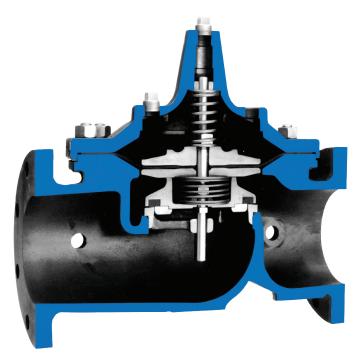




# **Hy-Check Valve**



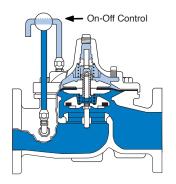
- Built-in Automatic Check Valve
- Drip Tight, Positive Seating
- Globe or Angle Pattern
- Service Without Removal From Line
- Every valve factory-tested

The Cla-Val Model 100-04 Hy-Check Valve is a hydraulically operated diaphragm valve with a built-in check feature to prevent return flow. Available in globe or angle pattern, it consists of a body, cover and diaphragm assembly. The diaphragm assembly which is guided top and bottom by a precision machined stem is the only moving part.

A synthetic rubber disc retained on three and one half sides forms a drip-tight seal with the renewable seat when operating pressure is applied above the non-wicking diaphragm. When pressure above the diaphragm is relieved, the valve opens wide. The rate of closing or opening can be controlled by modulating the flow into or out of the cover chamber. When a pressure reversal occurs the split stem will immediately allow the disc retainer assembly to check closed **regardless of the position of the diaphragm.** 

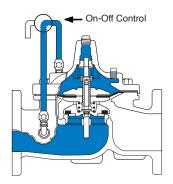
The Model 100-04 is used on system applications such as remote control, pressure regulation, solenoid control, etc.; wherever a positive check feature is necessary to prevent reverse flow. Its packless construction and simplicity of design minimizes maintenance and assures a long dependable service life.

## **Principle of Operation**

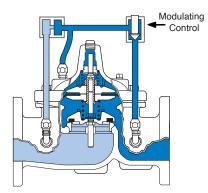


#### **Full Open Operation** When pressure in the cover chamber is relieved to a zone of lower pressure, the line pressure at the valve inlet opens the valve,

allowing full flow.



**Tight Closing Operation** When pressure from the valve inlet is applied to the cover chamber, the valve closes drip-tight.



Check Action When a static condition or pressure reversal occurs, the split stem design allows the valve to instantly check closed. Return flow is prevented regardless of the diaphragm's position.

Note: For optimum operation of built-in check feature, installation with stem vertically up is recommended.

# **Specifications**

# Model 100-04

## **Available Sizes**

Pattern	Flanged						
Globe	2" - 16" 50 - 400 mm						
Angle	3" - 16" 80 - 400 mm						

# **Operating Temp. Range**

Fluids	
-40° to 180° F -40° to 82° C	

## Pressure Ratings (Recommended Maximum Pressure - psi)

Valve Body 8	Pressure Class					
valve body a	Fla	Threaded				
Grade	Material ANSI Standard		150 Class	300 Class	End‡ Details	
ASTM A536	Ductile Iron	B16.42	250	400	400	
ASTM A216-WCB	Cast Steel	B16.5	285	400	400	
UNS 87850 Bronze		B16.24	225	400	400	

Note: \* ANSI standards are for flange dimensions only.

Flanged valves are available faced but not drilled.

‡ End Details machined to ANSI B2.1 specifications.

Valves for higher pressure are available; consult factory for details

## **Materials**

Component	Standard Material Combinations							
Body & Cover	Ductile Iron	Cast Steel	Bronze					
Available Sizes (inches)	2" - 16"	2" - 16"	2" - 16"					
Available Sizes (mm)	50 - 400 mm 50 - 400 mm 50 - 400							
Disc Retainer & Diaphragm Washer	Cast Iron	Cast Steel	Bronze					
Trim: Disc Guide, Seat & Cover Bearing	Bronze is Standard Stainless Steel is optional							
Disc								
Diaphragm	Nylon Reinforced Buna-N <sup>®</sup> Rubber							
Stem, Nut & Spring	Stainless Steel							
For material options not listed, consult factory. Cla-Val manufactures valves in more than 50 different alloys.								

## Options

#### **Epoxy Coating - suffix KC**

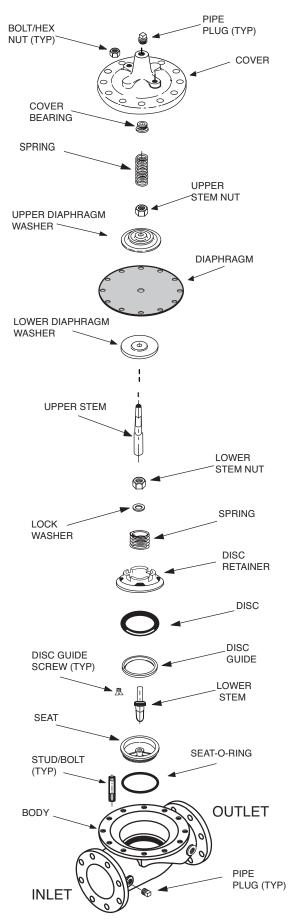
The NSF/ANSI 61 fusion bonded epoxy coating option is for use with cast iron, ductile iron or steel valves. This coating is resistant to various water conditions, certain acids, chemicals, solvents and alkalies. epoxy coatings are applied in accordance with AWWA coating specifications C116-03.

Do not use with temperatures above  $175^{\circ}$  F /80°C.

#### Viton<sup>®</sup> Rubber Parts - suffix KB

Optional diaphragm, disc and o-ring fabricated with Viton<sup>®</sup> synthetic rubber. Viton<sup>®</sup> is well suited for use with mineral acids, salt solutions, chlorinated hydrocarbons, and petroleum oils; and is primarily used in high temperature applications up to 250°F/120°C. Do not use with epoxy coating above 175°F/80° C.

For assistance in selecting appropriate valve options or valves manufactured with special design requirements, please contact our Regional Sales Office or Factory.



## **Functional Data**

### Model 100-04

		Inches	2	3	4	6	8	10	12	14	16
Valve Size		mm.	50	80	100	150	200	250	300	350	400
Glo	Globe	Gal./Min. (gpm.)	54	115	200	440	770	1245	1725	2300	3130
Cv	Pattern	Litres/Sec. (l/s.)	13	27.6	48	105.6	184.8	299	414	553	752
Factor	Angle	Gal./Min. (gpm.)	61	139	240	541	990	1575	2500*	3060*	4200*
	Pattern	Litres/Sec. (l/s.)	14.6	33.4	58	130	238	378	601	735	1009
Equivalent	Globe	Feet (ft.)	47	81	111	195	267	333	432	397	429
Length	Pattern	Meters (m.)	14.2	24.8	33.9	59.5	81.2	101.6	131.6	121.1	130.9
of	Angle	Feet (ft.)	37	56	77	129	161	208	205	224	239
Pipe	Pattern	Meters (m.)	11.2	17.0	23.6	39.4	49.1	63.5	62.6	68.4	72.7
К	Globe Pattern		5.6	6.0	5.9	6.2	6.1	5.8	6.1	5.0	4.6
Factor	Angle Pattern		4.4	4.1	4.1	4.1	3.7	3.6	2.9	2.8	2.6
		Fl. Oz	_	_	_	_	_	_	_	_	_
Liquid Displa		U.S. Gal.	0.3	.08	.17	.53	1.26	2.51	4.0	6.5	9.6
Cover Chamb Valve Op		ml	121	303	643	_	_	_	_	_	_
		Litres	_	_	_	2.0	4.8	9.5	15.1	24.6	36.2

\*Estimated

#### C<sub>V</sub> Factor

Formulas for computing C<sub>V</sub> Factor, Flow (Q) and Pressure Drop ( A P):

$$\mathbf{C}_{\mathbf{v}} = \frac{\mathbf{Q}}{\sqrt{\bigtriangleup \mathbf{P}}} \qquad \mathbf{Q} = \mathbf{C}_{\mathbf{v}} \sqrt{\bigtriangleup \mathbf{P}} \qquad \bigtriangleup \mathbf{P} = \left(\frac{\mathbf{Q}}{\mathbf{C}_{\mathbf{v}}}\right)^2$$

K Factor (Resistance Coefficient) The Value of K is calculated from the formula:  $K = \frac{894d}{C_v^2}^4$ (U.S. system units)

#### **Equivalent Length of Pipe**

Equivalent lengths of pipe (L) are determined from the formula:  $L = \frac{Kd}{12 \text{ f}}$  (U.S. system units)

#### **Fluid Velocity**

Fluid velocity can be calculated from the following formula:  $V = \frac{.4085 \text{ Q}}{\text{d}^2}$ 

#### Where:

 $C_V = U.S.$  (gpm) @ 1 psi differential at 60° F water

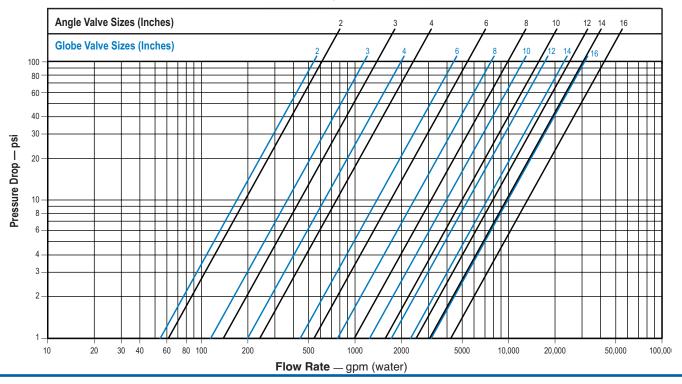
 $C_{V}$  |/s = (l/s) @ 1 bar (14.5 PSIG) differential at 15° C water

**d** = inside pipe diameter of Schedule 40 Steel Pipe (inches)

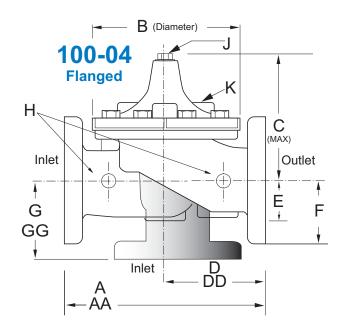
or

- f = friction factor for clean, new Schedule 40 pipe (dimensionless) (from Cameron Hydraulic Data, 18th Edition, P 3-119)
- K = Resistance Coefficient (calculated)
- L = Equivalent Length of Pipe (feet)
- **Q** = Flow Rate in U.S. (gpm) or (I/s)
- **V** = Fluid Velocity (feet per second) or (meters per second)
- $\triangle$  **P** = Pressure Drop in (psi) or (bar)

Model 100-04 Flow Chart (Based on normal flow through a wide open valve)



# **Cla-Val 100-04 Hy-Check Main Valve Dimensions**



Valve Size (Inches)	2	3	4	6	8	10	12	14	16
A 150 ANSI	9.38	12.00	15.00	20.00	25.38	29.75	34.00	39.00	41.38
AA 300 ANSI	10.00	13.25	15.62	21.00	26.38	31.12	35.50	40.50	43.50
B Diameter	6.62	9.12	11.50	15.75	20.00	23.62	28.00	32.75	35.50
C Maximum	6.50	8.19	10.62	13.38	16.00	17.12	20.88	24.19	25.00
D 150 ANSI	4.75	6.00	7.50	10.00	12.69	14.88	17.00	19.50	20.69
DD 300 ANSI	5.00	6.38	7.81	10.50	13.19	15.56	17.75	20.25	21.75
E	1.50	2.56	3.19	4.31	5.31	9.25	10.75	12.62	15.50
F 150 ANSI	2.50	3.75	4.50	5.50	6.75	8.00	9.50	10.50	11.75
FF 300 ANSI	3.25	4.13	5.00	6.25	7.50	8.75	10.25	11.50	12.75
G 150 ANSI	3.25	4.00	5.00	6.00	8.00	8.62	13.75	14.88	15.69
GG 300 ANSI	3.25	4.38	5.31	6.50	8.50	9.31	14.50	15.62	16.50
H NPT Body Tapping	0.38	0.50	0.75	0.75	1.00	1.00	1.00	1.00	1.00
J NPT Cover Center Plug	0.50	0.50	0.75	0.75	1.00	1.00	1.25	1.50	2.00
K NPT Cover Tapping	0.38	0.50	0.75	0.75	1.00	1.00	1.00	1.00	1.00
Stem Travel	0.60	.080	1.10	1.70	2.30	2.80	3.40	4.00	4.50
Approx. Ship Weight (Ibs)	35	70	140	285	500	780	1165	1500	2265
Valve Size (mm)	50	80	100	150	200	250	300	350	400
A 150 ANSI	238	305	381	508	645	756	864	991	1051
AA 300 ANSI	254	337	397	533	670	790	902	1029	1105
B Diameter	168	232	292	400	508	600	711	832	902
C Maximum	165	208	270	340	406	435	530	614	635
D 150 ANSI	121	152	191	254	322	378	432	495	526
DD 300 ANSI	127	162	200	267	335	395	451	514	552
E	38	65	81	109	135	235	273	321	394
F 150 ANSI	76	95	114	140	171	203	241	267	298
FF 300 ANSI	83	105	127	159	191	222	260	292	324
G 150 ANSI	83	102	127	152	203	219	349	378	399
GG 300 ANSI	89	111	135	165	216	236	368	397	419
H NPT Body Tapping	0.38	0.50	0.75	0.75	1.00	1.00	1.00	1.00	1.00
J NPT Cover Center Plug	0.50	0.50	0.75	0.75	1.00	1.00	1.25	1.50	2.00
K NPT Cover Tapping	0.38	0.50	0.75	0.75	1.00	1.00	1.00	1.00	1.00
Stem Travel	15	20	28	43	58	71	86	102	114
	16	32							

# Service

Cla-Val Control Valves operate with maximum efficiency when mounted in horizontal piping with the main valve cover UP, however, other positions are acceptable. Due to component size and weight of 8 inch and larger valves, installation with cover UP is advisable. We recommend isolation valves be installed on inlet and outlet for maintenance. Adequate space above and around the valve for service personnel should be considered essential. A regular maintenance program should be established based on the specific application data. However, we recommend a thorough inspection be done at least once a year. Consult factory for specific recommendations.

