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# **Powertrol Valve**



- Virtually Cavitation Free Operation
- Severe Service Design High Pressure Differentials
- Reduced Noise and Vibration
- 316 Stainless Steel Disc Guide and Seat Standard
- Drip-Tight, Positive Sealing
- Service Without Removal From Line
- Retrofit to Standard Hytrol Valves

The Cla-Val Model 100-02KO Anti-Cavitation Powertrol Valve is designed for applications where there is a high potential for damage from cavitation. Specify this valve series for a wide variety of control valve applications having pressure differentials up to 300 psid or for relief valves having atmospheric discharge up to 150 psid.

The 100-02KO Powertrol main valve provides optimum internal pressure control through a unique anti-cavitation trim design. Constructed of 316 Stainless Steel, the seat and disc guide trim components feature dual interlocked sleeves containing radial slots that deflect internal flow to impinge upon itself in the center of the flow path, harmlessly dissipating the potential cavitation damage. This unique design also lessens the possibility of fouling if large particles in the water are present due to the large flow path of the radial slots.

The 100-02KO Powertrol is the basic valve used in Cla-Val Automatic Control Valves is recommended where independent operating pressure is desired for high differential applications requiring remote control, pressure regulation, solenoid operation, rate of flow control, or liquid level control.

The Anti-Cavitation Trim components can be retrofitted to existing valves if the application indicates an appropriate need. Please consult factory for details.



### **Full Open Operation** When operating pressure below the diaphragm is applied and operating, pressure is relieved from the cover chamber and, the valve is held open, allowing full flow.



**Tight Closing Operation** When pressure below the diaphragm is relieved and operating pressure is applied to the cover chamber, the valve closes drip-tight.



## Modulating Action

The valve holds any intermediate position when operating pressure is equal above and below the diaphragm. A Cla-Val four-way pilot control with "lock" position can maintain this balance by stopping flow in the pilot control system.

# **Principle of Operation**

## **100-02KO Main Valve Specifications**

#### **Available Sizes**

Pattern	Globe	Angle	Grooved End		
Size (inches)	3" - 24"	3 - 16" & 24"	3" - 8"		

#### Pressure Ratings (Recommended Maximum Pressure - psi)

Valve Body 8	Cover	Pressure Class						
valve body d	Fla	Threaded						
Grade	Material	ANSI Standards*	150 Class	300† Class	End‡ Details			
ASTM A536	Ductile Iron	B16.42	250	400	400			
ASTM A216-WCB	Cast Steel	B16.5	285	400	400			
UNS 87850	B16.24	225	400	400				

Note: \* ANSI standards are for flange dimensions only. Flanged valves are available faced but not drilled.

- ‡ End Details machined to ANSI B2.1 specifications.
- † Consult factory when Maximum Operating Pressure
- Differential (MOPD) is greater than 400 PSID

"Valves for higher pressure are available; consult factory for details"

## **Materials**

Component	Standard Material Combinations							
Body & Cover	Ductile Iron	Cast Steel	Bronze					
Available Sizes (inches)	3" - 24"	3" - 16"	3" - 16"					
Disc Retainer & Diaphragm Washer	Cast Iron	Cast Steel	Bronze					
Trim: Disc Guide, Seat & Cover Bearing	Stai	inless Steel is Standard						
Disc	Buna-N <sup>®</sup> Rubber							
Diaphragm Nylon Reinforced Buna-N <sup>®</sup> Rubber								
Stem, Nut & Spring	Stainless Steel							
For material options not listed consult factory.								
Cla-Val manufactures valves in more than 50 different alloys.								



## **Options**

#### **Epoxy Coating - suffix KC**

The NSF/ANSI 61 fusion bonded epoxy coating option is for use with cast iron, ductile iron or steel valves. This coating is resistant to various water conditions, certain acids, chemicals, solvents and alkalies. epoxy coatings are applied in accordance with AWWA coating specifications C116-03. Do not use with temperatures above 175° F.

#### Viton® Rubber Parts - suffix KB

Optional diaphragm, disc and o-ring fabricated with Viton<sup>®</sup> synthetic rubber. Viton<sup>®</sup> is well suited for use with mineral acids, salt solutions, chlorinated hydrocarbons, and petroleum oils; and is primarily used in high temperature applications up to 250° F. Do not use with epoxy coating above 175° F.

#### Heavy Spring - suffix KH

The heavy spring option is used in applications where there is low differential pressure across the valve, and the additional spring force is needed to help the valve close. The option is best suited for valves used in on-off (non-modulating) service.



For assistance in selecting appropriate valve options or valves manufactured with special design requirements, please contact our Regional Sales Office or Factory.

# **100-02KO Main Valve Functional Data**

Valve Size		Inches	3	4	6	8	10	12	14	16	18	20	24
C <sub>V</sub> P Factor P	Globe Pattern	Gal./Min. (gpm)	52	90	218	362	602	900	1100	1200	1550	1950	3900
	Angle Pattern	Gal./Min. (gpm)	55	95	232	388	479	790	1075	1175	_	_	3775
Equivalent Length of Pipe	Globe Pattern	Feet (ft.)	416	572	858	1315	2444	2118	1937	3022	3537	4199	4532
	Angle Pattern	Feet (ft.)	372	514	757	1145	2133	2226	2021	3152	_	_	2583
G		Globe Pattern	29.3	29.0	25.5	27.7	41.0	27.7	22.8	31.4	30.2	29.5	15.4
		Angle Pattern	26.2	26.0	22.5	24.1	35.8	29.1	23.8	32.8		_	16.4
Liquid Displaced from Cover Chamber When Valve Opens U.S. Gal.		.08	.17	.53	1.26	2.5	4.0	6.5	9.6	11	12	29	

# C<sub>V</sub> Factor

Formulas for computing C<sub>V</sub> Factor, Flow (Q) and Pressure Drop ( A P):

$$C_{v} = \frac{Q}{\sqrt{\triangle P}}$$
  $Q = C_{v} \sqrt{\triangle P}$   $\triangle P = \left(\frac{Q}{C_{v}}\right)$ 

**K Factor** (Resistance Coefficient) The Value of K is calculated from the formula:  $\mathbf{K} = \frac{894d}{C_V^2}^4$ (U.S. system units)

## Equivalent Length of Pipe

Equivalent lengths of pipe (L) are determined from the formula:  $L = \frac{Kd}{12 f}$ (U.S. system units)

## Fluid Velocity

Fluid velocity can be calculated from the following formula:  $V = \frac{.4085 \text{ Q}}{.2}$ d <sup>2</sup> (U.S. system units)

## Where:

C<sub>V</sub> = U.S. (gpm) @ 1 psi differential at 60° F water

- = (I/s) @ 1 bar (14.5 PSIG) differential at 15° C water
- **d** = inside pipe diameter of Schedule 40 Steel Pipe (inches)

or

- **f** = friction factor for clean, new Schedule 40 pipe (dimensionless) (from Cameron Hydraulic Data, 18th Edition, P 3-119)
- **K** = Resistance Coefficient (calculated)
- L = Equivalent Length of Pipe (feet)
- **Q** = Flow Rate in U.S. (gpm) or (l/s)
- V = Fluid Velocity (feet per second) or (meters per second)
- $\triangle$  **P** = Pressure Drop in (psi) or (bar)

# Model 100-02KO Flow Chart (Based on normal flow through a wide open valve)

SOLID LINE IS FULL OPEN FLOW CURVES FOR 18 FT/SEC CONTINUOUS DUTY APPLICATIONS DASHED LINE IS FULL OPEN FLOW CURVE FOR 25 FT/SEC INTERMITTENT DUTY APPLICATIONS



## **100-02KO Main Valve Dimensions**





Valve Size (Inches)	3	4	6	8	10	12	14	16	18	20	24
A Threaded	12.50	_	_	—	—	_	_	_	_	_	_
AA 150 ANSI	12.00	15.00	20.00	25.38	29.75	34.00	39.00	41.38	46.00	52.00	61.50
AAA 300 ANSI	13.25	15.62	21.00	26.38	31.12	35.50	40.50	43.50	47.64	53.62	63.24
AAAA Grooved End	12.50	15.00	20.00	25.38	—	—	—	—	—	—	—
B Diameter	9.12	11.50	15.75	20.00	23.62	28.00	32.75	35.50	41.50	45.00	53.16
C Maximum	11.19	14.25	18.44	21.81	23.38	29.31	32.12	35.00	49.43	53.09	56.50
CC Maximum Grooved End	10.25	13.50	17.18	20.43	—	—	—	—	—	—	—
D Threaded	6.25	—	—	—	—	—	—	—	—	—	—
DD 150 ANSI	6.00	7.50	10.00	12.69	14.88	17.00	19.50	20.81	—	—	—
DDD 300 ANSI	6.38	7.88	10.50	13.25	15.56	17.75	20.25	21.62	—	—	—
DDDD Grooved End	6.00	7.50	—	—	—	—	—	—	—	—	—
E	2.06	3.19	4.31	5.31	9.25	10.75	12.62	15.50	12.95	15.00	17.75
EE Grooved End	3.12	4.25	6.00	7.56	—	_	—	—	—	_	—
F 150 ANSI	3.75	4.50	5.50	6.75	8.00	9.50	10.50	11.75	15.00	16.50	22.06
FF 300 ANSI	4.13	5.00	6.25	7.50	8.75	10.25	11.50	12.75	15.00	16.50	22.90
G Threaded	4.50	—	—	—	—	—	—	—	—	—	—
GG 150 ANSI	4.00	5.00	6.00	8.00	8.62	13.75	14.88	15.69	—	—	—
GGG 300 ANSI	4.38	5.31	6.50	8.50	9.31	14.50	15.62	16.50	—	—	—
GGGG Grooved End	4.25	5.00	—	—	—	—	—	—	—	—	—
H NPT Body Tapping	0.50	0.75	0.75	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
J NPT Cover Center Plug	0.50	0.75	0.75	1.00	1.00	1.25	1.50	2.00	1.50	1.50	1.50
K NPT Cover Tapping	0.50	0.75	0.75	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00
Valve Stem Int. Thread UNF	1/4-28	1/4-28	3/8-24	3/8-24	3/8-24	3/8-24	<sup>3</sup> /8-24	1/2-20	<sup>3</sup> /4 - 16	3⁄4 - 16	<sup>3</sup> /4 - 16
Stem Travel	0.80	1.10	1.70	2.30	2.80	3.40	4.00	4.50	5.10	5.63	6.75
Approx. Ship Weight (lbs)	95	190	320	650	940	1675	2460	3100	4300	5400	8150

Cla-Val Control Valves operate with maximum efficiency when mounted in horizontal piping with the main valve cover UP, however, other positions are acceptable. Due to component size and weight of 8 inch and larger valves, installation with cover UP is advisable. We recommend isolation valves be installed on inlet and outlet for maintenance. Adequate space above and around the valve for service personnel should be considered essential. A regular maintenance program should be established based on the specific application data. However, we recommend a thorough inspection be done at least once a year. Consult factory for specific recommendations.

**CLA-VAL**