

## - MODEL - 100-20

# 600 Series **Hytrol Valve**



- · Reduced Cavitation Design
- Drip-Tight, Positive Seating Action
- · Service Without Removal From Line
- · Globe or Angle Pattern
- Every Valve Factory Tested

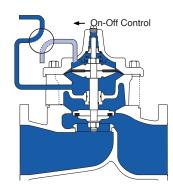
The Cla-Val Model 100-20 Hytrol Valve is a hydraulically operated, diaphragm actuated, globe or angle pattern valve. It consists of three major components: body, diaphragm assembly and cover. The diaphragm assembly is the only moving part.

The diaphragm assembly is guided top and bottom by a precision machined stem which utilizes a non-wicking diaphragm of nylon fabric bonded with synthetic rubber. A resilient synthetic rubber disc, retained on three and one-half sides by a disc retainer, forms a drip-tight seal with the renewable seat when pressure is applied above the diaphragm.

The reduced cavitation characteristics of the 100-20 Hytrol Valve is the basis for the Cla-Val 600 Series. The rugged simplicity of design and packless construction assure a long life of dependable, trouble-free operation. It's smooth flow passages and fully guided disc and diaphragm assembly assure optimum control when used in piping systems requiring remote control, pressure regulation, solenoid operation, rate of flow control or check valve operation.

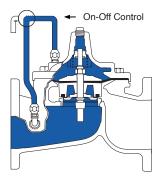
Available in various materials and in a wide range of sizes, its applications are unlimited.

#### **Principle of Operation**



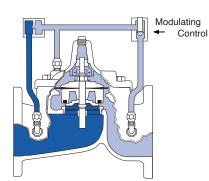
#### **Full Open Operation**

When pressure in the cover chamber is relieved to a zone of lower pressure, the line pressure at the valve inlet opens the valve, allowing full flow.



**Tight Closing Operation** 

When pressure from the valve inlet is applied to the cover chamber, the valve closes drip-tight.



#### **Modulating Action**

The valve holds any intermediate position when operating pressure is equal above and below the diaphragm. Using a Cla-Val "Modulating" Control will allow the valve to automatically compensate for line pressure changes.

#### **Specifications**

#### **Available Sizes**

| Pattern | Flanged   |
|---------|---|
| Globe   | 80, 100, 150, 200, 250, 300, 350, 400, 450, 500, 600, 750, 900, 1000, 1200 mm |
| Angle   | 100, 150, 200, 250, 300, 450, 500 mm  |

#### Pressure Ratings (Recommended Maximum Pressure - psi)

| Value Dadu S  |              | Pressure Class     |              |              |  |  |  |  |
|---------------|--------------|--------------------|--------------|--------------|--|--|--|--|
| Valve Body 8  | k Cover      | Flanged            |              |              |  |  |  |  |
| Grade         | Material     | ANSI<br>Standards* | 150<br>Class | 300<br>Class |  |  |  |  |
| ASTM A536     | Ductile Iron | B16.42             | 250          | 400          |  |  |  |  |
| ASTM A216-WCB | Cast Steel   | B16.5              | 285          | 400          |  |  |  |  |
| UNS 87850     | Bronze       | B16.24             | 225          | 400          |  |  |  |  |

Note: \* ANSI standards are for flange dimensions only. Flanged valves are available faced but not drilled.

Valves for higher pressure are available; consult factory for details

#### **Materials**

| Component                                 | Standard Material Combinations                    |             |             |  |  |  |  |  |
|---|---|-------------|-------------|--|--|--|--|--|
| Body & Cover                              | Ductile Iron                                      | Cast Steel  | Bronze      |  |  |  |  |  |
| Available Sizes                           | 80 -1200 mm                                       | 80 - 400 mm | 80 - 400 mm |  |  |  |  |  |
| Disc Retainer &<br>Diaphragm Washer       | Cast Iron   | Cast Steel  | Bronze      |  |  |  |  |  |
| Trim: Disc Guide,<br>Seat & Cover Bearing | Bronze is Standard<br>Stainless Steel is optional |             |             |  |  |  |  |  |
| Disc                                      | Buna-N® Rubber                                    |             |             |  |  |  |  |  |
| Diaphragm                                 | Nylon Reinforced Buna-N® Rubber                   |             |             |  |  |  |  |  |
| Stem, Nut & Spring                        | Stainless Steel                                   |             |             |  |  |  |  |  |
| For material options not                  | listed consult f                                  | actory.     |             |  |  |  |  |  |

Cla-Val manufactures valves in more than 50 different alloys.

### **Options**

#### Viton® Rubber Parts - suffix KB

Optional diaphragm, disc and o-ring fabricated with Viton® synthetic rubber. Viton® is well suited for use with mineral acids, salt solutions, chlorinated hydrocarbons, and petroleum oils; and is primarily used in high temperature applications up to 120° C. Do not use with epoxy coatings above 80° C.

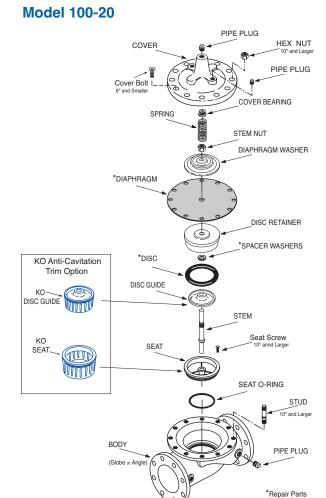
#### **Epoxy Coating - suffix KC**

The NSF/ANSI 61 fusion bonded epoxy coating option is for use with cast iron, ductile iron or steel valves. This coating is resistant to various water conditions, certain acids, chemicals, solvents and alkalies. epoxy coatings are applied in accordance with AWWA coating specifications C116-03.

Do not use with temperatures above 80° C.



**Operating Temp. Range** 



#### Dura-Kleen® Stem - suffix KD

This stem is designed for applications where water supplies containing dissolved minerals create deposits that build-up on a standard stem and hamper valve operation. A patented, self-cleaning design on the stem allows all valve sizes to operate freely in the harshest conditions.

#### Delrin® Sleeved Stem - suffix KG

The Delrin® sleeved stem is designed for applications where water supplies contain dissolved minerals which can form deposits that build up on the valve stem and hamper valve operation. Scale build-up will not adhere to the Delrin® sleeve stem. Delrin® sleeved stems are not recommended for valves in continuous operation where differential pressures are in excess of 80 psi (50 mm and larger Hytrol valves).

#### Heavy Spring - suffix KH

The heavy spring option is used in applications where there is low differential pressure across the valve, and the additional spring force is needed to help the valve close. This option is best suited for valves used in on-off (non-modulating) service.

#### **Anti-Cavitation Trim - suffix KO**

Anti-Cavitation Trim components consist of a stainless steel radial slotted disc guide and seat. This system is used when high differentials are present across the valve.

#### Water Treatment Clearance - suffix KW

This additional clearance is beneficial in applications where water treatment compounds can interfere with the closing of the valve. The smaller outside diameter disc guide provides more clearance between the disc guide and the valve seat. This option is best suited for valves used in on-off (non-modulating) service.

#### Functional Data Model 100-20

| Valve Size     |                  | mm.                | 80   | 100  | 150   | 200   | 250   | 300   | 350  | 400  | 450  | 500   | 600  | 750   | 900    | 1000   | 1200   |
|----------------|------------------|--------------------|------|------|-------|-------|-------|-------|------|------|------|-------|------|-------|--------|--------|--------|
|                | Globe            | Gal./Min. (gpm.)   | 62   | 136  | 229   | 480   | 930   | 1458  | 1725 | 2110 | 3250 | 3400* | 4020 | 7900* | 11910* | 14500* | 15800* |
| c <sub>v</sub> | Pattern          | Litres/Sec. (I/s.) | 15   | 32.5 | 55    | 115   | 223   | 350   | 414  | 507  | 781  | 817   | 966  | 1898  | 2862   | 3484   | 3796   |
| Factor         | Angle<br>Pattern | Gal./Min. (gpm.)   | _    | 135  | 233   | 545   | 995   | 1620  | _    | _    | CF** | CF**  | _    | _     | _      | _      | _      |
|                |                  | Litres/Sec. (I/s.) | _    | 32   | 56    | 132   | 239   | 389   | -    | _    | CF** | CF**  | -    | _     | _      | _      | _      |
| Equivalent     | Globe            | Feet (ft.)         | 280  | 241  | 721   | 686   | 597   | 604   | 706  | 945  | 735  | 1180  | 2198 | 1927  | 2232   | 3509   | 6031   |
| Length         | Pattern          | Meters (m.)        | 85.4 | 73.4 | 219.7 | 209.1 | 182.0 | 184.1 | 215  | 288  | 224  | 360   | 670  | 587   | 680    | 1070   | 1838   |
| of<br>Pipe     | Angle<br>Pattern | Feet (ft.)         | _    | 244  | 696   | 532   | 522   | 489   | I    | _    | CF** | CF**  | I    | _     | _      | ı      | _      |
| Fipe           |                  | Meters (m.)        | _    | 74.5 | 212.2 | 162.2 | 159.0 | 149.2 | I    | _    | CF** | CF**  | ı    | _     | _      |        | _      |
| K              | ''               |                    | 20.6 | 12.7 | 23.1  | 15.7  | 10.4  | 8.5   | 8.9  | 10.2 | 6.9  | 9.7   | 14.5 | 9.6   | 8.9    | 11.6   | 16.9   |
| Factor         |                  |                    | _    | 12.9 | 22.3  | 12.2  | 9.1   | 6.9   | ı    | _    | CF** | CF**  | ı    | _     | _      | -      | _      |
|                | ,                | Fl. Oz             | _    | _    | _     | _     | ı     | _     | I    | _    | ١    | _     | ı    | _     | _      | -      | _      |
| Liquid Disp    |                  | U.S. Gal.          | 0.32 | .08  | .17   | .53   | 1.26  | 2.51  | 4.0  | 4.0  | 9.6  | 9.6   | 9.6  | 29.0  | 42     | 90     | 90     |
| When Valve     |                  | ml                 | _    | _    | _     | _     | _     | _     |      | _    | _    | _     |      | _     | _      | _      | _      |
|                |                  | Litres             | .12  | .30  | .64   | 2.0   | 4.8   | 9.5   | 15.1 | 15.1 | 36.2 | 36.2  | 36.2 | 110   | 197    | 340    | 340    |

\*\*Consult Factory \*Estimated

#### C<sub>V</sub> Factor

Formulas for computing  $C_V$  Factor, Flow (Q) and Pressure Drop ( $\blacktriangle$ P):

$$C_V = \frac{Q}{\sqrt{\triangle P}}$$
  $Q = C_V \sqrt{\triangle P}$   $\triangle P = \left(\frac{Q}{C_V}\right)^2$ 

K Factor (Resistance Coefficient)

The Value of K is calculated from the formula:  $K = \frac{894d}{C_V^2}$ 

#### **Equivalent Length of Pipe**

Equivalent lengths of pipe (L) are determined from the formula:  $L = \frac{Kd}{12 \text{ f}}$ 

#### **Fluid Velocity**

Fluid velocity can be calculated from the following formula:  $V = \frac{.4085 \text{ Q}}{\text{d}^2}$ 

#### Where:

 $\mathbf{C}_{\mathbf{V}} = \text{U.S. (gpm)} @ 1 \text{ psi differential at } 60^{\circ} \text{ F water}$ 

 $C_{V-I/S} = (I/s) @ 1$ bar (14.5 PSIG) differential at 15 ° C water

d = inside pipe diameter of Schedule 40 Steel Pipe (inches)

 f = friction factor for clean, new Schedule 40 pipe (dimensionless) (from Cameron Hydraulic Data, 18th Edition, P 3-119)

K = Resistance Coefficient (calculated)

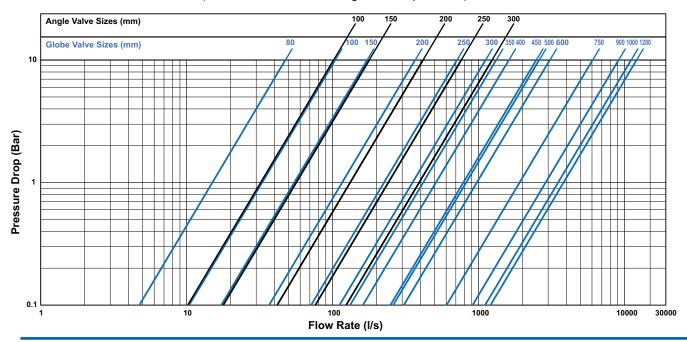
■ Equivalent Length of Pipe (feet)

Q = Flow Rate in U.S. (gpm) or (l/s)

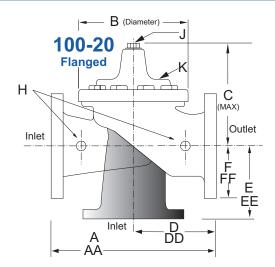
**V** = Fluid Velocity (feet per second) or (meters per second)

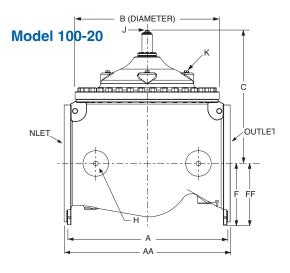
 $\triangle \mathbf{P}$  = Pressure Drop in (psi) or (bar)

#### Model 100-20 Flow Chart (Based on normal flow through a wide open valve)



#### **Dimensions**





| Valve Size (mm)               | 80    | 100  | 150  | 200  | 250  | 300  | 350  | 400  | 450† | 500† | 600 <sup>†</sup> | 750† | 900† | 1200† |
|-------------------------------|-------|------|------|------|------|------|------|------|------|------|------------------|------|------|-------|
| A 150 ANSI                    | 260   | 353  | 451  | 543  | 660  | 762  | 870  | 889  | 1070 | 1219 | 1219             | 1607 | 1651 | 2235  |
| AA 300 ANSI                   | 279   | 368  | 473  | 568  | 695  | 800  | 908  | 930  | 1108 | 1260 | 1263             | 1619 | 1702 | 2302  |
| <b>B</b> Diameter             | 168   | 232  | 292  | 400  | 508  | 600  | 698  | 711  | 900  | 900  | 900              | 1351 | 1422 | 1676  |
| C Maximum                     | 178   | 219  | 295  | 381  | 454  | 533  | 530  | 654  | 635  | 800  | 800              | 1116 | 1391 | 1499  |
| <b>D</b> 150 ANSI             | _     | 176  | 226  | 272  | 324  | 380  | _    | _    | 532  | 535  | _                | _    | _    | _     |
| DD 300 ANSI                   | _     | 184  | 238  | 284  | _    | _    | _    | _    | _    | _    | _                | _    | _    | _     |
| E 150 ANSI                    | _     | 140  | 171  | 184  | 205  | 349  | _    | _    | 402  | 405  | _                | _    | _    | _     |
| EE 300 ANSI                   | _     | 148  | 184  | 197  | _    | _    | _    | _    | _    | _    | _                | _    | _    | _     |
| F 150 ANSI                    | 95    | 114  | 140  | 171  | 203  | 241  | 279  | 289  | 403  | 370  | 432              | 505  | 648  | 864   |
| FF 300 ANSI                   | 105   | 127  | 159  | 191  | 222  | 260  | 305  | 324  | 403  | 408  | 483              | 559  | 699  | 978   |
| H NPT Body Tapping            | 0.375 | 0.50 | 0.75 | 0.75 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00             | 1.00 | 2.00 | 2.00  |
| J NPT Cover Center Plug       | 0.50  | 0.50 | 0.75 | 0.75 | 1.00 | 1.00 | 1.25 | 1.25 | 2.00 | 2.00 | 2.00             | 1.00 | 2.00 | 2.00  |
| K NPT Cover Tapping           | 0.375 | 0.50 | 0.75 | 0.75 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00             | 1.00 | 2.00 | 2.00  |
| Stem Travel                   | 15    | 20   | 28   | 43   | 58   | 71   | 86   | 86   | 114  | 114  | 114              | 165  | 191  | 216   |
| Approx. Ship Weight (kgs)     | 20    | 39   | 89   | 150  | 284  | 409  | 568  | 627  | 681  | 1157 | 1249             | 2951 | 3876 | 5942  |
| Approx. X Pilot System        | 331   | 381  | 686  | 762  | 839  | 915  | 915  | 1042 | 1016 | 1169 | 1397             | 1728 | 2007 | 2185  |
| Approx. Y Pilot System        | 254   | 280  | 458  | 508  | 559  | 610  | 661  | 661  | 762  | 762  | 762              | 991  | 1016 | 1194  |
| Approx. <b>Z</b> Pilot System | 254   | 280  | 458  | 508  | 559  | 610  | 661  | 661  | 762  | 762  | 762              | 991  | 1067 | 1245  |

Note: The top two flange holes on valve sizes 900mm thru 1200mm are threaded to 1 1/2"-6 UNC.

CF\* - Consult Factory

For assistance in selecting appropriate valve options or valves manufactured with special design requirements, please contact our Regional Sales Office or Factory.

#### **Service and Installation**

Cla-Val Control Valves operate with maximum efficiency when mounted in horizontal piping with the main valve cover UP, however, other positions are acceptable. Due to component size and weight of 10 inch and larger valves, installation with cover UP is advisable. We recommend isolation valves be installed on inlet and outlet for maintenance. Adequate space above and around the valve for service personnel should be considered essential. A regular maintenance program should be established based on the specific application data. However, we recommend a thorough inspection be done at least once a year. Consult factory for specific recommendations.



#### **CLA-VAL**

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<sup>†100-20</sup> series Hytrol valves are equipped with flange feet for safety and convenience. Consult Cla-Val representative for details.