



# Series 34-WW Wastewater Service Air Release Valves



- **Stainless Steel Trim Standard**
- **Stainless Steel Floats Guaranteed**
- **Easily Serviced Without Removal From Pipeline**
- **Engineered For Drip Tight Seal At Low Pressures**
- **Optional Backwash Kit Available**

The Cla-Val 34WW Series Air Release Valve is specially designed for sewage service. It will protect pipelines from entrained air or gases that collect at high points in sewage pipelines. This valve effectively eliminates air from a system by releasing small amounts of air before large air pockets can occur. In extreme cases, the continued accumulation of air without release valves can actually stop flow completely. Increased power consumption and associated power costs can be anticipated if systems are not properly designed to release accumulated air.

During normal operation, air and gas accumulation will displace the liquid within the valve and lower the liquid level in relation to the float. When the level of the liquid lowers to where the float is no longer buoyant, the float will lower and using a mechanical lever will open the valve seat to permit the accumulated air to be exhausted to atmosphere. As air is released, liquid level in the valve raises the float and closes the valve seat. This cycle is automatically repeated as often as necessary.

## Installation

34WW Series Air Release Valves are typically installed at high points in pipelines and at regular intervals of approximately 1/2 mile, along horizontal pipelines.

Mount the unit in the vertical position on top of the pipeline with an isolation valve installed below each valve in the event servicing is required. A vault with adequate venting and drainage should also be provided.

For regular cleaning to keep sewage equipment in good working condition use the optional customer installed BWKT Backwash Kit with back flushing hose and quick disconnect couplings.

## Purchase Specifications

The air release valve shall be of the float operated, compound lever design, and capable of automatically releasing accumulated air, gas or vapor from a pressurized fluid system while it is in operation.

An adjustable featured orifice shall be used to seal the valve discharge port with drip-tight shut-off. The orifice diameter must be sized for use within a given operating pressure range to insure maximum discharge capacity.

## General Specifications

### Sizes

2", 3", 4" NPT

### Pressure Ratings

150 psi with 1/4" Orifice

300 psi with 5/32" Orifice

**Note:** Specify when operating pressure below 10 psi

### Materials

Body and Cover:

Ductile Iron

ASTM A536 65-45-12

### Float:

Stainless Steel

### Internal Parts:

Stainless Steel

### Seal:

Buna N® Rubber

The float shall be of all stainless steel construction and capable of withstanding maximum system surge pressure without failure. The body and the cover shall be of ductile iron and the valve internal parts shall be of stainless steel with a Buna-N® rubber seat.

The air release valve shall be 34WW Series from Cla-Val, Newport Beach, CA, U.S.A.