
CLA-VAL

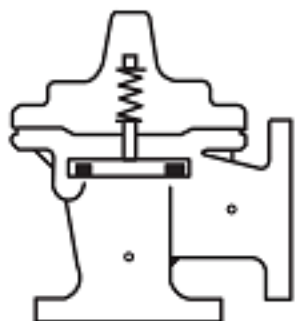
AUTOMATIC CONTROL VALVES

100-04

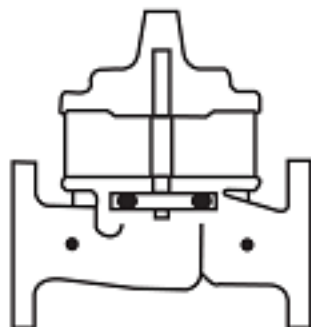
Place this manual with personnel responsible
for maintenance of this valve



Installation



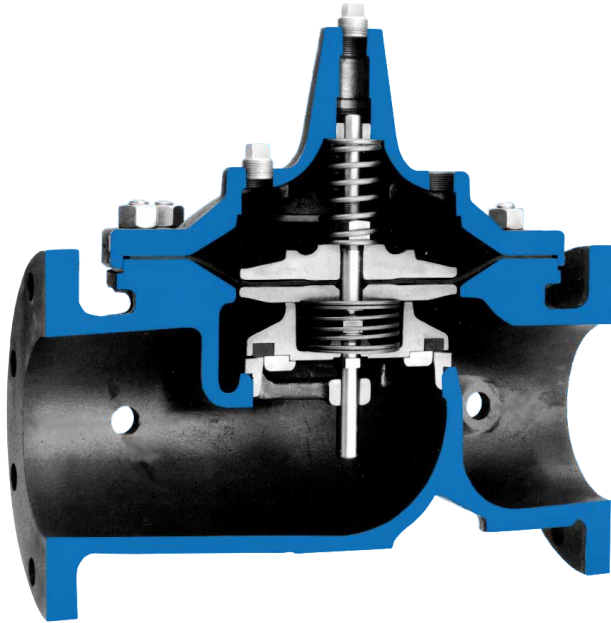
Operation



Maintenance



Hy-Check Valve



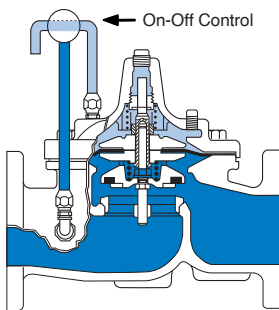
- Built-in Automatic Check Valve
- Drip Tight, Positive Seating
- Globe or Angle Pattern
- Service Without Removal From Line
- Every valve factory-tested

The Cla-Val Model 100-04 Hy-Check Valve is a hydraulically operated diaphragm valve with a built-in check feature to prevent return flow. Available in globe or angle pattern, it consists of a body, cover and diaphragm assembly. The diaphragm assembly which is guided top and bottom by a precision machined stem is the only moving part.

A synthetic rubber disc retained on three and one half sides forms a drip-tight seal with the renewable seat when operating pressure is applied above the non-wicking diaphragm. When pressure above the diaphragm is relieved, the valve opens wide. The rate of closing or opening can be controlled by modulating the flow into or out of the cover chamber. When a pressure reversal occurs the split stem will immediately allow the disc retainer assembly to check closed **regardless of the position of the diaphragm.**

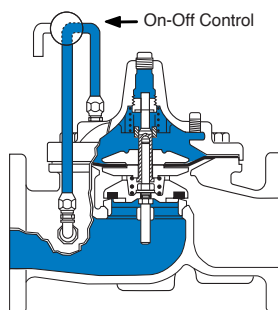
The Model 100-04 is used on system applications such as remote control, pressure regulation, solenoid control, etc.; wherever a positive check feature is necessary to prevent reverse flow. Its packless construction and simplicity of design minimizes maintenance and assures a long dependable service life.

Principle of Operation



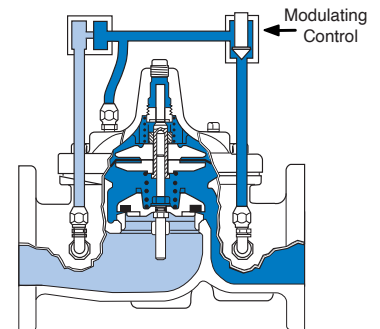
Full Open Operation

When pressure in the cover chamber is relieved to a zone of lower pressure, the line pressure at the valve inlet opens the valve, allowing full flow.



Tight Closing Operation

When pressure from the valve inlet is applied to the cover chamber, the valve closes drip-tight.



Check Action

When a static condition or pressure reversal occurs, the split stem design allows the valve to instantly check closed. Return flow is prevented regardless of the diaphragm's position.

Note: For optimum operation of built-in check feature, installation with stem vertically up is recommended.

Specifications

Model 100-04

Available Sizes

Pattern	Flanged
Globe	2" - 16" 50 - 400 mm
Angle	3" - 16" 80 - 400 mm

Operating Temp. Range

Fluids
-40° to 180° F -40° to 82° C

Pressure Ratings (Recommended Maximum Pressure - psi)

Valve Body & Cover		Pressure Class			
		Flanged		Threaded	
Grade	Material	ANSI Standards*	150 Class	300 Class	End‡ Details
ASTM A536	Ductile Iron	B16.42	250	400	400
ASTM A216-WCB	Cast Steel	B16.5	285	400	400
UNS 87850	Bronze	B16.24	225	400	400

Note: * ANSI standards are for flange dimensions only.
Flanged valves are available faced but not drilled.
‡ End Details machined to ANSI B2.1 specifications.

Valves for higher pressure are available; consult factory for details

Materials

Component	Standard Material Combinations		
Body & Cover	Ductile Iron	Cast Steel	Bronze
Available Sizes (inches)	2" - 16"	2" - 16"	2" - 16"
Available Sizes (mm)	50 - 400 mm	50 - 400 mm	50 - 400 mm
Disc Retainer & Diaphragm Washer	Cast Iron	Cast Steel	Bronze
Trim: Disc Guide, Seat & Cover Bearing	Bronze is Standard Stainless Steel is optional		
Disc	Buna-N® Rubber		
Diaphragm	Nylon Reinforced Buna-N® Rubber		
Stem, Nut & Spring	Stainless Steel		
For material options not listed, consult factory. Cla-Val manufactures valves in more than 50 different alloys.			

Options

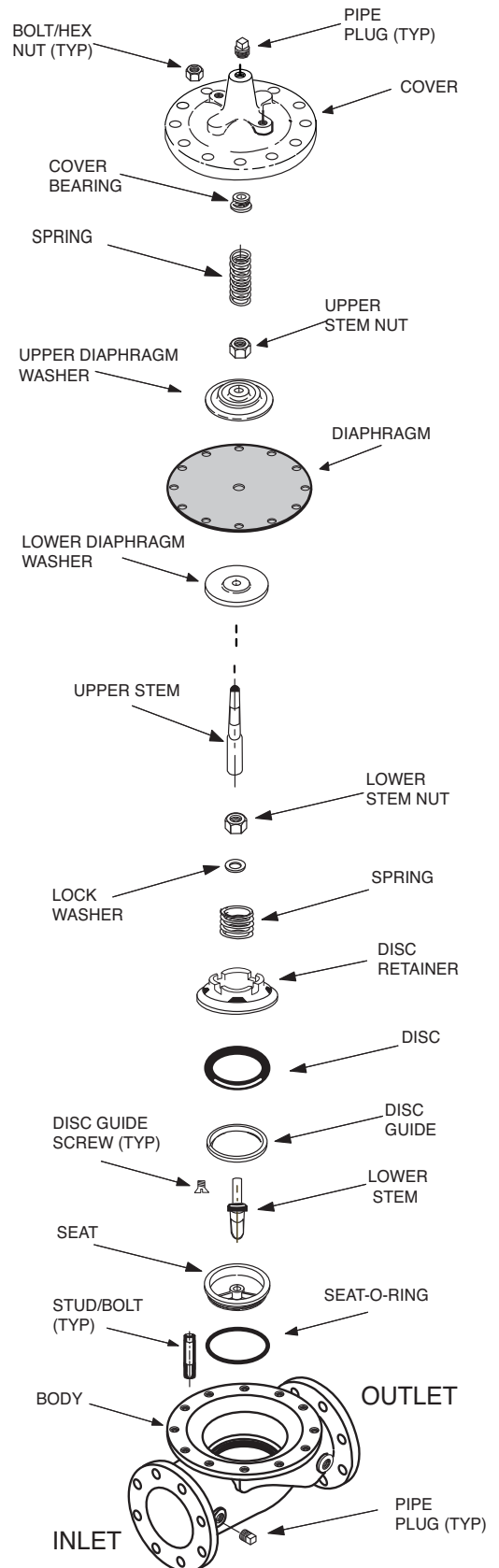
Epoxy Coating - suffix KC

The NSF/ANSI 61 fusion bonded epoxy coating option is for use with cast iron, ductile iron or steel valves. This coating is resistant to various water conditions, certain acids, chemicals, solvents and alkalis. epoxy coatings are applied in accordance with AWWA coating specifications C116-03. Do not use with temperatures above 175° F /80°C.

Viton® Rubber Parts - suffix KB

Optional diaphragm, disc and o-ring fabricated with Viton® synthetic rubber. Viton® is well suited for use with mineral acids, salt solutions, chlorinated hydrocarbons, and petroleum oils; and is primarily used in high temperature applications up to 250°F/120°C. Do not use with epoxy coating above 175°F/80°C.

For assistance in selecting appropriate valve options or valves manufactured with special design requirements, please contact our Regional Sales Office or Factory.



Valve Size		Inches	2	3	4	6	8	10	12	14	16
		mm.	50	80	100	150	200	250	300	350	400
C _V Factor	Globe Pattern	Gal./Min. (gpm.)	54	115	200	440	770	1245	1725	2300	3130
		Litres/Sec. (l/s.)	13	27.6	48	105.6	184.8	299	414	553	752
	Angle Pattern	Gal./Min. (gpm.)	61	139	240	541	990	1575	2500*	3060*	4200*
		Litres/Sec. (l/s.)	14.6	33.4	58	130	238	378	601	735	1009
Equivalent Length of Pipe	Globe Pattern	Feet (ft.)	51	85	116	211	291	347	467	422	503
		Meters (m.)	15.5	25.9	35.3	64.2	88.6	105.8	142.4	128.6	153.6
	Angle Pattern	Feet (ft.)	40	58	80	139	176	217	222*	238*	247*
		Meters (m.)	12.1	17.8	24.5	42.5	53.6	66.1	67.8	72.7	75.2
K Factor	Globe Pattern		5.6	6.0	5.9	6.2	6.1	5.8	6.1	5.0	4.6
	Angle Pattern		4.4	4.1	4.1	4.1	3.7	3.6	2.9	2.8	2.6
Liquid Displaced from Cover Chamber When Valve Opens	Fl. Oz		—	—	—	—	—	—	—	—	—
	U.S. Gal.		0.3	.08	.17	.53	1.26	2.51	4.0	6.5	9.6
	ml		121	303	643	—	—	—	—	—	—
	Litres		—	—	—	2.0	4.8	9.5	15.1	24.6	36.2

*Estimated

C_V Factor

Formulas for computing C_V Factor, Flow (Q) and Pressure Drop (ΔP):

$$C_V = \frac{Q}{\sqrt{\Delta P}} \quad Q = C_V \sqrt{\Delta P} \quad \Delta P = \left(\frac{Q}{C_V}\right)^2$$

K Factor (Resistance Coefficient)

The Value of K is calculated from the formula: $K = \frac{894d^4}{C_V^2}$ (U.S. system units)

Equivalent Length of Pipe

Equivalent lengths of pipe (L) are determined from the formula: $L = \frac{Kd}{12f}$ (U.S. system units)

Fluid Velocity

Fluid velocity can be calculated from the following formula: $V = \frac{.4085 Q}{d^2}$ (U.S. system units)

Where:

C_V = U.S. (gpm) @ 1 psi differential at 60° F water
or

C_V-l/s = (l/s) @ 1 bar (14.5 PSIG) differential at 15° C water

d = inside pipe diameter of Schedule 40 Steel Pipe (inches)

f = friction factor for clean, new Schedule 40 pipe (dimensionless) (from Cameron Hydraulic Data, 18th Edition, P 3-119)

K = Resistance Coefficient (calculated)

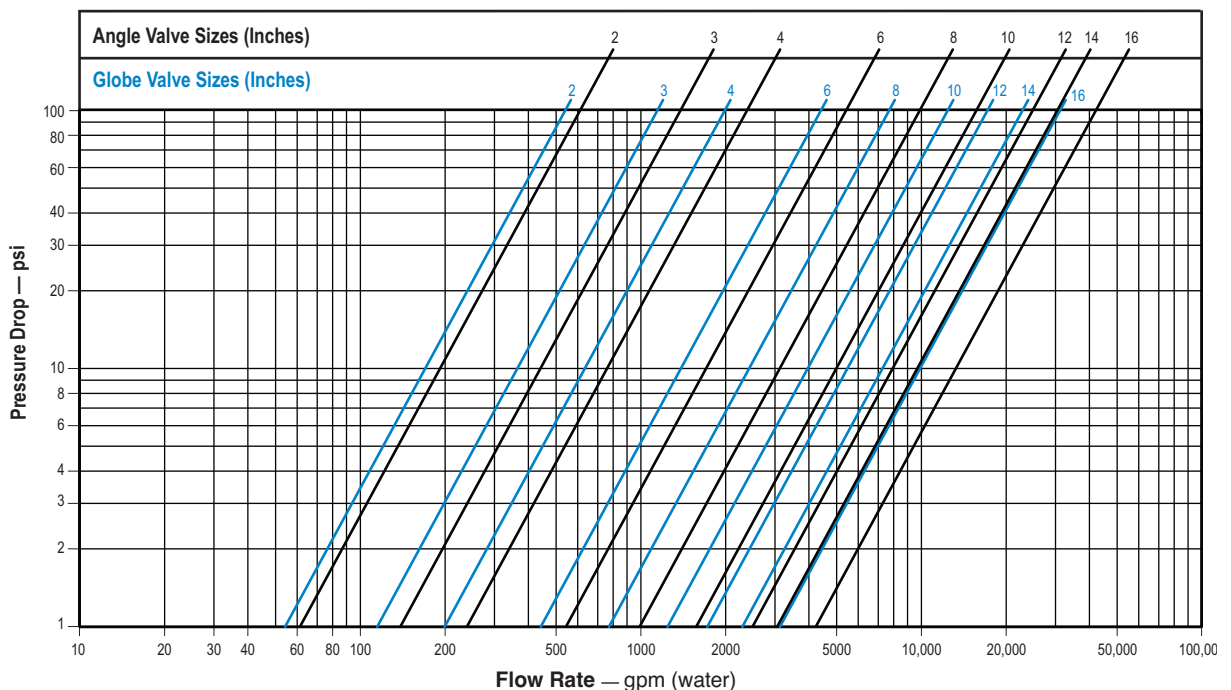
L = Equivalent Length of Pipe (feet)

Q = Flow Rate in U.S. (gpm) or (l/s)

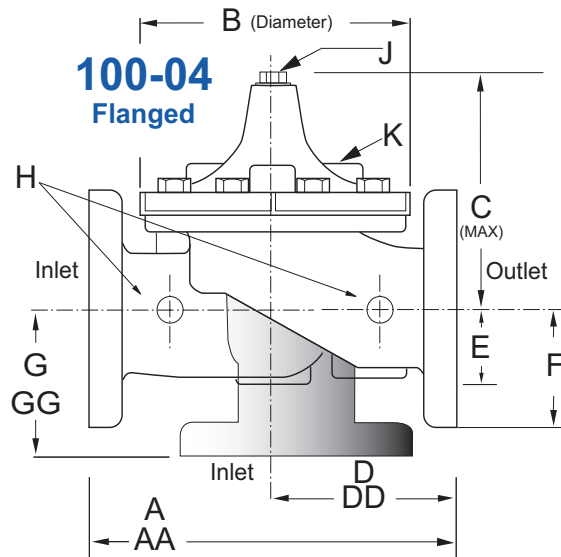
V = Fluid Velocity (feet per second) or (meters per second)

ΔP = Pressure Drop in (psi) or (bar)

Model 100-04 Flow Chart (Based on normal flow through a wide open valve)



Cla-Val 100-04 Hy-Check Main Valve Dimensions



Valve Size (Inches)	2	3	4	6	8	10	12	14	16
A 150 ANSI	9.38	12.00	15.00	20.00	25.38	29.75	34.00	39.00	41.38
AA 300 ANSI	10.00	13.25	15.62	21.00	26.38	31.12	35.50	40.50	43.50
B Diameter	6.62	9.12	11.50	15.75	20.00	23.62	28.00	32.75	35.50
C Maximum	6.50	8.19	10.62	13.38	16.00	17.12	20.88	24.19	25.00
D 150 ANSI	4.75	6.00	7.50	10.00	12.69	14.88	17.00	19.50	20.69
DD 300 ANSI	5.00	6.38	7.81	10.50	13.19	15.56	17.75	20.25	21.75
E	1.50	2.56	3.19	4.31	5.31	9.25	10.75	12.62	15.50
F 150 ANSI	2.50	3.75	4.50	5.50	6.75	8.00	9.50	10.50	11.75
FF 300 ANSI	3.25	4.13	5.00	6.25	7.50	8.75	10.25	11.50	12.75
G 150 ANSI	3.25	4.00	5.00	6.00	8.00	8.62	13.75	14.88	15.69
GG 300 ANSI	3.25	4.38	5.31	6.50	8.50	9.31	14.50	15.62	16.50
H NPT Body Tapping	0.38	0.50	0.75	0.75	1.00	1.00	1.00	1.00	1.00
J NPT Cover Center Plug	0.50	0.50	0.75	0.75	1.00	1.00	1.25	1.50	2.00
K NPT Cover Tapping	0.38	0.50	0.75	0.75	1.00	1.00	1.00	1.00	1.00
Stem Travel	0.60	.080	1.10	1.70	2.30	2.80	3.40	4.00	4.50
Approx. Ship Weight (lbs)	35	70	140	285	500	780	1165	1500	2265

Valve Size (mm)	50	80	100	150	200	250	300	350	400
A 150 ANSI	238	305	381	508	645	756	864	991	1051
AA 300 ANSI	254	337	397	533	670	790	902	1029	1105
B Diameter	168	232	292	400	508	600	711	832	902
C Maximum	165	208	270	340	406	435	530	614	635
D 150 ANSI	121	152	191	254	322	378	432	495	526
DD 300 ANSI	127	162	200	267	335	395	451	514	552
E	38	65	81	109	135	235	273	321	394
F 150 ANSI	76	95	114	140	171	203	241	267	298
FF 300 ANSI	83	105	127	159	191	222	260	292	324
G 150 ANSI	83	102	127	152	203	219	349	378	399
GG 300 ANSI	89	111	135	165	216	236	368	397	419
H NPT Body Tapping	0.38	0.50	0.75	0.75	1.00	1.00	1.00	1.00	1.00
J NPT Cover Center Plug	0.50	0.50	0.75	0.75	1.00	1.00	1.25	1.50	2.00
K NPT Cover Tapping	0.38	0.50	0.75	0.75	1.00	1.00	1.00	1.00	1.00
Stem Travel	15	20	28	43	58	71	86	102	114
Approx. Ship Weight (kgs)	16	32	64	129	227	354	528	726	1027

Service

Cla-Val Control Valves operate with maximum efficiency when mounted in horizontal piping with the main valve cover UP, however, other positions are acceptable. Due to component size and weight of 8 inch and larger valves, installation with cover UP is advisable. We recommend isolation valves be installed on inlet and outlet for maintenance. Adequate space above and around the valve for service personnel should be considered essential. A regular maintenance program should be established based on the specific application data. However, we recommend a thorough inspection be done at least once a year. Consult factory for specific recommendations.



Cla-Val Product ID

HOW TO ORDER

PROPER IDENTIFICATION

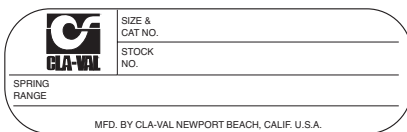
For ordering repair kits, replacement parts, or for inquiries concerning valve operation, it is important to properly identify Cla-Val products already in service by including all nameplate data with your inquiry. Pertinent product data includes valve function, size, material, pressure rating, end details, type of pilot controls used and control adjustment ranges.

IDENTIFICATION PLATES

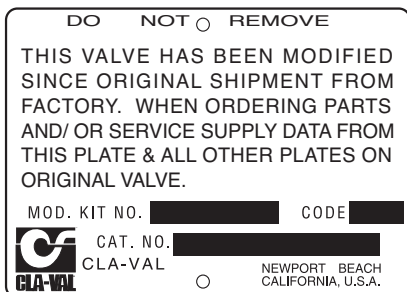
For product identification, cast-in body markings are supplemented by identification plates as illustrated on this page. The plates, depending on type and size of product, are mounted in the most practical position. **It is extremely important that these identification plates are not painted over, removed, or in any other way rendered illegible.**



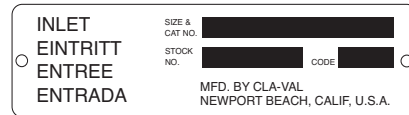
This brass plate appears on altitude valves only and is found on top of the outlet flange.



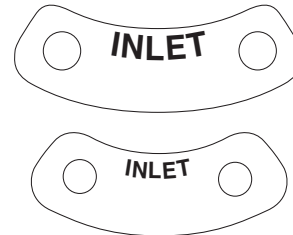
This tag is affixed to the cover of the pilot control valve. The adjustment range appears in the spring range section.



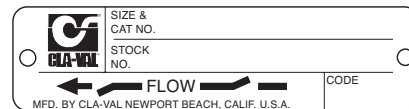
This aluminum plate is included in pilot system modification kits and is to be wired to the new pilot control system after installation.



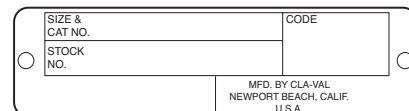
This brass plate appears on valves sized 2 1/2" and larger and is located on the top of the inlet flange.



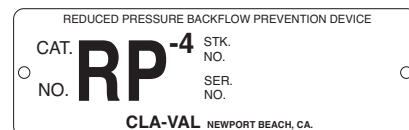
These two brass plates appear on 3/8", 1/2", and 3/4" size valves and are located on the valve cover.



These two brass plates appear on threaded valves 1" through 3" size or flanged valves 1" through 2". It is located on only one side of the valve body.



This brass plate is used to identify pilot control valves. The adjustment range is stamped into the plate.



This brass plate is used on our backflow prevention assemblies. It is located on the side of the Number Two check (2" through 10"). The serial number of the assembly is also stamped on the top of the inlet flange of the Number One check.

How to Order

Because of the vast number of possible configurations and combinations available, many valves and controls are not shown in published product and price lists. For ordering information, price and availability on product that are not listed, please contact your local Cla-Val office or our factory office located at:

P. O. Box 1325
 Newport Beach, California 92659-0325
 (949) 722-4800
 FAX (949) 548-5441



When Ordering, Please Specify

- | | | | | |
|---------------------------|--------------------------------------|------------------------|----------------------------|----------------------|
| 1. Model Number | 3. Adjustment range (as application) | 4. Valve Size | 6. Body and Trim Materials | 7. Optional Features |
| 2. Globe or Angle Pattern | | 5. Threaded or Flanged | | 8. Pressure Class |

Unless Otherwise Specified

- Globe or angle pattern are the same price
- Ductile iron body and bronze trim are standard
- X46 Flow Clean Strainer or X43 "Y" Strainer are included
- CK2 Isolation Valves are included in price on 4" and larger valve sizes (6" and larger on 600 Series)

Limited Warranty

Automatic valves and controls as manufactured by Cla-Val are warranted for three years from date of shipment against manufacturing defects in material and workmanship that develop in the service for which they are designed, provided the products are installed and used in accordance with all applicable instructions and limitations issued by Cla-Val. Electronic components manufactured by Cla-Val are warranted for one year from the date of shipment.

We will repair or replace defective material, free of charge, that is returned to our factory, transportation charges prepaid, if upon inspection, the material is found to have been defective at time of

original shipment. This warranty is expressly conditioned on the purchaser's providing written notification to Cla-Val immediate upon discovery of the defect.

Components used by Cla-Val but manufactured by others, are warranted only to the extent of that manufacturer's guarantee.

This warranty shall not apply if the product has been altered or repaired by others, Cla-Val shall make no allowance or credit for such repairs or alterations unless authorized in writing by Cla-Val.

Disclaimer of Warranties and Limitations of Liability

The foregoing warranty is exclusive and in lieu of all other warranties and representations, whether expressed, implied, oral or written, including but not limited to any implied warranties or merchantability or fitness for a particular purpose. All such other warranties and representations are hereby canceled.

Cla-Val shall not be liable for any incidental or consequential loss, damage or expense arising directly or indirectly from the use of the

product. Cla-Val shall not be liable for any damages or charges for labor or expense in making repairs or adjustments to the product. Cla-Val shall not be liable for any damages or charges sustained in the adaptation or use of its engineering data and services. No representative of Cla-Val may change any of the foregoing or assume any additional liability or responsibility in connection with the product. The liability of Cla-Val is limited to material replacements F.O.B. Newport Beach, California.

Terms of Sale

ACCEPTANCE OF ORDERS

All orders are subject to acceptance by our main office at Newport Beach, California.

CREDIT TERMS

Credit terms are net thirty (30) days from date of invoice.

PURCHASE ORDER FORMS

Orders submitted on customer's own purchase order forms will be accepted only with the express understanding that no statements, clauses, or conditions contained in said order form will be binding on the Seller if they in any way modify the Seller's own terms and conditions of sales.

PRODUCT CHANGES

The right is reserved to make changes in pattern, design or materials when deemed necessary, without prior notice.

PRICES

All prices are F.O.B. Newport Beach, California unless expressly stated otherwise on our acknowledgment of the order. Prices are subject to change without notice. The prices at which any order is accepted are subject to adjustment to the Seller's price in effect at the time of shipment. Prices do not include sales, excise, municipal, state or any other Government taxes. Minimum order charge \$100.00.

RESPONSIBILITY

We will not be responsible for delays resulting from strikes, accidents, negligence of carriers, or other causes beyond our control. Also, we will not be liable for any unauthorized product alterations or charges accruing there from.

RISK

All goods are shipped at the risk of the purchaser after they have been delivered by us to the carrier. Claims for error, shortages, etc., must be made upon receipt of goods.

EXPORT SHIPMENTS

Export shipments are subject to an additional charge for export packing.

RETURNED GOODS

1. Customers must obtain written approval from Cla-Val prior to returning any material.
2. Cla-Val reserves the right to refuse the return of any products.
3. Products more than six (6) months old cannot be returned for credit.
4. Specially produced, non-standard models cannot be returned for credit.
5. Rubber goods such as diaphragms, discs, o-rings, etc., cannot be returned for credit, unless as part of an unopened vacuum sealed repair kit which is less than six months old.
6. Goods authorized for return are subject to a 35% (\$100 minimum) restocking charge and a service charge for inspection, reconditioning, replacement of rubber parts, retesting, repainting and repackaging as required.
7. Authorized returned goods must be packaged and shipped prepaid to Cla-Val, 1701 Placentia Avenue, Costa Mesa, California 92627.





Model Repair Kits

Model 100-01 Hytrol Main Valve

BUNA-N MATERIAL				
	RUBBER KIT STOCK #	REPAIR KIT STOCK #	REBUILD ASSEMBLY STOCK #	STUD & NUT KIT STOCK #
3/8"	9169801K		21176614B	21176633J
1/2"	9169802H	21176602F	21176615A	21176634H
3/4"	9169802H	21176602F	21176615A	21176634H
1" Non-Guided	9169803F	21176601G	21176616K	21176636F
1"	9169804D	21176603E	21176617J	21176636F
1 1/4"	9169804D	21176603E	21176617J	21176636F
1 1/2"	9169804D	21176603E	21176617J	21176636F
2"	9169805A	21176608K	21176618H	21176637E
2 1/2"	9169811J	21176609J	21176619G	21176638D
3"	9169812G	21176604D	21176620D	21176639C
4"	9169813E	21176605C	21176621C	21176640K
6"	9169815K	21176606B	21176622B	21176641J
8"	9817901D	21176607A	21176623A	21176642H
10"	9817902B	21176610F	21176654C	21176643G
12"	9817903K	21176611E	21176625J	21176644F
14"	9817904H	21176612D	21176626H	21176645E
16"	9817905E	21176613C	21176627G	21176645E

Model 100-20 Hytrol Main Valve

BUNA-N MATERIAL				
	RUBBER KIT STOCK #	REPAIR KIT STOCK #	REBUILD ASSEMBLY STOCK #	STUD & NUT KIT STOCK #
3"	9169805A	21176608K	21176618H	21176637E
4"	9169812G	21176604D	21176620D	21176639C
6"	9169813E	21176605C	21176621C	21176640K
8"	9169815K	21176606B	21176622B	21176641J
10"	9817901D	21176607A	21176623A	21176642H
12"	9817902B	21176610F	21176624K	21176643G
14"	9817903K	21176611E	21176625J	21176644F
16"	9817903K	21176611E	21176625J	21176644F

Model 100-30 Hytrol Main Valve

BUNA-N MATERIAL		
	RUBBER KIT STOCK #	REBUILD ASSEMBLY STOCK #
2 1/2"	21112704H	21235401C
3"	21112702K	21235402B
4"	21112703J	21235403A
6"	27496886J	21235404K
8"	21112701A	21235405J
10"	CF	21235406H

- Rubber Kit Includes:** Diaphragm, Disc, Spacer Washers. **Model 100-30 also includes:** Stem O-Ring, Seal, Bearing O-Ring.
- Repair Kit Includes:** Diaphragm, Disc, Spacer Washers, Epoxy Coated Disc Retainer, Epoxy Coated Diaphragm Washer, Protective Washer
- Rebuild Assembly Includes:** Diaphragm, Disc, Spacer Washers, Epoxy Coated Disc Retainer, Epoxy Coated Diaphragm Washer, Protective Washer, Stainless Steel Bolts & Washers (6" & Below), Stainless Steel Studs, Nuts, & Washers (8" & Above), Stem, Stem Nut, Disc Guide, Standard Cover Spring, Cover Washer. **Model 100-30 also includes:** Upper and Lower Stem and Stem Nut, Stem O-Ring, Seal, Lower Spring, PU Bearing, Bearing O-Ring, Bearing Retainer Ring.
- Stud & Nut Kit Includes:** Stainless Steel Bolts & Washers (6" & Below), Stainless Steel Studs, Nuts, & Washers (8" & Above)



Repair Kits for 100-02/100-21 Powertrol and 100-03/100-22 Powercheck Main Valves

For: Powertrol and Powercheck Main Valves—150 Pressure Class Only

Includes: Diaphragm, Disc (or Disc Assembly) and O-rings and full set of spare Spacer Washers.

Valve Size	Kit Stock Number		Valve Size	Kit Stock Number	
	100-02			100-02 & 100-03	100-21 & 100-22
3/8"	9169901H		2 1/2"	9169910J	N/A
1/2" & 3/4"	9169902F		3"	9169911G	9169905J
1"	9169903D		4"	9169912E	9169911G
1 1/4" & 1 1/2"	9169904B		6"	9169913C	9169912E
2"	9169905J		8"	9169950E	9169913C
			10"	9169939H	9169950E
			12"	9169937B	9169939H

Consult factory for larger sizes

Repair Kits for 100-04/100-23 Hy-Check Main Valves

For: Hy-Check Main Valves—150 Pressure Class Only

Includes: Diaphragm, Disc and O-Rings and full set of spare Spacer Washers.

Valve Size	Kit Stock Number		Valve Size	Kit Stock Number	
	100-04	100-23		100-04	100-23
4"	20210901B	N/A	12"	20210905H	20210904J
6"	20210902A	20210901B	14"	20210906G	N/A
8"	20210903K	20210902A	16"	20210907F	20210905H
10"	20210904J	20210903K	20"	N/A	20210907F
			24"	N/A	20210907F

Consult factory for larger sizes

Repair Kits for Pilot Control Valves (In Standard Materials Only)

Includes: Diaphragm, Disc (or Disc Assembly), O-Rings, Gaskets or spare Screws as appropriate.

BUNA-N® (Standard Material)				VITON (For KB Controls)	
Pilot Control	Kit Stock Number	Pilot Control	Kit Stock Number	Pilot Control	Kit Stock Number
CDB	9170006C	CFM-7A	1263901K	CDB-KB	9170012A
CDB-30	9170023H	CFM-9	12223E	CRA-KB	N/A
CDB-31	9170024F	CRA (w/bucking spring)	9170001D	CRD-KB (w/bucking spring)	9170008J
CDB-7	9170017K	CRD (w/bucking spring)	9170002B	CRL-KB	9170013J
CDH-2	18225D	CRD (no bucking spring)	9170003K	CDHS-2BKB	9170010E
CDHS-2	44607A	CRD-18	20275401K	CDHS-2FKB	9170011C
CDHS-2B	9170004H	CRD-22	98923G	CDHS-18KB (no bucking spring)	9170009G
CDHS-2F	9170005E	CRL (55F, 55L)	9170007A	102C-KB	1726202D
CDHS-3C-A2	24657K	CRL60/55L-60	9170033G		
CDHS-8A	2666901A	CRL60/55L60 1"	9170042H		
CDHS-18	9170003K	CRL-4A	43413E		
CDS-4	9170014G	CRL-5 (55B)	65755B		
CDS-5	14200A	CRL-5A (55G)	20666E		
CDS-6	20119301A	CRL-18	20309801C		
CDS-6A	20349401C	Universal CRL	9170041K		
CDS-7	20349402B	CV	9170019F		
CDS-7DO	20349403A	X105L (O-ring)	00951E		
CFCM-M1	1222301C	102B-1	1502201F	Buna-N®	
CFM-2	12223E	102C-2	1726201F	CRD Disc Ret. (Solid)	C5256H
CFM-7	1263901K	102C-3	1726201F	CRD Disc Ret. (Spring)	C5255K

Repair Assemblies (In Standard Materials Only)

Control	Description	Stock Number
CF1-C1	Pilot Assembly Only	89541H
CF1-CI	Complete Float Control less Ball and Rod	89016A
CFC2-C1	Disc, Distributor and Seals	2674701E
CSM 11-A2-2	Mechanical Parts Assembly	97544B
CSM 11-A2-2	Pilot Assembly Only	18053K
33A 1"	Complete Internal Assembly and Seal	2036030B
33A 2"	Complete Internal Assembly and Seal	2040830J

When ordering, please give complete nameplate data of the valve and/or control being repaired. MINIMUM ORDER CHARGE APPLIES