizes
- 3/8 through 48-inches

Working Pressures: 150 Class Valves
- Ductile Iron: 250 psi maximum
- Cast Steel: 285 psi maximum
- Stainless Steel: 275 psi maximum

Working Pressures: 300 Class Valves* ‡
- Ductile Iron: 400 psi
- Cast Steel: 400 psi
- Stainless Steel: 400 psi

Notes
- * Other flange options are also available
- ‡ Consult factory for higher pressures

Body Styles
- • Globe or Angle Pattern
- • Full or Reduced Port

Stem Options
- • Standard Stainless Steel
- • Optional Dura-Kleen® Stem with Fluted Surface to prevent deposit build-up
- • Optional Delrin® Sleeved Stem for applications with dissolved minerals to prevent scale deposits

Control Options
- • Hydraulic
- • Electronic
- • Electronic with Hydraulic Fail-Safe Back-Up
- • Solenoid Operated

All Cla-Val Control Valves can be serviced without removal from the pipeline. Additional options can be added to provide multiple functions in a single valve, including flow metering and check features.
How Cla-Val Automatic Control Valves Operate

On-Off Valve Operation

A simple control which either opens the valve wide or closes it tightly is a three-way valve. The type of operation this control gives is called "non-modulating" because the valve cannot pause in a partially open position.

To open...
Control is turned to exhaust cover chamber pressure.

To close...
Control is turned to apply pressure to cover chamber.

Operation when used a regulator

The Cla-Val Automatic Control Valve modulates if the cover pressure is held between the inlet and outlet pressure. To achieve regulating operation, a slightly different type of control system is utilized.

Valve Open
When the regulating pilot opens to a point where more pressure is relieved from the cover chamber than the restriction can supply, cover pressure is reduced and the valve opens.

Valve Closed
When the regulating pilot closes sufficiently to direct a great enough pressure into the cover chamber to overcome opening forces of line pressure, the main valve closes.

Valve Regulating
The main valve regulates to any degree of opening in response to changes in the throttling control. At an equilibrium point, the main valve opening and closing forces hold the valve in balance. This balance holds the valve partially open, but immediately responds and readjusts its position to compensate for any change in the controlled condition.
**Typical On-Off Valve Applications**

**Solenoid Controlled On-Off Service (136 Series)**
- Control valve which either opens fully or closes drip tight upon receiving an electrical signal to the solenoid pilot control
- Accurately controls process water for batching, mixing, washing, blending and other applications requiring on-off control

**Float Control On-Off Service (124 Series)**
- Designed to open fully when the liquid level reaches a pre-set low point and close drip-tight when the level reaches a preset high point
- Fully adjustable, accurate and repeatable level control
Typical Modulating Applications

40 Series

Flow Control
• Prevents excessive flow by limiting flow to a preselected maximum rate
• Ideal for pumping applications and rate-of-flow control for transmission header

50 Series

Pressure Relief/Sustaining
• Opens fast to maintain line pressure and closes slowly to prevent high pressure surges
• Use for pump discharge pressure control or pressure relief at a transmission header

90 Series

Pressure Reducing Service
• Automatically reduces a higher inlet pressure to a steady lower downstream pressure, regardless of fluctuations
• When downstream pressure exceeds the pressure setting of the control pilot, the main valve and pilot valve close drip-tight
In addition to a complete line of Automatic Control Valves, Cla-Val also manufactures a wide range of complementary products that can significantly improve the performance and stability of any fluid handling system. For a comprehensive overview of available valve accessories and enhancements, visit www.cla-val.com

Check Valves

580 Series Check Valves
- Valves close to prevent flow reversal
- Can be installed in vertical or horizontal positions with flow up or flow down
- Available in sizes 2” to 10”, 125 lb. or 250 # pressure class rating
- Other configurations include globe, two-door, and flexible disc check valves
- Many material and elastomer options available

585 Swing Check Valve
- Designed for long service life and maintenance free operation
- Full-flow body allows unrestricted flow
- Available in sizes 2 through 48-inches

Cavitation Protection

Cla-Val’s KO anti-cavitation trim fights cavitation in valve applications with extreme pressure differentials and high velocity flow conditions.
- 316 Stainless Steel construction
- Significantly reduces noise and vibration
- Helps improve reliability and performance
- Extends valve life

Air Release and Vacuum Breaker Valves

Designed to protect pipelines and vertical turbine pump applications from air lock and vacuum collapse, the Model 33A Air Release and Vacuum Breaker Valve eliminates air and prevents vacuum formations in pipelines.
- Corrosion resistant materials of construction
- Standard Working pressure = 300 psi, for higher pressure applications, consult factory

In-Line Strainer

- Provides an effective means of removing unwanted solid particles in pipeline flow
- Low Pressure Drop
- Ductile Iron Fusion Bonded Epoxy Coated Construction with a 316 Stainless Steel Strainer
- Large Flow Area H-Style Design
- Service Without Removal From Line
Products That Protect Life & Property
In addition to products that help achieve operational goals for efficiency and precise fluid control, Cla-Val also manufactures products for fire suppression systems in a wide variety of materials, sizes and configurations.

Custom Made Just for You...
- Wide Size Range
- Globe or Angle Pattern
- Exotic metals poured in our own onsite foundries
- Flanged, Threaded or Grooved End Connections
- Accessories that add functionality

...Ready When You Need Them
- Large inventory of main valve bodies for quick pilot system assembly
- Fastest deliveries in the control valve industry

Worldwide Locations
US • Canada • Switzerland • The UK • France • New Zealand

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