**Direct Acting Pressure Reducing Valve**

**CRD-L**

- **Typical Applications**
  - **High rise buildings** use CRD-L Pressure Reducing Valves in various water systems (potable water, boiler feed air conditioning, etc.) to control pressure fluctuations between floors.
  - **Industrial plants** use CRD-L Pressure Reducing Valves between a high pressure supply system and equipment requiring lower pressure. Typically CRD-L Pressure Reducing Valves are used at supply connections for water heaters, boiler feed water or other process water systems.
  - **Municipal water systems** use CRD-L Pressure Reducing Valves at service connections in a high pressure distribution zone. Depending on flow requirements, CRD-L’s may be installed in parallel.

One CRD-L provides desired outlet pressure while the second CRD-L handles low flow conditions. If necessary, additional CRD-L’s can be added for more flow capacity. The CRD-L is also ideal for a low flow bypass around a larger Cla-Val 90 Series Pressure Reducing Valve.

The Cla-Val Model CRD-L Pressure Reducing Valve automatically reduces a higher inlet pressure to a steady lower downstream pressure with our unique design. This valve is an accurate regulator capable of holding downstream pressure to a predetermined amount, regardless of upstream pressure fluctuations.

Periodic maintenance consist of regular internal cleaning that is accessed by removing bottom plug.

- **Meets Requirements of “Reduction of Lead in Drinking Water Act”**
- **Sizes:** 1/2", 3/4", 1", 1-1/4", 1-1/2", 2", 2-1/2"
- **Operates in Any Position**
- **Easy Installation**
- **Stainless Steel Trim Standard**
- **Gauge Connections Standard**
- **All Bronze Body and Cover**
Valve Operation

Flow Condition
When flow begins, the pressure on the underside of the diaphragm will be lower than the set-point of the spring causing the diaphragm to move the valve seat away from the valve seal allowing flow to occur. As the flow increases downstream, the pressure acting on the spring pushes the diaphragm and the valve seat away from the valve seal to regulate outlet pressure to desired value.

No Flow Condition
When there is no flow, the downstream pressure increases and acts against the under side of the diaphragm, pulling the valve seat up against the valve seal to close the valve.

Reduced Pressure Falloff

Unlike pilot controlled pressure reducing valves, direct acting valves are subject to "reduced pressure falloff" (RPF). Reduced pressure falloff is the decrease in downstream regulated pressure that occurs when the flow increases. When the demand for flow increases, the valve must open wider and wider to permit the flow. The only way the valve can open is for the spring force to be greater than the hydraulic force under the diaphragm (the force trying to close the valve). The downstream pressure therefore, must "fall off" or decrease before the spring can open the valve. All spring actuated direct acting valves have similar operating characteristics.

Noise and Velocity Guidelines

Noise in water piping systems can sometimes be attributed to high velocities of water through the valve seat. In general, as the water velocity increases, the noise produced by the installation will increase.

Where noise levels are important, such as residences, hospitals, or schools, pipeline velocities should be in the range of 5 to 10 fps. The chart below shows velocity and the corresponding reduced pressure falloff.

Sizing

Step One
Determine the following from the application:

1. Inlet pressure and desired outlet pressure
2. Maximum and minimum flow rate
3. Allowable reduced pressure falloff or maximum velocity based on acceptable noise level

Step Two
Determine the pressure differential across the valve by subtracting the desired outlet pressure from the inlet pressure. If there will be any fluctuations in the inlet pressure, calculate both high and low differentials. At all times the differential must be at least 14.5 psi. When the differential is greater than 150 psi, use two valves in series.

Step Three
Determine the valve size by using the Valve Capacity Charts on the next page. Start by referring to the valve capacity chart for the system's maximum flow rate. Locate the value for the maximum allowable reduced pressure falloff for your application. Select the valve size with a RPF value that is less than the maximum RPF.

<table>
<thead>
<tr>
<th>Velocity Delta from Set Point, fps</th>
<th>Set Point Pressure Falloff psi</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>1/2, 3/4&quot; and 1&quot;</td>
</tr>
<tr>
<td>5.0</td>
<td>6.0</td>
</tr>
<tr>
<td>7.5</td>
<td>9.5</td>
</tr>
<tr>
<td>10.0</td>
<td>12.5</td>
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</table>

For further assistance, contact a Cla-Val representative to utilize sizing software for system design and optimization. Cla-Val's software follows industry standard for single or parallel pressure regulators to prevent under and oversizing. Sizing software allows for wide range of flow requirements to avoid cavitation and noise.
Valve Capacity Chart

Valve Size and Spring Adjustment Range

<table>
<thead>
<tr>
<th>1/2&quot;, 3/4&quot; and 1&quot;</th>
<th>1-1/4&quot; and 1-1/2&quot;</th>
<th>2&quot;</th>
<th>2-1/2&quot;</th>
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<tr>
<td>15-65</td>
<td>5-60</td>
<td>18-50</td>
<td>18-50</td>
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<tr>
<td>25-100</td>
<td>25-100</td>
<td>30-95</td>
<td>30-95</td>
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<tr>
<td>80-150</td>
<td>75-160</td>
<td>75-200</td>
<td>75-200</td>
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<tr>
<td>125-250</td>
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Specifications

Temperature Range
Water: to 140°F (70°C) Max

Materials
Body and Cover: Low Lead Bronze

Diaphragm: Buna-N®

Pressure Ratings
Maximum Inlet Pressure: 400 psi (25 Bar)
Maximum Differential Pressure: 150 psi (10 Bar)
Minimum Differential Pressure: 14.5 psi

Disc: EPDM

Strainer: Inline Mesh

Available with optional Stainless Steel materials at additional cost. Consult factory for details.

Dimensions (Inches)

<table>
<thead>
<tr>
<th>Size</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>Weight (lbs.)</th>
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<tbody>
<tr>
<td>1/2&quot;</td>
<td>5.72</td>
<td>6.06</td>
<td>2.56</td>
<td>3.12</td>
<td>8.62</td>
<td>4.0</td>
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<td>3/4&quot;</td>
<td>5.60</td>
<td>6.06</td>
<td>2.56</td>
<td>3.12</td>
<td>8.62</td>
<td>4.0</td>
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<tr>
<td>1&quot;</td>
<td>6.68</td>
<td>6.06</td>
<td>2.56</td>
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<td>2&quot;</td>
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<td>8.11</td>
<td>3.06</td>
<td>4.91</td>
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<td>8.11</td>
<td>3.06</td>
<td>4.91</td>
<td>11.17</td>
<td>13.75</td>
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Gauge Connections
1/2" through 2-1/2" has 1/8" FNPT

Dimensions (mm)

<table>
<thead>
<tr>
<th>Size</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>Weight (kgs.)</th>
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<td>154</td>
<td>66</td>
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<td>219</td>
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<td>6.2</td>
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</tbody>
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When Ordering, Please Specify
1. Catalog No. CRD-L
2. Size
3. Adjustment Range
4. Optional Locking Cap

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E-CRD-L (R-02/2019)