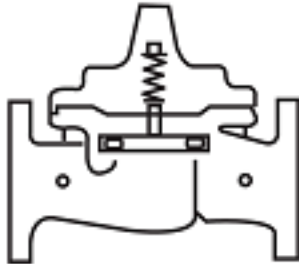

CLA-VAL

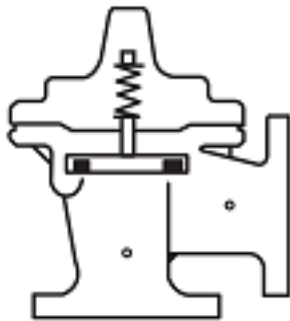
AUTOMATIC CONTROL VALVES

50B-4KG1/2050B-4KG1

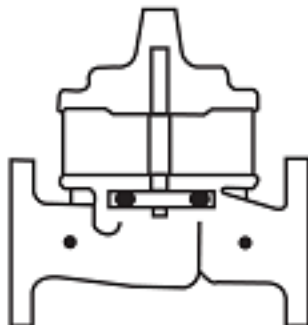
Place this manual with personnel responsible
for maintenance of this valve



Installation



Operation



Maintenance



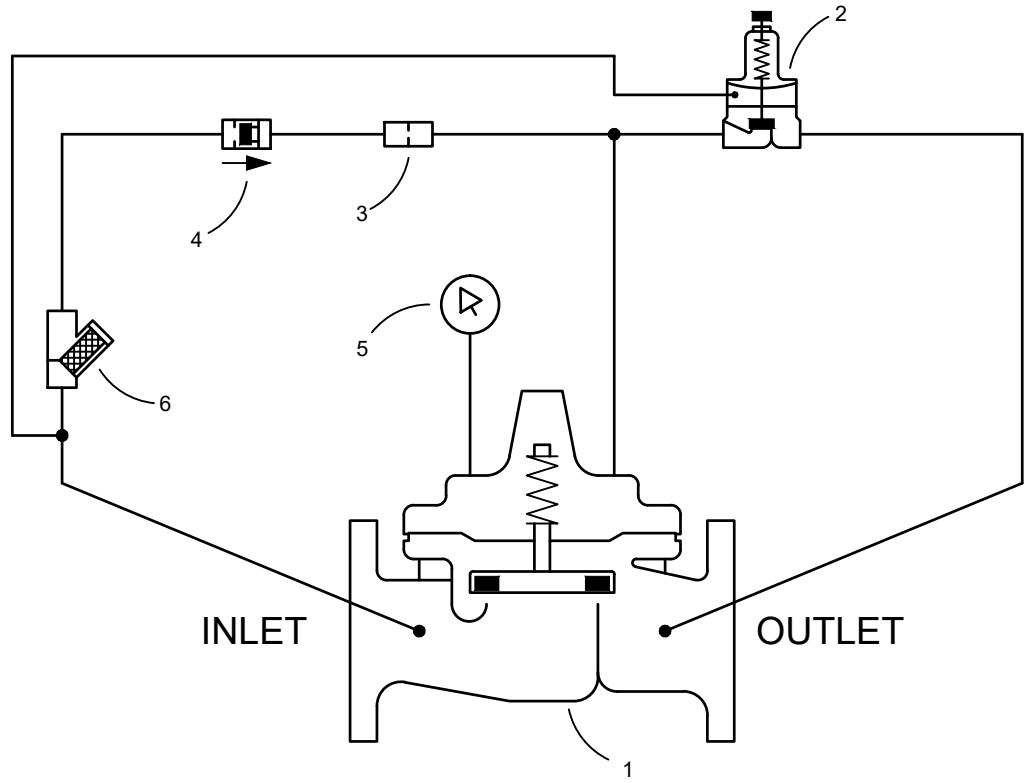


Model **50B-4KG1/2050B-4KG1**

Pressure Relief Valve

Factory Mutual Approved for Valve Sizes 3", 4", 6", & 8"
 UL Listed for Valve Sizes 3", 4", 6", & 8" (Globe); 3", 4", 6", & 8" (Angle)

----- NOT FURNISHED BY CLA-VAL CO. ----- OPTIONAL FEATURES



CONFIGURATION #2

- * UL Listing
 CRL Spring Ranges:
 20-200 psi & 100-300 psi
- * FM Approved
 CRL & CRL60 Spring Ranges:
 20-200 psi & 100-300 psi

Note: Factory Mutual Approved to
 FM Standard 1361 per
 Project No's.
 0Y2A4.AH & 3045403

NO.	BASIC COMPONENTS	QTY
1	100-06 HYTROL MAIN VALVE	1
2	*PRESSURE RELIEF CONTROL	1
3	X58A/X58C RESTRICTION ASSEMBLY	1
4	CDC CHECK VALVE	1
5	PRESSURE GAUGE	1
6	X43 "Y" STRAINER	1

DESIGN	8-18-80	MGR	
DRAWN	8-20-80	CH	
CHK'D	8-20-80	HWE	
APVD	8-20-80		
U	12-7-18	AV	
V	8-5-20	AV	
U REDRAWN TO NEW SCHEMATIC FORMAT; ADDED CONFIGURATION 2 (ECO 27048)			
V ADDED NOTES 3 & 4 (ECO 27762)			
CAD REVISION RECORD	BY	DATE	
LTR	MS	9-11-13	
A-S	SEE REVISION FILE		
T	ADDED 8" GLOBE SIZE TO TITLE BLOCK (ECO 23756)		

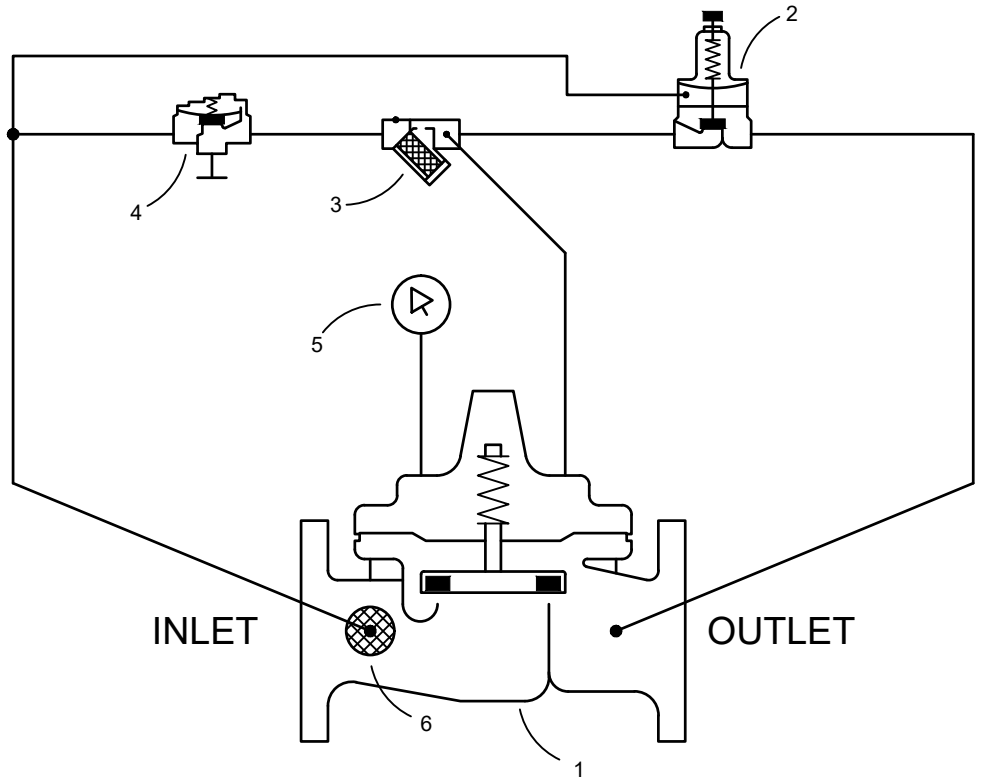


Model **50B-4KG1/2050B-4KG1**

Pressure Relief Valve

Factory Mutual Approved for Valve Sizes 3", 4", 6", & 8"
 UL Listed for Valve Sizes 3", 4", 6", & 8" (Globe); 3", 4", 6", & 8" (Angle)

----- NOT FURNISHED BY CLA-VAL CO. ----- OPTIONAL FEATURES



CONFIGURATION #1

- * UL Listing
 CRL Spring Ranges:
 20-200 psi & 100-300 psi
- * FM Approved
 CRL & CRL60 Spring Ranges:
 20-200 psi & 100-300 psi

Note: Factory Mutual Approved to
 FM Standard 1361 per
 Project No's.
 0Y2A4.AH & 3045403

NO.	BASIC COMPONENTS	QTY
1	100-06 HYTROL MAIN VALVE	1
2	*PRESSURE RELIEF CONTROL	1
3	X44A STRAINER & ORIFICE ASSEMBLY	1
4	81-01 CHECK VALVE	1
5	PRESSURE GAUGE	1
6	X46A FLOW CLEAN STRAINER	1

DESIGN	8-18-80
DRAWN	MGR
CHK'D	CH
APVD	HWE
12-7-18	AV
8-5-20	AV
U REDRAWN TO NEW SCHEMATIC FORMAT; ADDED CONFIGURATION 2 (ECO 27048)	
T ADDED NOTES 3 & 4 (ECO 27762)	
CAD REVISION RECORD	DATE
BY	MS
9-11-13	
DESCRIPTION	
SEE REVISION FILE	
T ADDED 8" GLOBE SIZE TO TITLE BLOCK (ECO 23756)	



Model 50B-4KG1/2050B-4KG1

Pressure Relief Valve

Factory Mutual Approved for Valve Sizes 3", 4", 6", & 8"
 UL Listed for Valve Sizes 3", 4", 6", & 8" (Globe); 3", 4", 6", & 8" (Angle)

► OPERATING DATA

Description

The cla-val 50B-4KG1 and 2050B-4KG1 pressure relief valves are diaphragm actuated pilot controlled valves designed to maintain a relatively constant pressure at the main valve inlet. The pressure relief set point is easily adjusted within the range shown on the pressure relief control (2) nameplate.

Pressure Relief Feature

Pressure relief control (2) is a spring loaded, normally closed pilot control that responds to slight pressure changes at main valve inlet. An increase in inlet pressure tends to open control (2) and a decrease in inlet pressure tends to close control (2). This causes main valve cover pressure to vary and the main valve (1) modulates (opens and closes) maintaining a relatively constant pressure at the main valve (1) inlet. A brief explanation of the opening and closing cycle is as follows:

Opening Cycle:

- (a) Inlet pressure is directed through the sensing line to the actuating diaphragm of control (2).
- (b) When force created by inlet pressure under diaphragm of control (2) exceeds the force of the spring in control (2), control (2) opens.
- (c) When flow out of main valve cover chamber through control (2) exceeds flow into the main valve cover chamber through strainer & orifice (3), pressure in the main valve cover chamber is reduced.
- (d) With reduced pressure in the main valve cover chamber and full inlet pressure under the main valve disc, the main valve opens.

Closing Cycle:

- (a) When force created by inlet pressure under diaphragm of control (2) is less than the force of the spring in control (2), control (2) closes.
- (b) As a result, the main valve (1) cover chamber is slowly pressurized through the strainer & orifice (3) and the main valve (1) closes.

Pressure Relief Control (2) Adjustment:

- (a) Remove plastic cap (turn counterclockwise).
- (b) Loosen adjusting screw jam nut (turn counterclockwise).
- (c) Turn adjusting screw clockwise to increase pressure relief set point (or counterclockwise to decrease set point).
- (d) Re-tighten jam nut.
- (e) Replace plastic cap.

Check Valve Feature

When cover pressure is higher than inlet pressure, check valve (4) closes. This maintains the higher pressure in the main valve (1) cover chamber keeping the main valve (1) closed.

Notes:

1. Periodic cleaning of strainer screen in item (3) & (6) is recommended.
2. Relief valve (2) should be tested after installation to verify setting.
3. 100-06 may be substituted with 100G. 3" & 4" 100G angle bodies lay length are 1.00" longer than 100-06 from center of valve to outlet flange.
4. Flanges drilled to EN 1092 are acceptable alternatives (see drawing 300920) for reference.



—MODEL—

50B-4KG1/2050B-4KG1

Pressure Relief Valve

The Cla-Val Model 50B-4KG1 Globe /2050B-4KG1 Angle Pressure Relief Valve is designed specifically to automatically relieve excess pressure in fire protection pumping systems. Pilot controlled, it maintains constant system pressure at the pump discharge within very close limits as demands change.

The Fire Pump Pressure Relief Valve shall modulate to relieve excess pressure in a fire protection system. It shall maintain constant pressure in the system regardless of demand changes. It shall be pilot controlled and back pressure shall not affect its set point. It shall be actuated by line pressure through a pilot control system and open fast in order to maintain steady system pressure as system demand decreases. It shall close gradually to control surges and shall re-seat drip-tight within 5% of its pressure setting.

INSTALLATION

1. Allow sufficient room around the valve assembly to make adjustments and for servicing.
2. It is recommended that gate or block valves be installed to facilitate isolating valve for preventative maintenance. When used as a surge control or pressure relief valve where valve outlet discharge is to atmosphere, then a gate or block valve is needed at valve inlet. When used as a back pressure sustaining control valve where valve outlet is connected to pressurized downstream system, then gate or block valves are needed at valve inlet and outlet.

NOTE: BEFORE THE VALVE IS INSTALLED, PIPE LINES SHOULD BE FLUSHED OF ALL FOREIGN MATTER.

3. Place valve in line with flow through valve in direction indicated on inlet plate or flow arrows. Check all fittings and hardware for proper makeup and verify that no apparent damage is evident.
4. Cla-Val Valves operate with maximum efficiency when mounted in horizontal piping with the cover UP; however, other positions are acceptable. Due to size and weight of cover and internal components on six inch and larger valves, installation with the cover up is advisable. This makes periodic inspection of internal parts readily accessible.
5. Caution must be taken in the installation of this valve to insure that galvanic and/or electrolytic action does not take place. The proper use of dielectric fittings and gaskets are required in all systems using dissimilar metals.

OPERATION AND START-UP

1. Prior to pressurizing the valve assembly make sure the necessary gauges to measure pressure in the system, are installed as required by the system engineer.

CAUTION: During start-up and test a large volume of water may be discharged downstream. Check that the downstream venting is adequate to prevent damage to personnel and equipment. **All pilot adjustments should be made slowly in small increments.** If the main valve closes too rapidly it may cause surging in upstream piping.

2. Remove cap from CRL-60 then loosen adjusting screw counterclockwise. This will allow the valve to open at low pressure relieving the full flow of the fire pump. Bleed all air from the valve at this time by carefully loosening the cover plug and tube fittings at the high points. Slowly turn the adjusting screw clockwise on the CRL-60 while watching the gauge between the valve and the pump until you reach the desired set-point. Tighten the jam nut on the CRL-60 and replace the cap. **DO NOT USE THE GAUGE PROVIDED ON THE VALVE TO SET THE VALVE. IT IS ONLY THERE TO INDICATE PRESSURE IN THE COVER.**

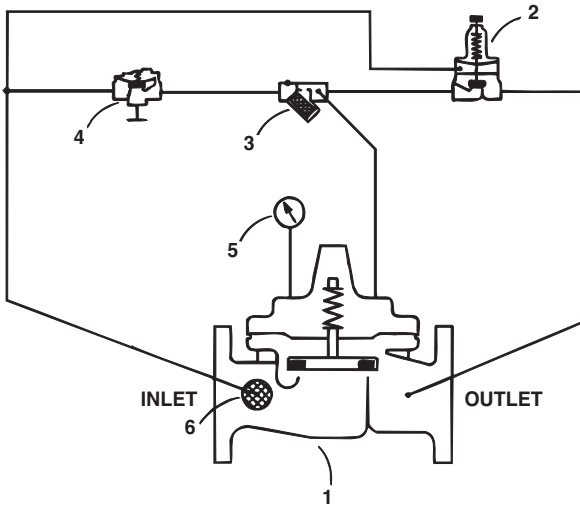


MAINTENANCE

1. Cla-Val Valves and Controls require no lubrication or packing and a minimum of maintenance. However, a periodic inspection schedule should be established to determine how the fluid is affecting the efficiency of the valve assembly. Minimum of once per year.
2. Repair and maintenance procedures of the Hytrol Main Valve and control components are included in a more detailed Tech Manual. It can be downloaded from our web site (www.cla-val.com) or obtained by contacting a Cla-Val Regional Sales Office.
3. **When ordering parts always refer to the catalog number and stock number on the valve nameplate.**

SYMPTOM	PROBABLE CAUSE	REMEDY
Main valve won't open	Inlet pressure is below setting of pilot valve.	Reset pilot valve. If change is from tampering, seal cap with wire and lead seal.
	Pilot valve is stuck closed: Mineral deposit or foreign material between disc retainer and stem guide.	Disassemble control and clean.
Water is coming out of vent hole in cover	Pilot valve diaphragm is ruptured or diaphragm nut is loose.	Disassemble and replace diaphragm. Tighten nut.
Main valve is stuck closed	Mineral build-up on stem. Stem damaged.	Disassemble main valve, clean parts and/or replace damaged part.
Main valve won't close	Inlet pressure is above setting of pilot valve.	Reset pilot valve
	Clogged orifice or strainer.	Disassemble and clean.
	Pilot valve is stuck open: Foreign material or mineral deposit under disc retainer or diaphragm assembly.	Disassemble and clean.
Main valve stuck open	Foreign material or mineral deposit between seat and disc assembly.	Disassemble and clean.
	Main valve diaphragm worn out.	Disassemble and replace.
Valve leaks continuously	Pilot valve disc worn out. Main valve disc worn or damaged.	Disassemble and replace.
	Set point too close to inlet pressure.	Reset pilot valve.

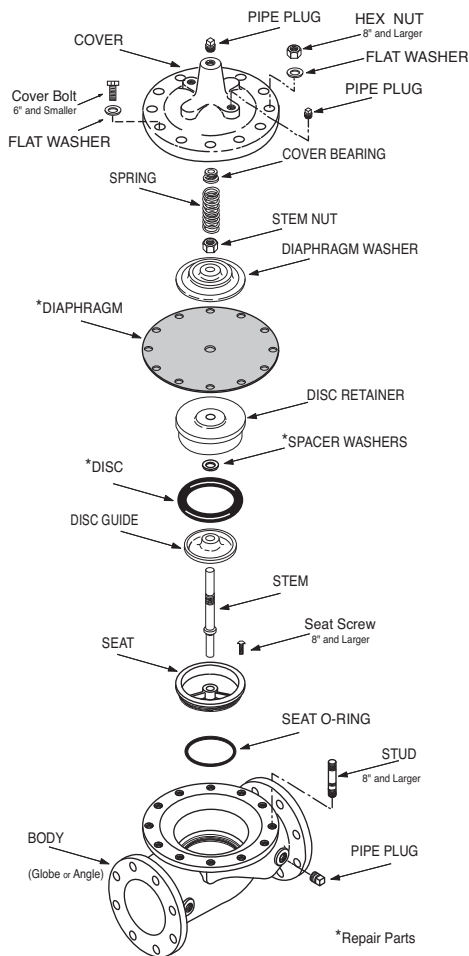
50B-4KG1 SCHEMATIC



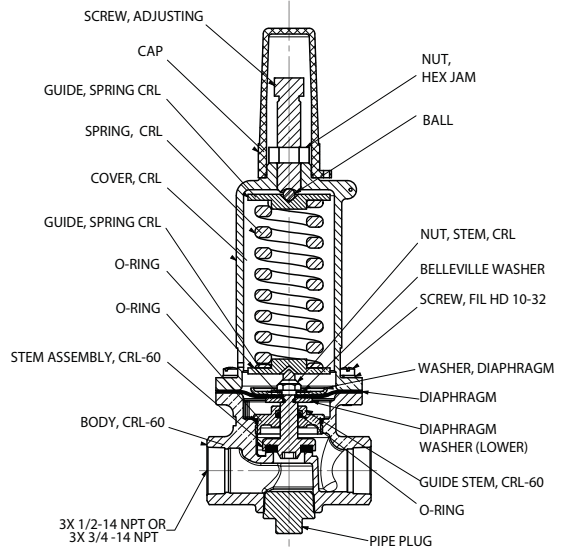
BASIC COMPONENTS

- 1 100-06 Hytrol (Main Valve)
- 2 CRL-60 Pressure Relief Pilot Valve
- 3 X44A Strainer & Orifice Strainer
- 4 81-01 Check Valve
- 5 Pressure Gauge
- 6 X46A Flow Clean Strainer

1. HYTROL MAIN VALVE



2. CRL-60 PILOT VALVE



CRL-60 (100 - 300 psi) configuration shown

CRL-60 adjustment range (psi)	Spring Color	psi change per turn*
0 - 75	Red	8.5
20 - 105	Silver	12.0
20 - 200	Green	28
100 - 300	Yellow	18

* Approximate. Use gauge at valve inlet to set

CRL-60 Pilot Valve

2.



Pressure Gauge

5.



X44A Strainer & Orifice Strainer

3.



81-01 Check Valve

4.



X46A Flow Clean Strainer

6.



For a more detailed Tech Manual, go to www.cla-val.com or contact a Cla-Val Regional Sales Office.



MODEL

50B-4KG1 Globe 2050B-4KG1 Angle

Fire Protection Pressure Relief Valve



Type Approved



2050B-4KG1 (Angle)

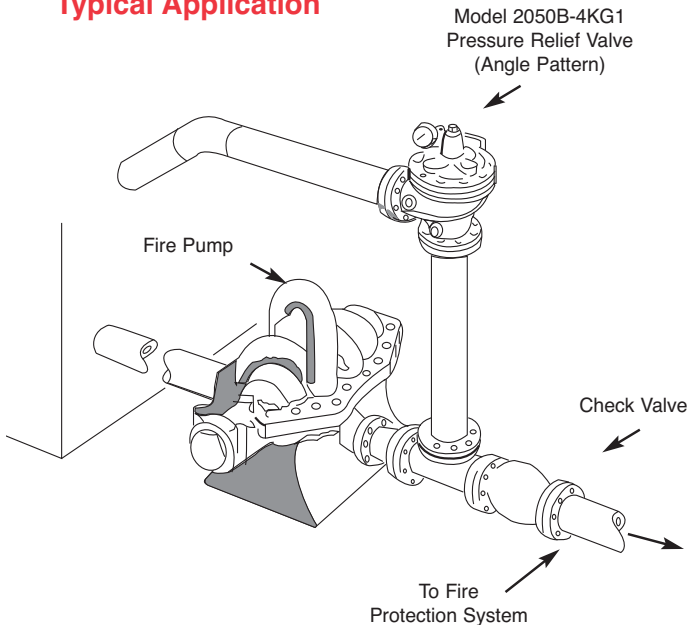
- UL / ULC Listed
- Factory Mutual Approved
- Fast Opening to Maintain Steady Line Pressure
- Accommodates Wide Range of Flow Rates
- Closes Gradually for Surge-Free Operation
- Adjustable Pressure Settings, Not Affected by Pressure At Valve Discharge
- Now Available in Grooved Ends Sizes 3"-6"

The Cla-Val Model 50B-4KG1 Globe / 2050B-4KG1 Angle Pressure Relief Valve is designed specifically to automatically relieve excess pressure in fire protection pumping systems. Pilot controlled, it maintains constant system pressure at the pump discharge within very close limits as demands change. The 50B-4KG1 and 2050B-4KG1 can be supplied with optional internal and external epoxy coating of the main valve wetted surfaces. On ductile iron valves, epoxy coating is standard.

UL/ULC Listed Sizes 3" thru 8"

FM Approved Sizes 3" thru 8"

Typical Application



"Fluid Control at Its Best"

Operation Sequence

At pump start, Cla-Val Relief Valve modulates to relieve excess pump capacity, maintaining positive system pressure at the pump discharge.

When fire demand slows or ceases, Cla-Val Model 50B-4KG1 opens, diverting entire pump output to discharge, allowing fire pump to be stopped without causing surges in the lines.

Please note that if the Model 50B-4KG1 is to be used on a continuous duty basis to maintain fire-system pressure, suitable back pressure must be provided on the valve to prevent cavitation damage. Consult the factory for details.

For anti-cavitation model, see E-50B-4KG1KOL.

Optional UL Listed Materials for Seawater and Severe Service Applications:

- Nickel Aluminum Bronze (NAB) - ASTM B148 Alloy C95800
- Monel - QQ-N-288 Comp B - ASTM A494 Grade M30H
- Cast Steel - ASTM A216 Grade WCB
- 316 Stainless Steel - ASTM A743 Grades CF3M and CFM8
- Super Austenitic Stainless Steel - ASTM A351 Grade CK3MCuN (SMO 254)
- Super Duplex Stainless Steel - ASTM A890 Grade 5A (CE3MN)

Dimensions

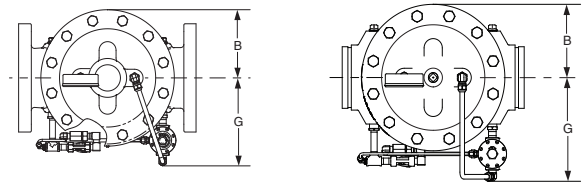
Valve Size (inches)	3"	4"	6"	8"
A Threaded Ends	12.50	---	---	---
A 150 Flanged	12.00	15.00	20.00	25.38
A 300 Flanged	13.25	15.62	21.00	26.38
A 300 X 150	12.88	15.31	20.56	25.88
A Grooved End	12.50	15.00	20.00	25.38
B	4.56	5.75	7.88	10.00
C	13.38	14.84	16.41	18.25
D	2.56	3.19	4.31	5.16
D Grooved End	3.62	4.50	6.31	7.81
E Threaded Ends	6.25	---	---	---
E 150 Flanged	6.00	7.50	10.00	12.69
E 300 Flanged	6.38	7.81	10.50	13.19
E Grooved End	---	7.50	10.00	---
F Threaded Ends	4.50	---	---	---
F 150 Flanged	4.00	4.97	6.00	8.00
F 300 Flanged	4.38	5.28	6.50	8.50
F Grooved End	---	5.00	6.00	---
G Flanged	7.91	10.00	10.65	11.41
G Grooved End	9.28	10.00	11.66	13.10
H Flanged	9.66	10.50	11.16	16.66
H Grooved End	---	10.41	11.16	---

Valve Size (mm)	80	100	150	200
A Threaded Ends	318	---	---	---
A 150 Flanged	305	381	508	645
A 300 Flanged	337	397	533	670
A 300 X 150	327	389	522	657
A Grooved End	318	381	508	645
B	116	146	200	254
C	340	377	417	464
D	65	81	109	131
D Grooved End	92	114	160	198
E Threaded Ends	159	---	---	---
E 150 Flanged	152	191	254	322
E 300 Flanged	162	198	267	335
E Grooved End	---	191	254	---
F Threaded Ends	114	---	---	---
F 150 Flanged	102	126	152	203
F 300 Flanged	111	134	165	216
F Grooved End	---	127	152	---
G Flanged	201	254	271	290
G Grooved End	236	254	296	333
H Flanged	245	267	283	423
H Grooved End	---	264	283	---

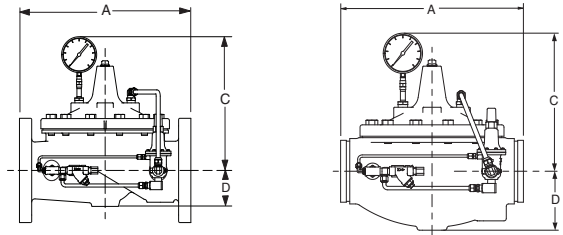
Valve Capacity

Valve Sizes in Inches:	3"	4"	6"	8"
NFPA 20 Maximum	500	1000	2500	5000

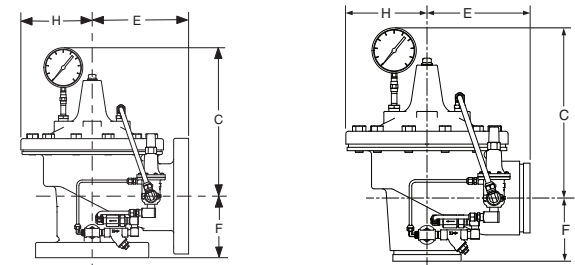
All Sizes UL, FM and ULC



Model 50B-4KG1 Globe



Model 2050B-4KG1 Angle



We recommend providing adequate space around valve for maintenance work.

Specifications

Sizes *Globe:* 3" - 8" flanged or grooved
Angle: 3" - 8" flanged
Angle: 3" - 6" grooved

End Details 150, 300 ANSI B16.42 and Grooved Ends

Pressure Ratings Class 150 (250 psi Max)
Class 300 (300 psi Max)

Water, to 180°F Max.

Standard Materials *Main Valve Body & Cover*
Ductile Iron ASTM A536 Grade 65-45-12

Standard Main Valve Trim:

Stainless Steel Seat
Stainless Steel Dura-Kleen Stem

Standard Pilot Control System:

Cast Bronze with
Stainless Steel Trim

Adjustment Range Available in the Following Relief
Pressure Ranges:
20-200 psi (150 Class)
100-300 psi (300 Class)

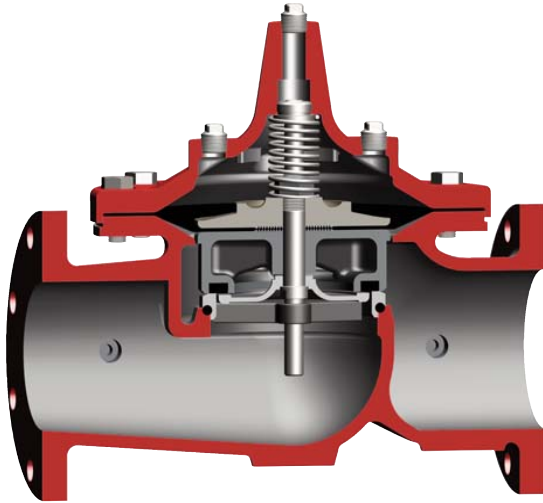
Specifications: Seawater Service Option

Sizes *Globe:* 3" - 8" flanged or grooved
Angle: 3" - 8" flanged
Angle: 3" - 6" grooved

Consult factory for flange ratings.

See page 1 for seawater service materials options.

Hytrol Valve



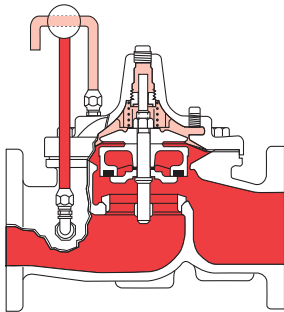
- Drip-Tight, Positive Seating
- Service Without Removal From Line
- Threaded, Flanged or Grooved Ends
- Globe or Angle Pattern
- 100% Factory Tested

The Cla-Val Model 100-06 Hytrol Valve is a hydraulically operated, diaphragm actuated, globe or angle pattern valve. It consists of three major components: body, diaphragm assembly, and cover. The diaphragm assembly is the only moving part.

The diaphragm assembly is guided top and bottom by a precision machined stem. It utilizes a non-wicking diaphragm of nylon fabric bonded with synthetic rubber. A resilient synthetic rubber disc retained on three and one half sides by a disc retainer forms a drip-tight seal with the renewable seat when pressure is applied above the diaphragm.

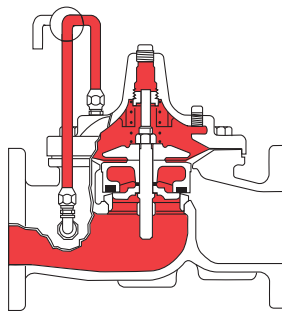
The Model 100-06 is the basic valve used in nearly all Cla-Val Automatic Control Valves. It is the valve of choice for system applications requiring remote control, pressure regulation, solenoid operation, rate of flow control, liquid level control or check valve operation. The rugged simplicity of design and packless construction assure a long life of dependable, trouble-free operation. It is available in various materials and in a full range of sizes, with either threaded, flanged or grooved ends. Its applications are unlimited.

Principle of Operation



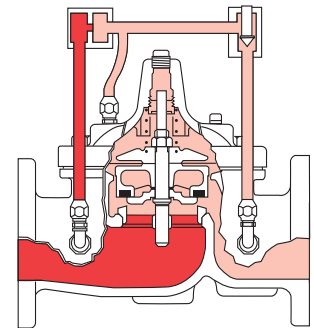
Full Open Operation

When pressure in the cover chamber is relieved to a zone of lower pressure, the line pressure at the valve inlet opens the valve, allowing full flow.



Tight Closing Operation

When pressure from the valve inlet is applied to the cover chamber, the valve closes drip-tight.



Modulating Action

The valve holds any intermediate position when operating pressures are equal above and below the diaphragm. A Cla-Val "Modulating" Pilot Control will allow the valve to automatically compensate for line pressure changes.

Specifications

Available Sizes

Pattern	Threaded	Flanged	Grooved End
Globe	1" - 3"	1" - 36"	1½"-2"- 2½"- 3"- 4"- 6"- 8"
Angle	1" - 3"	2" - 24"	2" - 3" - 4"

Operating Temp. Range

Fluids
-40° to 180° F

Pressure Ratings (Recommended Maximum Pressure - psi)

Valve Body & Cover		Pressure Class				
		Flanged		Grooved	Threaded	
Grade	Material	ANSI Standards*	150 Class	300 Class	300 Class	End† Details
ASTM A536	Ductile Iron	B16.42	250	400	400	400
ASTM A216-WCB	Cast Steel	B16.5	285	400	400	400
ASTM B62	Bronze	B16.24	225	400	400	400

Note: * ANSI standards are for flange dimensions only.
 Flanged valves are available faced but not drilled.
 † End Details machined to ANSI B2.1 specifications.

Valves for higher pressure are available; consult factory for details

Materials

Component	Standard Material Combinations		
Body & Cover	Ductile Iron	Cast Steel	Bronze
Available Sizes	1" - 36"	1¼" - 16"	1¼" - 16"
Disc Retainer & Diaphragm Washer	Cast Iron	Cast Steel	Bronze
Trim: Disc Guide, Seat & Cover Bearing	Bronze is Standard Stainless Steel is optional		
Disc	Buna-N® Rubber		
Diaphragm	Nylon Reinforced Buna-N® Rubber		
Stem, Nut & Spring	Stainless Steel		
For material options not listed, consult factory. Cla-Val manufactures valves in more than 50 different alloys.			

Viton® Rubber Parts - suffix KB

Optional diaphragm, disc and o-ring fabricated with Viton® synthetic rubber. Viton® is well suited for use with mineral acids, salt solutions, chlorinated hydrocarbons, and petroleum oils; and is primarily used in high temperature applications up to 250° F. Do not use with epoxy coatings above 175° F.

Epoxy Coating - suffix KC

This option NSF 61 Listed and FDA approved, fusion bonded epoxy coating is for use with cast iron, ductile iron or steel valves. This coating is resistant to various water conditions, certain acids, chemicals, solvents and alkalis. Epoxy coatings are applied in accordance with AWWA coating specifications C116-03.

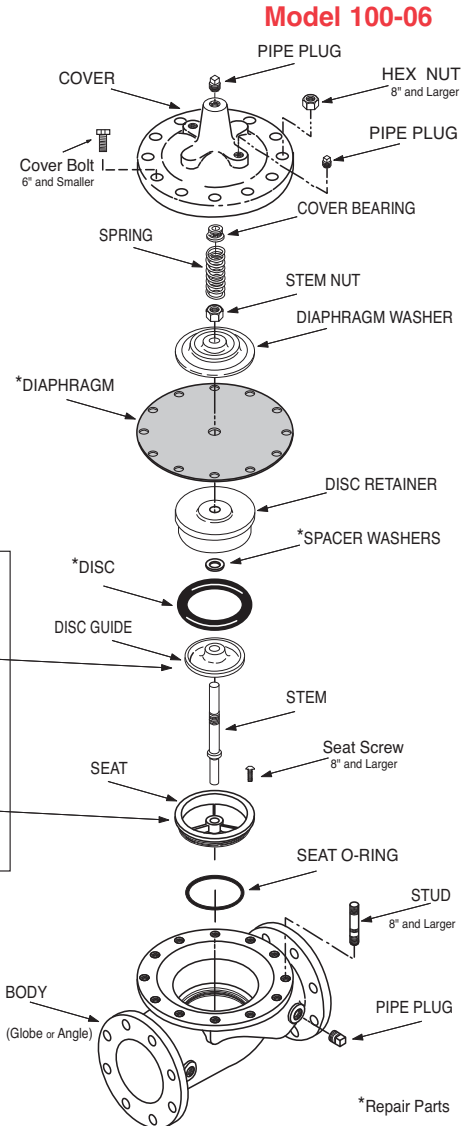
Do not use with temperatures above 175° F.

Dura-Kleen® Stem - suffix KD

This stem is designed for applications where water supplies containing dissolved minerals create deposits that build-up on a standard stem and hamper valve operation. A patented, self-cleaning design on the stem allows all valve sizes to operate freely in the harshest conditions.

Delrin® Sleeved Stem - suffix KG

The Delrin® sleeved stem is designed for applications where water supplies contain dissolved minerals which can form deposits that build up on the valve stem and hamper valve operation. Scale build-up will not adhere to the Delrin® sleeve stem. Delrin® sleeved stems are not recommended for valves in continuous operation where differential pressures are in excess of 80 psi (2" and larger Hytrol valves).



For assistance in selecting appropriate valve options or valves manufactured with special design requirements, please contact our Regional Sales Office or Factory.

Functional Data

Model 100-06

Valve Size		Inches	1	1¼	1½	2	2½	3	4	6	8	10	12	14	16	18	20	24	30	36
		mm.	25	32	40	50	65	80	100	150	200	250	300	350	400	450	500	600	750	900
C _V Factor	Globe Pattern	Gal./Min.(gpm.)	13.3	30	32	54	85	115	200	440	770	1245	1725	2300	3130	3725	5345	7655	10150	14020
		Litres/Sec. (l/s.)	3.2	7.2	7.7	13	20	28	48	106	185	299	414	552	752	894	1286	1837	2436	3200
	Angle Pattern	Gal./Min.(gpm.)	27	27	29	61	101	139	240	541	990	1575	2500*	3060*	4200*	—	—	—	—	—
		Litres/Sec. (l/s.)	6.5	6.5	7	15	24	33	58	130	238	378	600	734	1008	—	—	—	—	—
Equivalent Length of Pipe	Globe Pattern	Feet (ft.)	23	19	37	51	53	85	116	211	291	347	467	422	503	612	595	628	1181	2285
		Meters (m.)	7.1	5.7	12	15.5	16	26	35	64	89	106	142	129	154	187	181	192	552	569
	Angle Pattern	Feet (ft.)	28	28	46	40	37	58	80	139	176	217	222*	238*	247*	—	—	—	—	—
		Meters (m.)	8.7	8.7	14	12	11	18	25	43	54	66	68	73	75	—	—	—	—	—
K Factor	Globe Pattern		6.1	3.6	5.9	5.6	4.6	6.0	5.9	6.2	6.1	5.8	6.1	5.0	5.2	5.2	4.6	4.0	5.3	7.8
	Angle Pattern		4.4	4.4	7.1	4.4	3.3	4.1	4.1	4.1	3.7	3.6	2.9	2.8	2.6	—	—	—	—	—
Liquid Displaced from Cover Chamber When Valve Opens	Fl. Oz		—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
	U.S. Gal.		.02	.02	.02	.03	.04	.08	.17	.53	1.26	2.51	4.0	6.5	9.6	11	12	29	42	90
	ml		20.7	75.7	75.7	121	163	303	643	—	—	—	—	—	—	—	—	—	—	—
	Litres		—	—	—	—	—	—	—	2.0	4.8	9.5	15.1	24.6	36.2	41.6	45.4	109.8	197	340

C_V Factor

Formulas for computing C_V Factor, Flow (Q) and Pressure Drop (ΔP):

$$C_V = \frac{Q}{\sqrt{\Delta P}} \quad Q = C_V \sqrt{\Delta P} \quad \Delta P = \left(\frac{Q}{C_V} \right)^2$$

K Factor (Resistance Coefficient)

The Value of K is calculated from the formula: $K = \frac{894d^4}{C_V^2}$
(U.S. system units)

Equivalent Length of Pipe

Equivalent lengths of pipe (L) are determined from the formula: $L = \frac{Kd}{12f}$
(U.S. system units)

Fluid Velocity

Fluid velocity can be calculated from the following formula: $V = \frac{.4085 Q}{d^2}$
(U.S. system units)

Where:

*Estimated

C_V = U.S. (gpm) @ 1 psi differential at 60° F water
or

= (l/s) @ 1 bar (14.5 PSIG) differential
at 15° C water

d = inside pipe diameter of Schedule 40 Steel Pipe (inches)

f = friction factor for clean, new Schedule 40 pipe
(dimensionless) (from Cameron Hydraulic Data,
18th Edition, P 3-119)

K = Resistance Coefficient (calculated)

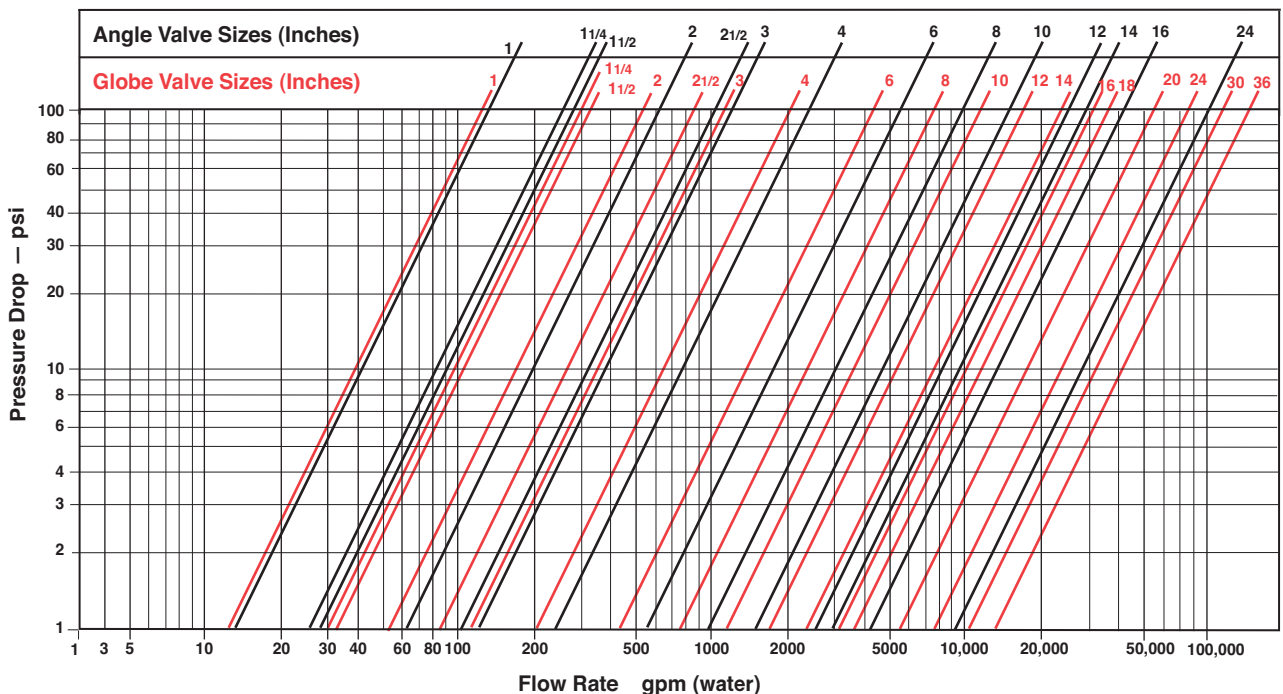
L = Equivalent Length of Pipe (feet)

Q = Flow Rate in U.S. (gpm) or (l/s)

V = Fluid Velocity (feet per second) or (meters per second)

ΔP = Pressure Drop in (psi) or (bar)

Model 100-06 Flow Chart (Based on normal flow through a wide open valve)





—MODEL— **CRL**

Pressure Relief Control

DESCRIPTION

The CRL Pressure Relief Control is a direct acting, spring loaded, diaphragm type relief valve. It may be used as a self-contained valve or as a pilot control for a Cla-Val Main valve. It opens and closes within very close pressure limits.

INSTALLATION

The CRL Pressure Relief Control may be installed in any position. The control body (7) has one inlet and one outlet port with a side pipe plug (24) at each port. These plugs are used for control connections or gauge applications. The inlet in the power unit body (6) is the sensing line port. A flow arrow is marked on the body casting.

OPERATION

The CRL Pressure Relief Control is normally held closed by the force of the compression spring above the diaphragm; control pressure is applied under the diaphragm.

When the controlling pressure exceeds the spring setting, the disc is lifted off its seat, permitting flow through the control.

When controlling pressure drops below spring setting, the spring returns the control to its normally closed position.

ADJUSTMENT PROCEDURE

The CRL Pressure Relief Control can be adjusted to provide a relief setting at any point within the range found on the nameplate.

Pressure adjustment is made by turning the adjustment screw (9) to vary the spring pressure on the diaphragm. Turning the adjustment screw clockwise increases the pressure required to open the valve. Counterclockwise decreases the pressure required to open the valve.

When pressure adjustments are complete the jam nut (10) should be tightened and the protective cap (1) replaced. If there is a problem of tampering, lock wire holes have been provided in cap and cover. Wire the cap to cover and secure with lead seal.

DISASSEMBLY

The CRL Pressure Relief Control does not need to be removed from the line for disassembly. Make sure that pressure shut down is accompanied prior to disassembly. If the CRL is removed from the line for disassembly be sure to use a soft jawed vise to hold body during work.

Refer to Parts List Drawing for Item Numbers.

1. Remove cap (1), loosen jam nut (10) and turn adjusting screw counterclockwise until spring tension is relieved.
2. Remove the eight screws (4) holding the cover (3) and powerunit body (6). Hold the cover and powerunit together and place on a suitable work surface.
See NOTE under REASSEMBLY.
3. Remove the cover (3) from powerunit body (6). The spring (12) and two spring guides (11).
4. Remove nut (13) from stem (19) and slide off the belleville washer (14), the upper diaphragm washer (15) and the diaphragm (16).
5. Pull the stem (19) with the disc retainer assembly (21) through the bottom of powerunit. The lower diaphragm washer (17) will slide off of stem top.
6. Remove jam nut (23) and disc retainer assembly (21) from stem. Use soft jawed pliers or vise to hold stem. The polished surface of stem must not be scored or scratched.
7. The seat (22) need not be removed unless it is damaged. If removal is necessary use proper size socket wrench and turn counterclock wise.

Note: Some models have an integral seat in the body (7).

INSPECTION

Inspect all parts for damage, or evidence of cross threading. Check diaphragm and disc retainer assembly for tears, abrasions or other damage. Check all metal parts for damage, corrosion or excessive wear.

REPAIR AND REPLACEMENT

Minor nicks and scratches may be polished out using 400 grit wet or dry sandpaper fine emery or crocus cloth. Replace all O-rings and any damaged parts.

When ordering replacement parts, be sure to specify parts list item number and all nameplate data.

REASSEMBLY

In general, reassembly is the reverse of disassembly. However, the following steps should be observed:

1. Lubricate the O-Ring (18) with a small amount of a good grade of waterproof grease, (Dow Corning 44 medium grade or equal). Use grease sparingly and install O-ring in powerunit body (6).
2. Install stem (19) in powerunit body (6). Use a rotating motion with minimum pressure to let stem pass through O-ring.
Do Not Cut O-Ring.
3. Install O-ring (5) at top of stem (19). Place lower diaphragm washer (17) on the stem with the serrated side up. Position diaphragm (16), upper diaphragm washer (15), with serration down, and belleville washer (14) with concave side down.
4. Position powerunit body (6) as shown on parts list drawing (top view).
5. Continue reassembly as outlined in disassembly steps 1 through 3.

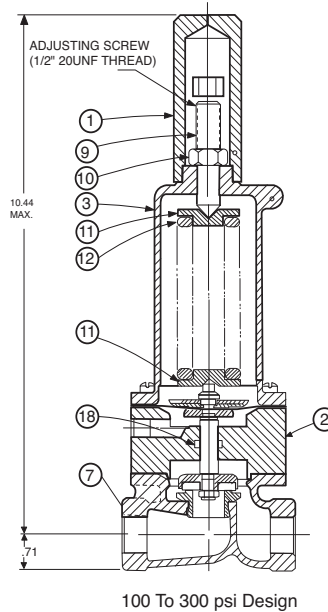
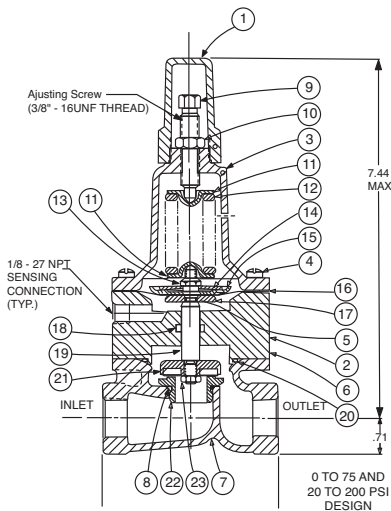
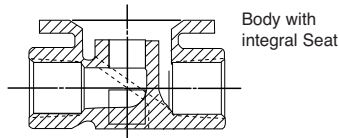
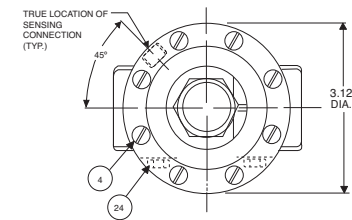
Note: Item (4) Screw will have a quantity of 8 for the 0-75 and 20-200psi design and a quantity of 4 for the 100-300psi design. Item (25) Screw is used on the 100-300psi design only. Install item (25), before item (4) for preload of item (12) spring.

SYMPTOM	PROBABLE CAUSE	REMEDY
Fails to open.	Controlling pressure too low.	Back off adjusting screw until valve opens.
Fails to open with spring compression removed.	Mechanical obstruction, corrosion, scale build-up on stem.	Disassemble, locate, and remove obstruction, scale.
Leakage from cover vent hole when controlling pressure is applied.	Diaphragm Damage	Disassembly replace damaged diaphragm.
	Loose diaphragm assembly.	Tighten upper diaphragm washer.
Fails to close.	No spring compression.	Re-set pressure adjustment.
Fails to close with spring compressed.	Mechanical obstruction.	Disassemble, locate and remove obstruction.



1/2" & 3/4" PRESSURE RELIEF CONTROL

(Bronze Body with 303SS Trim)



SIZE	SPRING	PART NUMBER
1/2"	0-75 PSI	7922201E
1/2"	20-105 PSI	7922205F
1/2"	20-200 PSI	7922202C
1/2"	100-300 PSI	8280901D
3/4"	0-75 PSI	7922901K
3/4"	20-105 PSI	7922903F
3/4"	20-200 PSI	7922902H
3/4"	100-300 PSI	8600501E

For 250-600 PSI Contact Factory

CRL Range PSI	APPROX. INCREASE FOR EACH CLOCKWISE TURN OF ADJUSTING SCREW
0 to 75	8.5 PSI
20 to 105	12.5 PSI
20 to 200	28.0 PSI
100 to 300	18.0 PSI

When ordering parts please specify:

1. All Nameplate Data
2. Item Part Number
3. Item Description

Item	Description	Material	Part Number			
			0-75	20-105	20-200	100-300
1	Cap	Plastic	67628J	67628J	67628J	1257601D
2	Nameplate	Brass	--	--	--	--
3	Cover	Bronze	C2544K	C2544K	C2544K	44587E
4*	Screw Fil. Hd. 10-32 x 1.88 (Qty 8)	303 SS	6757867E	6757867E	6757867E	6757867E
5*	O-Ring	Rubber	00902H	00902H	00902H	00902H
6	Body, Powerunit	Bronze	7920504D	7920504D	7920504D	7920504D
7	1/2" Body	Bronze	C7928K	C7928K	C7928K	C7928K
	3/4" Body	Bronze	C9083B	C9083B	C9083B	C9083B
8*	O-Ring, Seat	Rubber	00718H	00718H	00718H	00718H
9	Screw, Adjusting	Brass	7188201D	7188201D	7188201D	82811B
10	Nut Hex (Locking)	303 SS	6780106J	6780106J	6780106J	6780606H
11	Guide, Spring	303 SS	71881H	71881H	71881H	1630301J
12	Spring	CHR/VAN	71884B	20632101E	71885J	1630201A
13	Nut, Stem Upper	Bronze	73034B	73034B	73034B	73034B
14	Washer, Belleville	Steel	7055007E	7055007E	7055007E	7055007E
15	Washer, Diaphragm (upper)	303 SS	71891G	71891G	71891G	71891G
16*	Diaphragm	Rubber	C1505B	C1505B	C1505B	C1505B
17	Washer, Diaphragm (lower)	303 SS	45871B	45871B	45871B	45871B
18*	O-Ring, Stem	Rubber	00746J	00746J	00746J	00746J
19	Stem	303 SS	8982401F	8982401F	8982401F	8982401F
20*	O-Ring, Body	Rubber	00767E	00767E	00767E	00767E
21*	Retainer Assembly, Disc	303 SS	C9158B	C9158B	C9158B	C9158B
22	Seat	303Rub	62187A	62187A	62187A	62187A
23	Nut, Hex, Stem, Lower	Bronze	6779806G	6779806G	6779806G	6779806G
24	Pipe Plug	Bronze	6784701C	6784701C	6784701C	6784701C
	FACTORY SET POINT		50 PSI	60 PSI	60 PSI	100 PSI
	REPAIR KIT*		9170007A	9170007A	9170007A	9170007A



—MODEL— **CRL-60**

Pressure Relief Control

DESCRIPTION

The CRL-60 Pressure Relief Control is a direct acting, spring loaded, diaphragm type relief valve. It may be used as a self-contained valve or as a pilot control for a Cla-Val Main valve. It opens and closes within very close pressure limits.

INSTALLATION

The CRL-60 Pressure Relief Control may be installed in any position.

The control body (1) has one inlet and one outlet port. Body (1) also has smaller side ports; one on inlet, one on outlet, each with pipe plugs (23) installed. These smaller side ports are used for control connections or gauge applications. The body (1) also has one center side port, used as the sensing line port. A flow arrow is marked on the body casting.

OPERATION

The CRL-60 Pressure Relief Control is normally held closed by the force of the compression spring above the diaphragm; control pressure is applied under the diaphragm.

When the controlling pressure exceeds the spring setting, the disc is lifted off its seat, permitting flow through the control.

When controlling pressure drops below spring setting, the spring returns the control to its normally closed position.

ADJUSTMENT PROCEDURE

The CRL-60 Pressure Relief Control can be adjusted to provide a relief setting at any point within the range found on the nameplate.

Pressure adjustment is made by turning the adjustment screw (11) to vary the spring pressure on the diaphragm. Turning the adjustment screw clockwise increases the pressure required to open the valve. Counterclockwise decreases the pressure required to open the valve.

When pressure adjustments are complete the jam nut (10) should be tightened and the protective cap (12) replaced. If there is a problem of tampering, lock wire holes have been provided in cap and cover. Wire the cap to cover and secure with lead seal.

DISASSEMBLY

The CRL-60 Pressure Relief Control does not need to be removed from the line for disassembly. Make sure that pressure shut down is accompanied prior to disassembly. If the CRL-60 is removed from the line for disassembly be sure to use a soft jawed vise to hold body during work.

Refer to Parts List Drawing for Item Numbers.

1. Remove cap (12), loosen jam nut (10) and turn adjusting screw counterclockwise until spring tension is relieved.
2. Remove the eight screws (15) holding the cover (9). Keep the cover and eight screws together and place on a suitable work surface. See NOTE under REASSEMBLY.
3. Remove the cover (9) from body (1). The spring (8) and two spring guides (7).
4. Remove plug (22) from body (1). Using screwdriver, hold stem assembly (4) to remove nut (13).
5. Slide off the belleville washer (14), upper diaphragm washer (18), diaphragm (17) and lower diaphragm washer (19).
6. Remove stem guide (21) from body (1). Remove stem assembly (4). Inspect, replace stem assembly and/or O-rings (5), (6) and (20) if necessary. Use soft jawed pliers or vise to hold stem. The polished surface of stem must not be scored or scratched.
7. The seat (3) need not be removed unless it is damaged. If removal is necessary use proper size socket wrench and turn counterclockwise.

INSPECTION

Inspect all parts for damage, or evidence of cross threading. Check diaphragm for tears. Check stem assembly (4) for abrasions or other damage. Check all metal parts for damage, corrosion or excessive wear.

REPAIR AND REPLACEMENT

Minor nicks and scratches may be polished out using 400 grit wet or dry sandpaper fine emery or crocus cloth. Replace all O-rings and any damaged parts.

When ordering replacement parts, be sure to specify parts list item number and all nameplate data.

REASSEMBLY

In general, reassembly is the reverse of disassembly. However, the following steps should be observed:

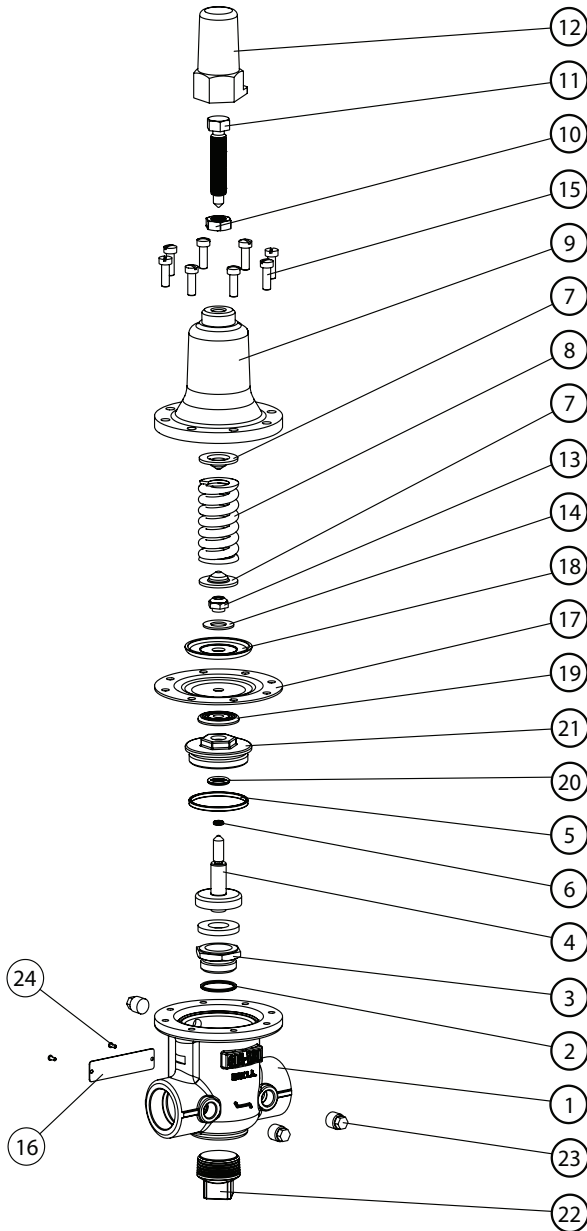
1. Lubricate the O-Ring (5) and (6) with a small amount of a good grade of waterproof grease, (Dow Corning 44 medium grade or equal). Use grease sparingly when installing O-ring (20) into guide stem (21).
2. Install stem assembly (4) into guide stem (21). Use a rotating motion with minimum pressure to let stem pass through O-ring. Do Not Cut O-Ring.
3. Install O-ring (6) at top of stem assembly (4). Install guide stem (21) and stem assembly (4) into body (1). Use socket to tighten securely. Place lower diaphragm washer (19) on the stem assembly with the serrated side up. Position diaphragm (17), upper diaphragm washer (18), with serration down, and belleville washer (14) with concave side down.
4. Install nut (13) and tighten securely.
5. Continue reassembly as outlined in disassembly steps 1 through 3.

SYMPTOM	PROBABLE CAUSE	REMEDY
Fails to open.	Controlling pressure too low.	Back off adjusting screw until valve opens.
Fails to open with spring compression removed.	Mechanical obstruction, corrosion, scale build-up on stem.	Disassemble, locate, and remove obstruction, scale.
Leakage from cover vent hole when controlling pressure is applied.	Diaphragm Damage	Disassembly replace damaged diaphragm.
	Loose diaphragm assembly.	Tighten upper diaphragm washer.
Fails to close.	No spring compression.	Re-set pressure adjustment.
Fails to close with spring compressed.	Mechanical obstruction.	Disassemble, locate and remove obstruction.



CRL-60

1/2" & 3/4" PRESSURE RELIEF CONTROL



Item	Description	Quantity
1	BODY	1
* 2	O-RING	1
3	SEAT 1/2" & 3/4"	1
* 4	STEM ASSEMBLY	1
* 5	O-RING	1
* 6	O-RING	1
7	Guide Spring	2
8	SPRING	1
9	COVER	1
10	Hexnut .375--16 UNC	1
11	Adjusting Screw	1
12	Cap	1
13	NUT, STEM	1
14	BELLEVILLE WASHER FLAT	1
15	FIL HD SCREW #10--32 UNF	8
16	NAMEPLATE	1
* 17	DIAPHRAGM	1
18	Washer Diaphragm Upper	1
19	DIAPHRAGM WASHER	1
* 20	O-RING	1
21	GUIDE STEM	1
22	3/4" NPT PIPE PLUG	1
23	1/8" NPT PIPE PLUG	3
24	DRIVE SCREW	2

* SUGGESTED REPAIR PARTS REPAIR KIT;
1/2" & 3/4".....P/N 9170033G

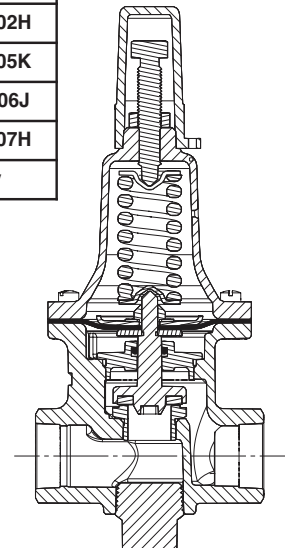
Size	Spring	Part Number
1/2"	0 - 75 PSI	20840401A
1/2"	20 - 105 PSI	20840408D
1/2"	20 - 200 PSI	20840402K
1/2"	†100 - 300 PSI	20861201J
3/4"	0 - 75 PSI	20840403J
3/4"	20 - 200 PSI	20840404H
3/4"	†100 - 300 PSI	20861202H
1"	20 - 75 PSI	20944105K
1"	20 - 400 PSI	20944106J
1"	100 - 300 PSI	20944107H
for 250 - 600 PSI, Consult Factory		

†The 100-300 PSI spring requires a larger cover than the other CRL-60 springs.

When ordering parts please specify:

1. All Nameplate Data
2. Item Part Number
3. Item Description

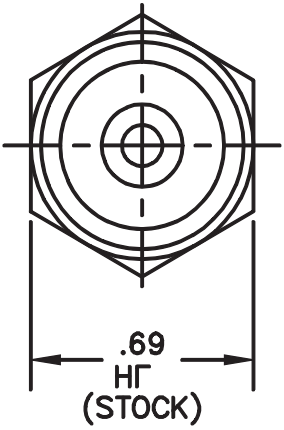
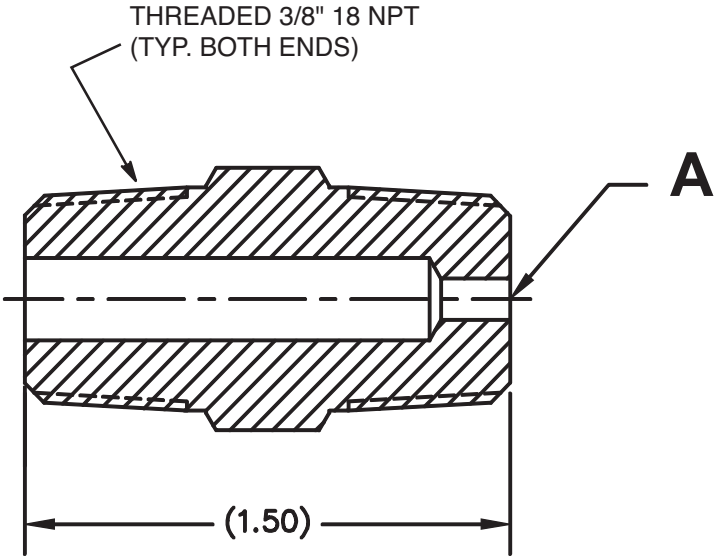
CRL-60 Spring Range PSI	APPROX. INCREASE FOR EACH CLOCKWISE TURN OF ADJUSTING SCREW
0 to 75	8.5 PSI
20 to 75	6.0 PSI
20 to 105	12.5 PSI
20 to 200	28.0 PSI
40 to 200	18.0 PSI
100 to 300	18.0 PSI





X58A

Restriction Pipe Fitting



When ordering parts, please specify:

- All Nameplate Data
- Description
- Size

Part No.	Material	"A" Orifice Dia.
74894-07C	Brass	3/32" (.093)
74894-06E	303 SS	1/16" (.062)
74894-05G	Brass	1/16" (.062)
74894-04K	303 SS	1/8" (.125)
74894-03B	Brass	1/8" (.125)



NEWPORT BEACH, CALIFORNIA

CATALOG NO.
X58C

DRAWING NO.
48834

REV
AP

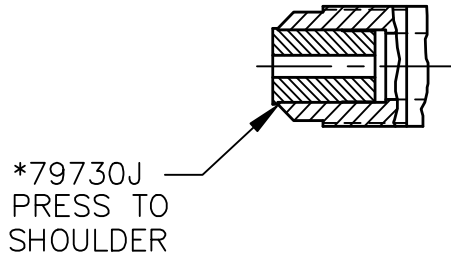
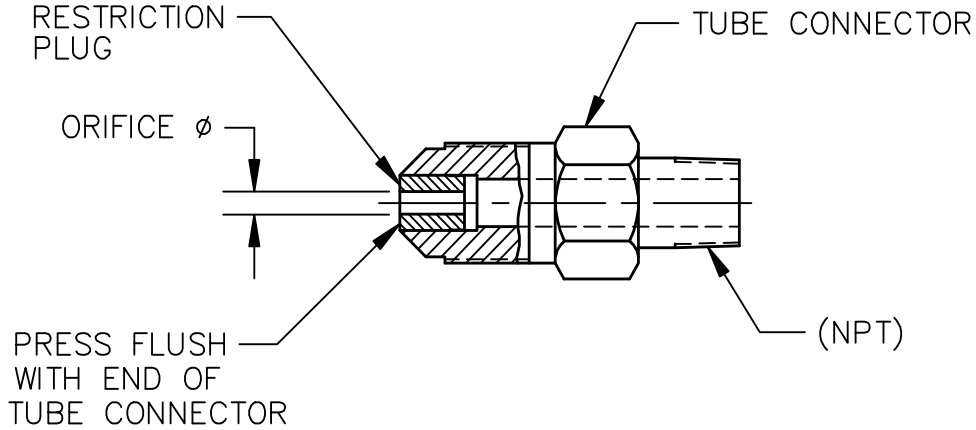
TYPE OF VALVE AND MAIN FEATURES

X58C RESTRICTION ASSEMBLIES

DESIGN		
DRAWN	JC	12-3-85
CHK'D	JC	12-4-85
APV'D	CH	12-11-85


TLC	10-18-94
AK	09-15-98
EK	9-29-11
AM	REINSTATED PN 68565B & 64673H (ECO 15043)
AN	ADDED PN 48834-05F (NED 43663)
AP	ADDED PN 48834-06D (NED 75779)

CAD REVISION RECORD - DO NOT REVISE MANUALLY	
DESCRIPTION	DATE
BY	
EK	11-18-93
AL REDRAWN ON CAD (ECO 14229)	
LTR	
A-AK	SEE REVISION FILE



NOTES:

1. *FOR IDENTIFICATION, THESE STOCK NO'S ARE TO BE STAINED BLUE WITH 74234-03.
2. **FOR IDENTIFICATION, THESE STOCK NO'S ARE TO BE STAINED RED WITH 74234-05.
3. SEE DWG 76740 FOR STAINLESS STEEL X58C.
4. SEE SHEETS 3 & 4 FOR UL APPROVED DRAWING.

 CLA-VAL CO. NEWPORT BEACH, CALIFORNIA	CATALOG NO. X58C	DRAWING NO. 48834	REV AP
	TYPE OF VALVE AND MAIN FEATURES <p style="text-align: center;">X58C RESTRICTION ASSEMBLIES</p>		DESIGN DRAWN JC 12-3-85 CHK'D JC 12-4-85 APV'D CH 12-11-85

X58C STOCK NO.	TUBE CONNECTOR		RESTRICTION PLUG	
	SIZE TUBE X NPT	MATERIAL	ORIFICE DIA	MATERIAL
**44734C	3/8 X 3/8-18 NPT	ALUMINUM	.125 (1/8)	S. STEEL
	<u>37° FLARE</u>			
*37814B	1/4 X 1/8-27 NPT	BRASS	.031 (1/32)	S. STEEL
*80500C	1/4 X 1/8-27 NPT	BRASS	.062 (1/16)	S. STEEL
*67739D	3/8 X 1/8-27 NPT	BRASS	.040	S. STEEL
*64672K	3/8 X 3/8-18 NPT	BRASS	.062 (1/16)	S. STEEL
*99329-01D	3/8 X 3/8-18 NPT	BRASS	.094 (3/32)	S. STEEL
**79730J	1/2 X 1/2-14 NPT	BRASS	.125 (1/8)	S. STEEL
**48834-05F	3/8 X 3/8-18 NPT	BRASS	.125 (1/8)	S. STEEL
*85484E	1/4 X 1/8-27 NPT	BRASS	.031 (1/32)	DELTRIN
*85486K	1/4 X 1/8-27 NPT	BRASS	.040	DELTRIN
**48834-03A	1/4 X 1/8-27 NPT	BRASS	.125 (1/8)	DELTRIN
*48834-04J	1/4 X 1/8-27 NPT	BRASS	.093	DELTRIN
*88409-01G	3/8 X 1/8-27 NPT	BRASS	.031 (1/32)	DELTRIN
*88409J	3/8 X 1/8-27 NPT	BRASS	.052	DELTRIN
*42346H	3/8 X 1/8-27 NPT	BRASS	.062 (1/16)	DELTRIN
**48834-01E	3/8 X 1/8-27 NPT	BRASS	.125 (1/8)	DELTRIN
*42775H	3/8 X 1/4-18 NPT	BRASS	.062 (1/16)	DELTRIN
**63604D	3/8 X 1/4-18 NPT	BRASS	.156 (5/32)	DELTRIN
*10253D	3/8 X 3/8-18 NPT	BRASS	.031 (1/32)	DELTRIN
*46946A	3/8 X 3/8-18 NPT	BRASS	.062 (1/16)	DELTRIN
**64673H	3/8 X 3/8-18 NPT	BRASS	.125 (1/8)	DELTRIN
*68565B	3/8 X 3/8-18 NPT	BRASS	.094 (3/32)	DELTRIN
**43302K	3/8 X 3/8-18 NPT	BRASS	.188 (3/16)	DELTRIN
**12900H	1/2 X 1/2-14 NPT	BRASS	.125 (1/8)	DELTRIN
**48834-02C	1/2 X 1/2-14 NPT	BRASS	.188 (3/16)	DELTRIN
**48834-06D	1/2 X 1/2-14 NPT	BRASS	.250 (1/4)	DELTRIN

CAD REVISION RECORD - DO NOT REVISE MANUALLY
 LTR
 DESCRIPTION
 BY
 DATE
 SEE SHEET 1

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X58C Orifice Restriction Fitting Assembly

Suitable for 3" and smaller valves (color code **BLUE**)

Size T x NPT	Orifice	Mat'l	Part Number
3/8" x 3/8"	0.094 (3/32)	BP	68565B (standard)
3/8" x 3/8"	0.094 (3/32)	BS	9932901D
3/8" x 3/8"	0.094 (3/32)	TP	9787003E (SWS)
3/8" x 3/8"	0.094 (3/32)	TS	9787015J
3/8" x 3/8"	0.062 (1/16)	BP	46946A
3/8" x 3/8"	0.062 (1/16)	BS	64672K
3/8" x 3/8"	0.062 (1/16)	TP	9787001J

Suitable for 4" to 16" valves (color code **RED**)

Size T x NPT	Orifice	Mat'l	Part Number
3/8" x 3/8"	0.125 (1/8)	BP	64673H (standard)
3/8" x 3/8"	0.125 (1/8)	BS	4883405F
3/8" x 3/8"	0.125 (1/8)	TP	9787002G (SWS)
3/8" x 3/8"	0.125 (1/8)	TS	9787016G
3/8" x 3/8"	0.188 (3/16)	BP	43302K

Ref. dwg 48834, TABLE 117, 617

Material CODE

Standard = BP

1st letter = fitting

B=Brass SAE Flare-Type fitting

T=316 SS Parker-type single ferrule fitting

2nd letter = orifice insert

P=Delrin Plastic

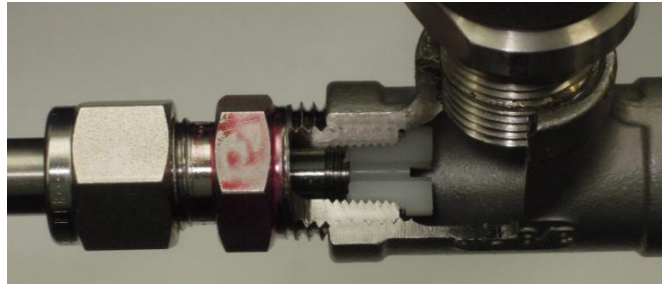
S=303 SS

NOTE:

High Differential Pressure (100+ psiD) conditions over time can cause standard materials to deteriorate and affect valve performance. Suggest replacement upgrade to Stainless Steel.



Made from Brass SAE 45 degree Flare-Type Tube Connector (Male Tube x Male NPT)



Made from Stainless Steel Parker-Type single-ferrule Tube Connector (Male tube x Male NPT)

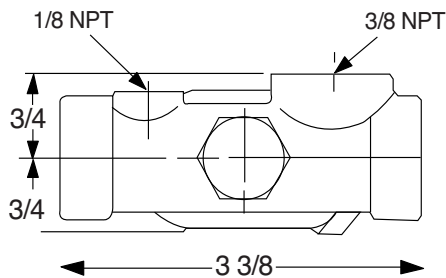


X44A

Strainer and Orifice Assembly

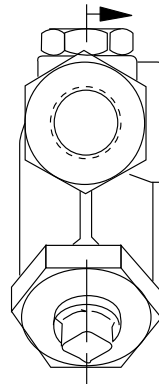
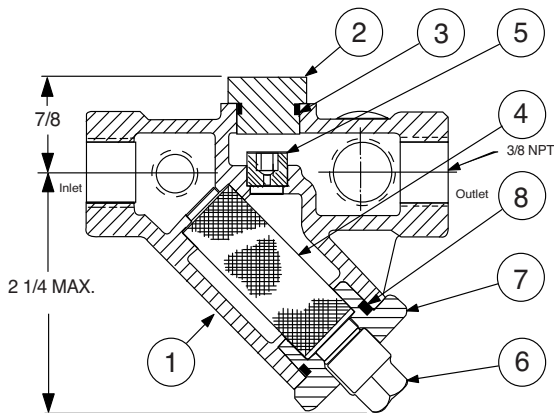
BRONZE BODY — DELRIN ORIFICE

3/8" x 3/8"



X44A STOCK NO.	ORIFICE DIA.	ORIFICE PLUG PART # (ITEM 5)
71310-01F	.031	94132-01
-02	.046	-02E
-03B	.062	-03C
-04K	.078	-04A
-05G	.093	-05H
-06	.109	-06
*-07C	.125	-07D
-08	.140	-08
-09	.156	-09
-10	.187	-10H
-11	.172	-11F

*Standard



When ordering parts, please specify:

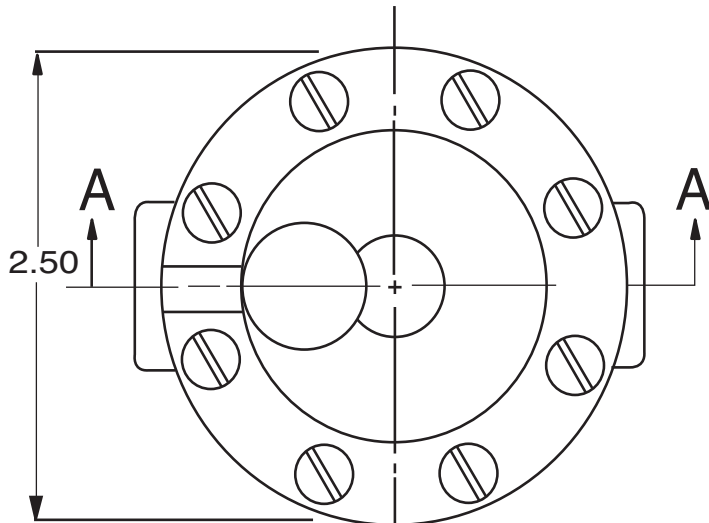
- All Nameplate Data
- Item Number
- Description
- Recommended Spare Parts

ITEM	DESCRIPTION	MATERIAL	QTY.
1	Body	Red Brs.	1
2	Plug, Top	Brass	1
3	"O" Ring, Plug Top	Syn. Rub.	1
4	Screen	Monel	1
5	Orifice Plug	Delrin	1
6	Plug, Pipe	Brass	1
7	Strainer Plug	S.S.	1
8	"O" Ring, Strainer Plug	Syn. Rub.	1



81-01

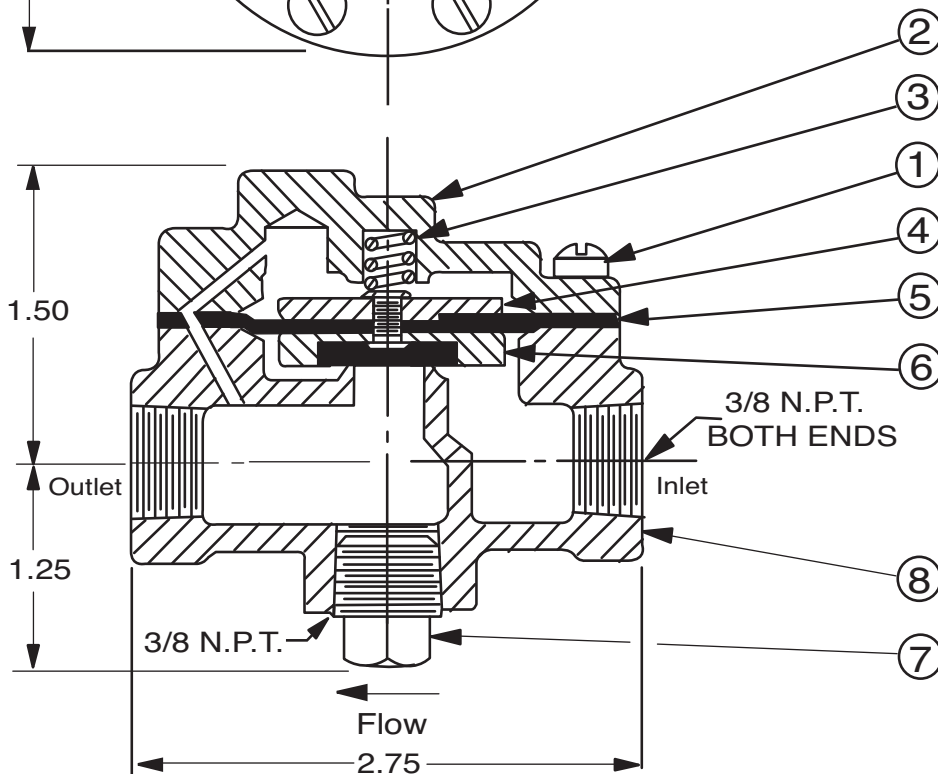
3/8" Check Valve



ITEM DESCRIPTION

- | | |
|-----|--------------------------|
| 1. | Cover Screw (8 Required) |
| 2. | Cover |
| *3. | Spring |
| 4. | Diaphragm Washer |
| *5. | Diaphragm |
| *6. | Disc Retainer Assembly |
| 7. | Body Plug (3/8 NPT) |
| 8. | Body (Threaded) |

*Recommended Spare Parts



SECTION AA

When ordering parts, please specify:

- All nameplate data
- Description
- Part Number
- Item Number
- Material

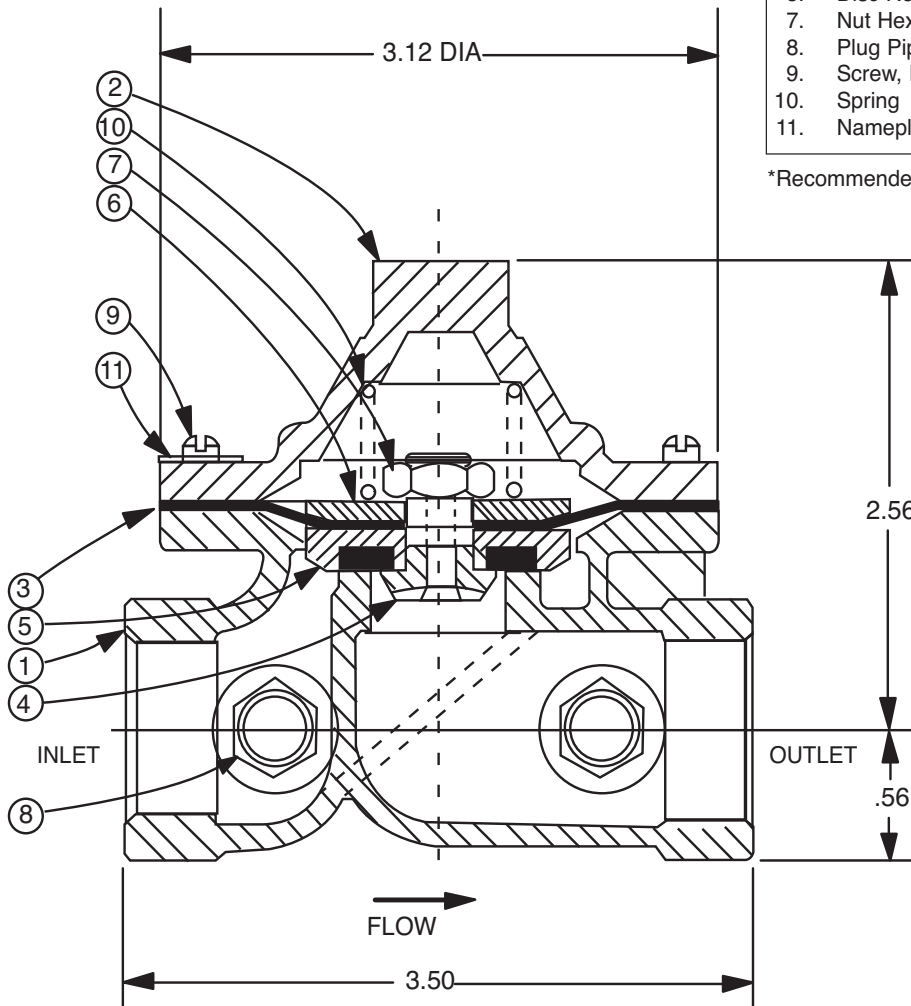


81-01

1/2" & 3/4" Check Valve

ITEM	DESCRIPTION	QTY
1.	Body	1
2.	Cover	1
*3.	Diaphragm	1
4.	Guide Disc	1
*5.	Disc Retainer Assembly	1
7.	Nut Hex 3/8 - 24UNF 28	1
8.	Plug Pipe Hex NPT	2
9.	Screw, Fil HD 10 32UNF 2 x 2LG	8
10.	Spring	1
11.	Nameplate	1

*Recommended Spare Parts



When ordering parts, please specify:

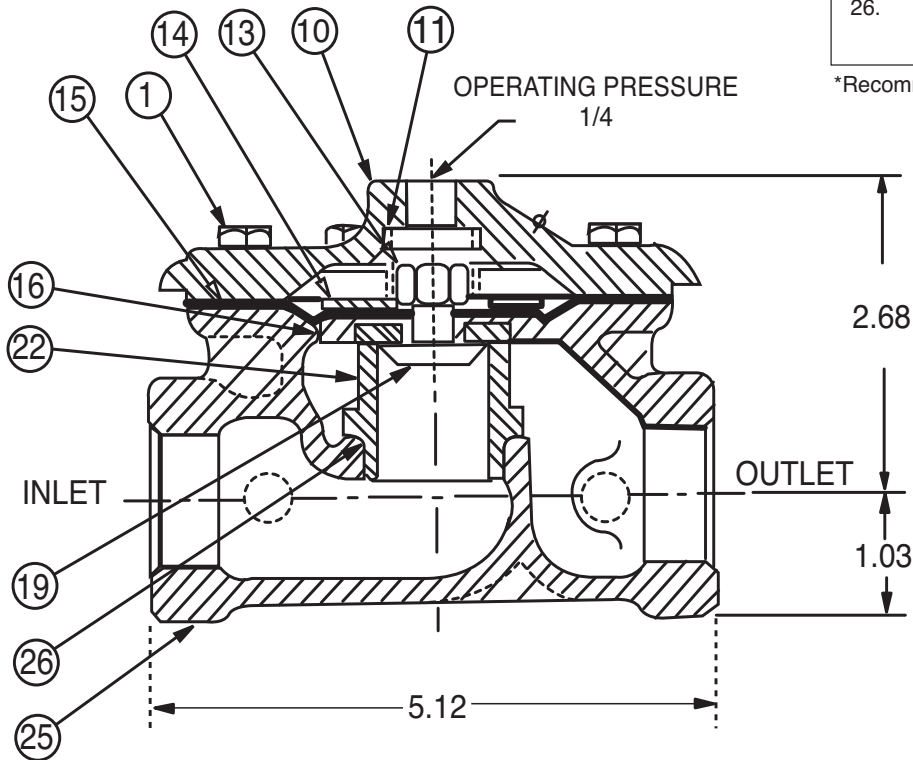
- All nameplate data
- Description
- Part Number
- Item Number
- Material



81-01

1" Check Valve

ITEM	DESCRIPTION	QTY
1.	Cover Screw	8
2.	Nameplate	1
3.	Nameplate Screw	2
10.	Cover	1
11.	Spring	1
13.	Stem Nut	1
14.	Diaphragm Washer	1
*15.	Diaphragm	1
*16.	Disc Retainer Assembly	1
19.	Disc Guide	1
22.	Seat	1
24.	Body Plug	3
25.	Body	1
26.	O-Ring, Seat	1
	Tubing & Fittings (not shown)	1



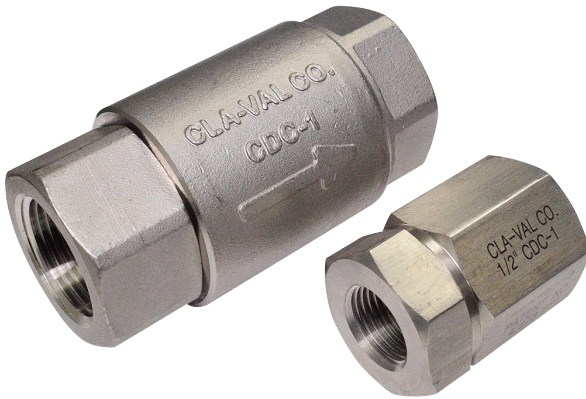
*Recommended Spare Parts

When ordering parts, please specify:

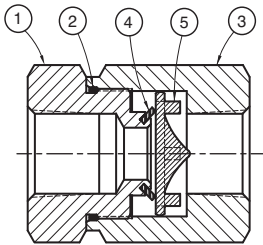
- All nameplate data
- Description
- Part Number
- Item Number
- Material



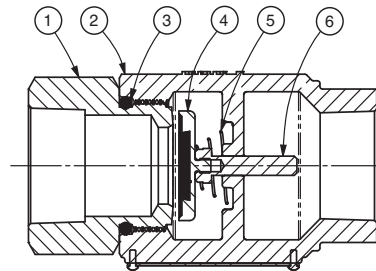
— MODEL — **CDC-1**
Check Valve
 Sizes 3/8", 1/2", 3/4" and 1"



- Meets Low Lead Requirements
- Patented Seal Design Allows for Drip Tight Shut-off at Low DP
- No Spring Required due to Patented Seal Design
- Delrin® Disc with Flow Profile Designed to Minimize Head Loss
- Delrin® Disc Resists Corrosion and/or Mineral Build-up
- Drip Tight Seating at both Low and High Operating Pressures
- Temperature Range: 10°F to 210°F
- EPR, NBR and Fluorocarbon Seal Options



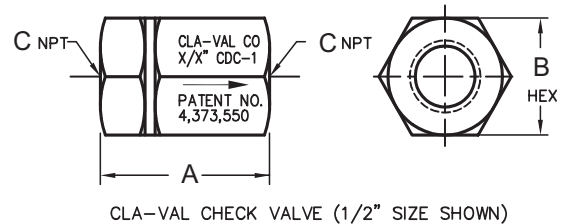
CDC-1 - 3/8" and 1/2"		
Item	Description	Quantity
1	Retainer, Seal	1
2	O-Ring	1
3	Retainer, Valve	1
4	Seal, Valve Ring	1
5	Plate, Valve	1



CDC-1 - 3/4" and 1"		
Item	Description	Quantity
1	Seat, Valve	1
2	Body, Valve	1
3	O-Ring	1
4	Disc Retainer Assembly	1
5	Spring	1
6	Stem, Valve	1

Dimensions

Size (NPT)	A	B	C
3/8"	2.06	1.06	0.38 (3/8) - 18.0 NPT
1/2"	2.12	1.38	0.50 (1/2) - 14.0 NPT
3/4"	4.06	2.26	0.75 (3/4) - 14.0 NPT
1"	4.06	2.19	1.00 (1) - 11.5 NPT

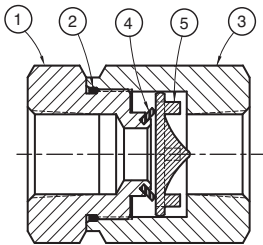




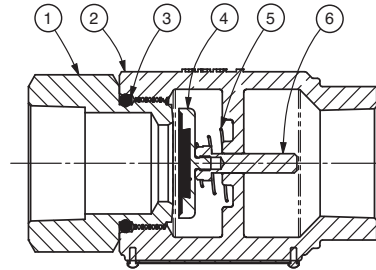
— MODEL — **CDC-1**
Check Valve
 Sizes 3/8", 1/2", 3/4" and 1"



- Meets Low Lead Requirements
- Patented Seal Design Allows for Drip Tight Shut-off at Low DP
- No Spring Required due to Patented Seal Design
- Delrin® Disc with Flow Profile Designed to Minimize Head Loss
- Delrin® Disc Resists Corrosion and/or Mineral Build-up
- Drip Tight Seating at both Low and High Operating Pressures
- Temperature Range: 10°F to 210°F
- EPR, NBR and Fluorocarbon Seal Options



CDC-1 - 3/8" and 1/2"		
Item	Description	Quantity
1	Retainer, Seal	1
*2	O-Ring	1
3	Retainer, Valve	1
*4	Seal, Valve Ring	1
*5	Plate, Valve	1

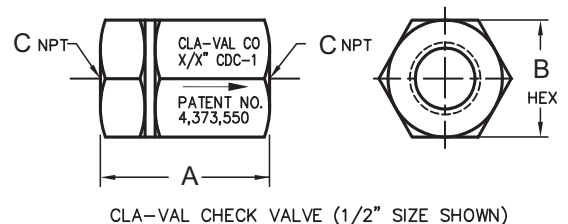


CDC-1 - 3/4" and 1"		
Item	Description	Quantity
1	Seat, Valve	1
2	Body, Valve	1
*3	O-Ring	1
*4	Disc Retainer Assembly	1
*5	Spring	1
*6	Stem, Valve	1

* Included in Repair Kit

Dimensions

Size (NPT)	A	B	C
3/8"	2.06	1.06	0.38 (3/8) - 18.0 NPT
1/2"	2.12	1.38	0.50 (1/2) - 14.0 NPT
3/4"	4.06	2.26	0.75 (3/4) - 14.0 NPT
1"	4.06	2.19	1.00 (1) - 11.5 NPT





— MODEL — **X141**

Cla-Val Gauge Option



Model X141
4" Pressure Gauge

- Liquid-Filled
- Dual Scale (PSI / BAR)
- Long Life Stainless Steel Construction
- Tamper-Resistant Design
- 2 1/2" and 4" Diameter Sizes
- Isolation Valve Included

The Cla-Val Model X141 Pressure Gauge Option consists of glycerin-filled pressure gauges with the Cla-Val Logo and 1/4" CK2 Bronze Isolation Valves on the main valve inlet and outlet. Cla-Val gauges are waterproof, shock resistant, and fully enclosed with a stainless steel case and bronze wetted parts. Ambient temperature ratings are -4 Degrees F to +140 Degrees F (-20 Degrees C to +60 Degrees C).

All gauges have dual scale (PSI/BAR) and are supplied with a 1/4" NPT bottom connection. Model X141 gauges are available installed on new valves and must be specified on the customer Purchase Order. Consult factory for other available materials.

Available Pressure Ranges

X141 Gauge Assembly (2 1/2" Diameter Dial)

Pressure Range*	Part Number
0 - 100 psi	20534302K
0 - 160 psi	20534311J
0 - 200 psi	20534303J
0 - 300 psi	20534304H
0 - 400 psi	20534305G

X141 Gauge Assembly (4" Diameter Dial)

Pressure Range*	Part Number
0 - 100 psi	20534307E
0 - 200 psi	20534308D
0 - 300 psi	20534309C
0 - 400 psi	20534310K

Typical X141 Installation



Typical Installation with two X141 Gauges



*Specify desired pressure range and valve location (inlet or outlet) on order.





— MODEL — **X46**

Flow Clean Strainer

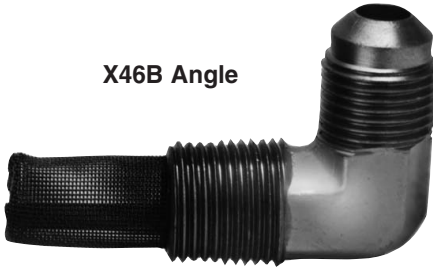


X46A Straight

- Self Scrubbing Cleaning Action
- Straight Type or Angle Type

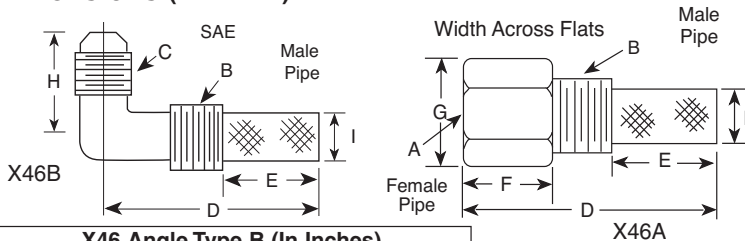
The Cla-Val Model X46 Strainer is designed to prevent passage of foreign particles larger than .015". It is especially effective against such contaminant as algae, mud, scale, wood pulp, moss, and root fibers. There is a model for every Cla-Val. valve.

X46B Angle



The X46 Flow Clean strainer operates on a velocity principle utilizing the circular "air foil" section to make it self cleaning. Impingement of particles is on the "leading edge" only. The low pressure area on the downstream side of the screen prevents foreign particles from clogging the screen. There is also a scouring action, due to eddy currents, which keeps most of the screen area clean.

Dimensions (In Inches)



B(NPT)	C(SAE)	D	E	H	I
1/8	1/4	1-3/8	5/8	7/8	1/4
1/4	1/4	1-3/4	3/4	1	3/8
3/8	1/4	2	7/8	1	1/2
3/8	3/8	1-7/8	7/8	1	1/2
1/2	3/8	2-3/8	1	1-1/4	5/8

A (NPT)	B (NPT)	D	E	F	G	I
1/8	1/8	1-3/4	3/4	1/2	1/2	1/4
1/4	1/4	2-1/4	1	3/4	3/4	3/8
3/8	3/8	2-1/2	1	7/8	7/8	1/2
3/8	1/2	2-1/2	1-1/4	1/2	7/8	3/4
1/2	1/2	3	1-1/4	1	1-1/8	3/4
3/8	3/4	3-3/8	2	1/2	1	7/8
3/4	3/4	4	2	1	1-1/2	7/8
3/8	1	4-1/4	2-3/4	1/2	1-3/8	7/8
1	1	4-1/2	2-3/4	1-1/4	1-3/4	7/8
1/2	1	4-1/4	2-3/4	1/2	1-3/8	7/8

When Ordering, Please Specify:

- Catalog Number X46
- Straight Type or Angle Type
- Size Inserted Into and Size Connection
- Materials

INSTALLATION

The strainer is designed for use in conjunction with a Cla-Val Main Valve, but can be installed in any piping system where there is a moving fluid stream to keep it clean. When it is used with the Cla-Val Valve, it is threaded into the upstream body port provided for it on the side of the valve. It projects through the side of the Main Valve into the flow stream. All liquid shunted to the pilot control system and to the cover chamber of the Main Valve passes through the X46 Flow Clean Strainer.

INSPECTION

Inspect internal and external threads for damage or evidence of cross-threading. Check inner and outer screens for clogging, embedded foreign particles, breaks, cracks, corrosion, fatigue, and other signs of damage.

DISASSEMBLY

Do not attempt to remove the screens from the strainer housing.

CLEANING

After inspection, cleaning of the X46 can begin. Water service usually will produce mineral or lime deposits on metal parts in contact with water. These deposits can be cleaned by dipping X46 in a 5-percent muriatic acid solution just long enough for deposit to dissolve. This will remove most of the common types of deposits.

Caution: use extreme care when handling acid. If the deposit is not removed by acid, then a fine grit (400) wet or dry sandpaper can be used with water. Rinse parts in water before handling. An appropriate solvent can clean parts used in fueling service. Dry with compressed air or a clean, lint-free cloth. Protect from damage and dust until reassembled.

REPLACEMENT

If there is any sign of damage, or if there is the slightest doubt that the Model X46 Flow Clean Strainer may not afford completely satisfactory operation, replace it. Use Inspection steps as a guide. Neither inner screen, outer screen, nor housing is furnished as a replacement part. Replace Model X46 Flow Clean Strainer as a complete unit.

When ordering replacement Flow-Clean Strainers, it is important to determine pipe size of the tapped hole into which the strainer will be inserted (refer to column A or F), and the size of the external connection (refer to column B or G).

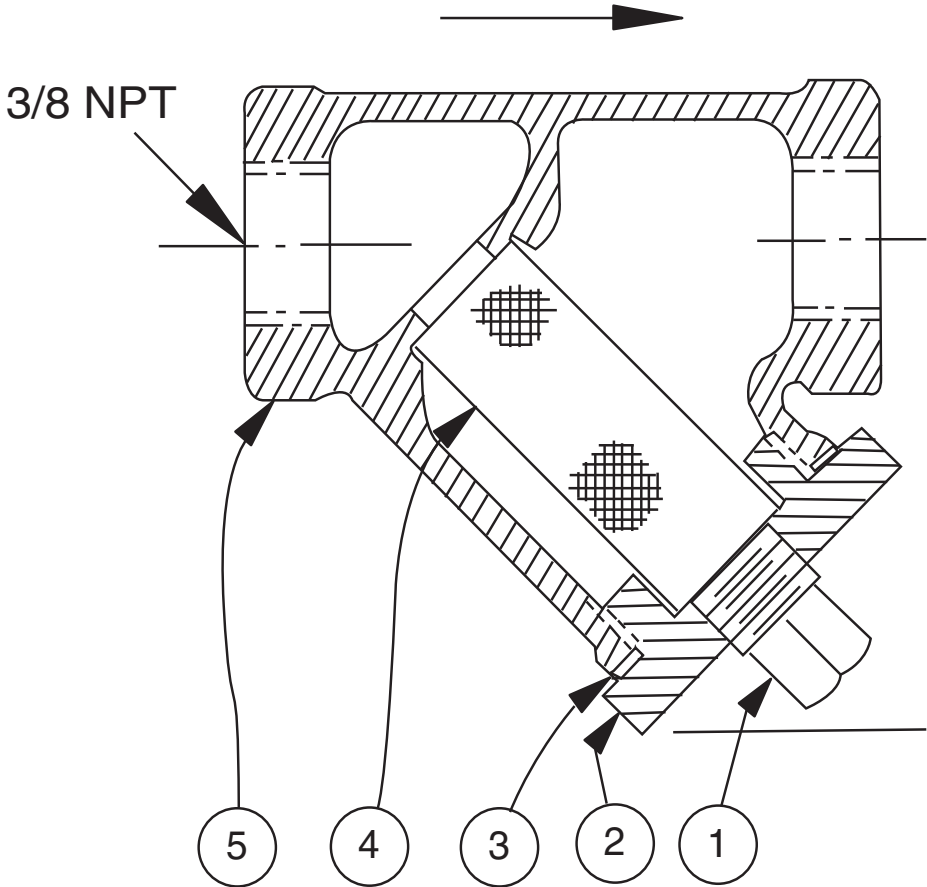


X43 Strainer

ITEM	DESCRIPTION	MATERIAL
1	Pipe Plug	Stainless Steel
2	Strainer Plug	Stainless Steel
3	Gasket	Fiber
4	Screen	Stainless Steel
5	Body	Stainless Steel
No parts available. Replacement assembly only.		

Standard 60 mesh pilot system strainer for fluid service.

Size	Stock Number
3/8 x 3/8	8850604D





— MODEL — 50B-4KG1/2050B-4KG1

Product Identification

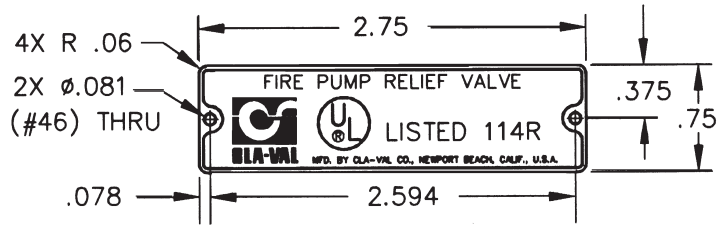
How to Order

Proper Identification

For ordering repair kits, replacement parts, or for inquiries concerning valve operation it is important to properly identify Cla-Val products already in service. Include all nameplate data with your inquiry. Pertinent product data includes valve function, size, material, pressure rating, end details, type of pilot controls used and control adjustment ranges.

Identification Plate

For product identification, cast in body markings are supplemented by the identification plate illustrated on this page. The plate is mounted in the most practical position. **It is extremely important that this identification plate is not painted over, removed, or in any other way rendered illegible.**



Specify when ordering

- Model Number
- Adjustment Range (As Applicable)
- Valve Size
- Optional Features
- Pressure Class

How To Order

There are many valves and controls manufactured by Cla-Val. that are not listed due to the sheer volume. For information not listed, please contact your local Cla-Val representative.

Unless Otherwise Specified

- X43 "Y" Strainer is included.
- CK2 Isolation Valves is included in price on 6" and larger valve sizes.

Limited Warranty

Automatic valves and controls as manufactured by Cla-Val are warranted for one year from date of shipment against manufacturing defects in material and workmanship which develop in the service for which they are designed, provided the products are installed and used in accordance with all applicable instructions and limitations issued by Cla-Val. Electronic components manufactured by Cla-Val are warranted for one year from the date of shipment.

We will repair or replace defective material, free of charge, which is returned to our factory, transportation charges prepaid, provided that, after inspection, the material is found to have been defective at time of shipment. This warranty is expressly conditioned on the purchaser's giving Cla-Val immediate written notice upon discovery of the defect.

Components used by Cla-Val but manufactured by others, are warranted only to the extent of that manufacturer's guarantee.

This warranty shall not apply if the product has been altered or repaired by others, and Cla-Val. shall make no allowance or credit for such repairs or alterations unless authorized in writing by Cla-Val.

Disclaimer Of Warranties And Limitations Of Liability

The foregoing warranty is exclusive and in lieu of all other warranties and representations, whether expressed, implied, oral or written, including but not limited to any implied warranties or merchantability or fitness for a particular purpose. All such other warranties and representations are hereby cancelled.

Cla-Val shall not be liable for any incidental or consequential loss, damage or expense arising directly or indirectly from the use of the product. Cla-Val shall not be liable for any damages or charges for labor or expense in making repairs or adjustments to the product. Cla-Val shall not be liable for any damages or charges sustained in the adaptation or use of its engineering data and services. No representative of Cla-Val may change any of the foregoing or assume any additional liability or responsibility in connection with the product. The liability of Cla-Val is limited to material replacements F.O.B. Newport Beach, California.



Terms Of Sale

ACCEPTANCE OF ORDERS

All orders are subject to acceptance by our main office at Newport Beach, California.

CREDIT TERMS

Credit terms are net thirty (30) days from date of invoice.

PURCHASE ORDER FORMS

Orders submitted on customer's own purchase order forms will be accepted only with the express understanding that no statements, clauses, or conditions contained in said order form will be binding on the Seller if they in any way modify the Seller's own terms and conditions of sales.

PRODUCT CHANGES

The right is reserved to make changes in pattern, design or materials when deemed necessary, without prior notice.

PRICES

All prices are F.O.B. Newport Beach, California, unless expressly stated otherwise on our acknowledgement of the order. Prices are subject to change without notice. The prices at which any order is accepted are subject to adjustment to the Seller's price in effect at the time of shipment. Prices do not include sales, excise, municipal, state or any other Government taxes. Minimum order charge \$75.00.

RESPONSIBILITY

We will not be responsible for delays resulting from strikes, accidents, negligence of carriers, or other causes beyond our control. Also, we will not be liable for any unauthorized product alterations or charges accruing there from.

Risk

All goods are shipped at the risk of the purchaser after they have been delivered by us to the carrier. Claims for error, shortages, etc., must be made upon receipt of goods.

EXPORT SHIPMENTS

Export shipments are subject to an additional charge for export packing.

RETURNED GOODS

1. Customers must obtain written approval from Cla-Val prior to returning any material.
2. Cla-Val reserves the right to refuse the return of any products.
3. Products more than six (6) months old cannot be returned for credit.
4. Specially produced, non-standard models cannot be returned for credit.
5. Rubber goods cannot be returned for credit, unless as part of an unopened repair kit which is less than six months old.
6. Goods authorized for return are subject to a 35% (\$75 minimum) restocking charge and a service charge for inspection, reconditioning, replacement of rubber parts, retesting and repackaging as required.
7. Authorized returned goods must be packaged and shipped prepaid to Cla-Val., 1701 Placentia Avenue, Costa Mesa, California 92627-4475.



E-50B-4KG1 P.I.D. (R-3/2011)

CLA-VAL

PO Box 1325 Newport Beach CA 92659-0325
Phone: 949-722-4800 • Fax: 949-548-5441

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Beamsville, Ontario
Canada L0R 1B4
Phone: 905-563-4963
Fax: 905-563-4040

CLA-VAL EUROPE

Chemin des Mesanges 1
CH-1032 Romanel/
Lausanne, Switzerland
Phone: 41-21-643-15-55
Fax: 41-21-643-15-50

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www.cla-val.com

Represented By:



—MODEL— **REPAIR KITS**

Model 100-01 Hytrol Main Valve

BUNA-N MATERIAL				
	RUBBER KIT	REPAIR KIT	REBUILD ASSEMBLY	STUD & NUT KIT
	STOCK NO.	STOCK NO.	STOCK NO.	STOCK NO.
3/8"	9169801K		21176614B	21176633J
1/2"	9169802H	21176602F	21176615A	21176634H
3/4"	9169802H	21176602F	21176615A	21176634H
1" Non-Guided	9169803F	21176601G	21176616K	21176636F
1"	9169804D	21176603E	21176617J	21176636F
1 1/4"	9169804D	21176603E	21176617J	21176636F
1 1/2"	9169804D	21176603E	21176617J	21176636F
2"	9169805A	21176608K	21176618H	21176637E
2 1/2"	9169811J	21176609J	21176619G	21176638D
3"	9169812G	21176604D	21176620D	21176639C
4"	9169813E	21176605C	21176621C	21176640K
6"	9169815K	21176606B	21176622B	21176641J
8"	9817901D	21176607A	21176623A	21176642H
10"	9817902B	21176610F	21176624K	21176643G
12"	9817903K	21176611E	21176625J	21176644F
14"	9817904H	21176612D	21176626H	21176645E
16"	9817905E	21176613C	21176627G	21176645E

Model 100-20 Hytrol Main Valve

BUNA-N MATERIAL				
	RUBBER KIT	REPAIR KIT	REBUILD ASSEMBLY	STUD & NUT KIT
	STOCK NO.	STOCK NO.	STOCK NO.	STOCK NO.
3"	9169805A	21176608K	21176618H	21176637E
4"	9169812G	21176604D	21176620D	21176639C
6"	9169813E	21176605C	21176621C	21176640K
8"	9169815K	21176606B	21176622B	21176641J
10"	9817901D	21176607A	21176623A	21176642H
12"	9817902B	21176610F	21176624K	21176643G
14"	9817903K	21176611E	21176625J	21176644F
16"	9817903K	21176611E	21176625J	21176644F

Consult factory for larger sizes

Rubber Kit Includes: Diaphragm, Disc, Spacer Washers

Repair Kit Includes: Diaphragm, Disc, Spacer Washers, Epoxy Coated Disc Retainer, Epoxy Coated Diaphragm Washer, Protective Washer

Rebuild Assembly Includes: Diaphragm, Disc, Spacer Washers, Epoxy Coated Disc Retainer, Epoxy Coated Diaphragm Washer, Protective Washer, Stainless Steel Bolts & Washers (6" & Below), Stainless Steel Studs, Nuts, & Washers (8" & Above), Stem, Stem Nut, Disc Guide, Standard Cover Spring, Cover Washer

Stud & Nut Kit Includes: Stainless Steel Bolts & Washers (6" & Below), Stainless Steel Studs, Nuts, & Washers (8" & Above)

Repair Kits for 100-02/100-21 Powertrol and 100-03/100-22 Powercheck Main Valves

For: Powertrol and Powercheck Main Valves—150 Pressure Class Only

Includes: Diaphragm, Disc (or Disc Assembly) and O-rings and full set of spare Spacer Washers.

Valve Size	Kit Stock Number 100-02	Valve Size	Kit Stock Number	
			100-02 & 100-03	100-21 & 100-22
3/8"	9169901H	2 1/2"	9169910J	N/A
1/2" & 3/4"	9169902F	3"	9169911G	9169905J
1"	9169903D	4"	9169912E	9169911G
1 1/4" & 1 1/2"	9169904B	6"	9169913C	9169912E
2"	9169905J	8"	99116G	9169913C
		10"	9169939H	99116G
		12"	9169937B	9169939H

Larger Sizes: Consult Factory.

Repair Kits for 100-04/100-23 Hy-Check Main Valves

For: Hy-Check Main Valves—150 Pressure Class Only

Includes: Diaphragm, Disc and O-Rings and full set of spare Spacer Washers.

Valve Size	Kit Stock Number		Valve Size	Kit Stock Number	
	100-04	100-23		100-04	100-23
4"	20210901B	N/A	12"	20210905H	20210904J
6"	20210902A	20210901B	14"	20210906G	N/A
8"	20210903K	20210902A	16"	20210907F	20210905H
10"	20210904J	20210903K	20"	N/A	20210907F
			24"	N/A	20210907F

Larger Sizes: Consult Factory.

Repair Kits for Pilot Control Valves (In Standard Materials Only)

Includes: Diaphragm, Disc (or Disc Assembly), O-Rings, Gaskets or spare Screws as appropriate.

BUNA-N® (Standard Material)				VITON (For KB Controls)	
Pilot Control	Kit Stock Number	Pilot Control	Kit Stock Number	Pilot Control	Kit Stock Number
CDB	9170006C	CFM-9	12223E	CDB-KB	9170012A
CDB-30	9170023H	CRA (w/bucking spring)	9170001D	CRA-KB	N/A
CDB-31	9170024F	CRD (w/bucking spring)	9170002B	CRD-KB (w/bucking spring)	9170008J
CDB-7	9170017K	CRD (no bucking spring)	9170003K	CRL-KB	9170013J
CDH-2	18225D	CRD-18	20275401K	CDHS-2BKB	9170010E
CDHS-2	44607A	CRD-22	98923G	CDHS-2FKB	9170011C
CDHS-2B	9170004H	CRL (55F, 55L)	9170007A	CDHS-18KB (no bucking spring)	9170009G
CDHS-2F	9170005E	CRL60/55L-60	9170033G	102C-KB	1726202D
CDHS-3C-A2	24657K	CRL60/55L60 1"	9170042H		
CDHS-8A	2666901A	CRL-4A	43413E		
CDHS-18	9170003K	CRL-5 (55B)	65755B		
CDS-4	9170014G	CRL-5A (55G)	20666E		
CDS-5	14200A	CRL-18	20309801C		
CDS-6	20119301A	Universal CRL	9170041K		
CDS-6A	20349401C	CV	9170019F		
CFCM-M1	1222301C	X105L (O-ring)	00951E	Buna-N®	
CFM-2	12223E	102B-1	1502201F		
CFM-7	1263901K	102C-2	1726201F	CRD Disc Ret. (Solid)	C5256H
CFM-7A	1263901K	102C-3	1726201F	CRD Disc Ret. (Spring)	C5255K

Repair Assemblies (In Standard Materials Only)

Control	Description	Stock Number
CF1-C1	Pilot Assembly Only	89541H
CF1-CI	Complete Float Control less Ball and Rod	89016A
CFC2-C1	Disc, Distributor and Seals	2674701E
CSM 11-A2-2	Mechanical Parts Assembly	97544B
CSM 11-A2-2	Pilot Assembly Only	18053K
33A 1"	Complete Internal Assembly and Seal	2036030B
33A 2"	Complete Internal Assembly and Seal	2040830J

When ordering, please give complete nameplate data of the valve and/or control being repaired. MINIMUM ORDER CHARGE APPLIES

CLA-VAL

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N-RK (R-04/2019)