



Model 90-01

PRESSURE REDUCING VALVE

The Cla-Val Model 90-01/690-01 is an automatic control valve designed to reduce higher inlet pressure to a steady lower downstream pressure regardless of changing flow rate and/or varying inlet pressure. It is a hydraulically operated, pilot-controlled, diaphragm type globe or angle valve. When downstream pressure exceeds the pressure setting of the control pilot, the main valve and pilot valve close drip-tight. The control system is very sensitive to slight pressure changes and immediately controls the main valve to maintain the desired downstream pressure. Pressure setting adjustment is made with a single adjusting screw that has a protective cap to discourage tampering.

INTRODUCTION

1. Allow sufficient room around the valve assembly to make adjustments and for servicing.

2. It is recommended that gate or line block valves be installed on both ends of the Model 90-01/690-01 valve assembly to facilitate isolating the valve for maintenance. At a minimum of one pipe diameter apart.

NOTE: BEFORE THE VALVE IS INSTALLED, PIPE LINES SHOULD BE FLUSHED OF ALL CHIPS, SCALE, AND FOREIGN MATTER.

3. Place the valve assembly in the line with flow through the valve in the direction indicated on the inlet plate or by flow arrows. Check all fittings and hardware for proper makeup and that no apparent damage is evident. Be sure main valve cover nuts/bolts are tight. As pressure in some applications can be very high, thorough inspection for proper installation and makeup is strongly recommended.

4. Cla-Val Valves operate with maximum efficiency when mounted in horizontal piping with the cover UP, however, other positions are acceptable. Due to size and weight of cover and internal components of six-inch and larger valves, installation with the cover up is advisable and provides greater accessibility to internal parts for periodic inspection.

5. Caution must be taken in the installation of this valve to insure that galvanic and/or electrolytic action does not take place. The proper use of dielectric fittings and gaskets are required in all systems using dissimilar metals.

OPERATION AND START-UP

1. Prior to pressurizing the valve assembly, ensure that the necessary gauges to measure pressure in the system are installed as required by the system engineer. A Cla-Val X101D Valve Position Indicator may be installed in the center cover port to provide a visual indication of the valve movement during start-up.

CAUTION: During start-up and test procedures, a large volume of water may be discharged downstream. Check that the downstream venting is adequate to prevent damage to personnel and equipment. All adjustments in pressure should be made slowly while under flowing conditions. If the main valve closes too fast, it may cause surging in upstream piping.

2. If isolation valves (B) are installed in pilot system, open these valves (see schematic).

3. Optional Cla-Val CV Flow Controls (C or S) provide adjustable regulation of flow in and out of the main valve chamber to minimize pulsations that sometime occur at very low flow rates. If CV Controls are installed, loosen jam nut and turn adjustment screw counterclockwise from closed position 3.5 turns for an initial setting.

4. Open the upstream gate or block valve just slightly to allow the main valve assembly and pilot system to fill with liquid.

5. Carefully loosen tube fittings at highest points and bleed air from

pilot control system. Carefully loosen the plug at top of main valve cover to bleed air from cover. If an indicator is installed, carefully loosen the air bleed valve at top of indicator. Tighten tube fittings. 6. Open the upstream gate or block valve fully.

7. Slowly open the downstream gate or block valve. Flow should occur and pressure should remain constant.

8. Adjust the CRD Control to desired pressure. To change pressure setting, turn the adjusting screw clockwise to increase pressure, counterclockwise to decrease pressure. There must be liquid flowing through the valve during pressure adjustments. When the desired setting has been made, tighten jam nut and replace cover.

9. To check the operation of the valve, open and close the downstream gate valve. The downstream pressure should remain constant.

10. If opening and closing speed controls (C or S) are installed in the valve pilot system, fine tune the opening and closing speed of the main valve while performing step 9. Turn the CV adjustment screw clockwise on the opening speed control to make the main valve open slower. Turn the adjustment screw clockwise on the closing speed control to make the main valve close slower. When adjustments have been completed, tighten jam nuts.

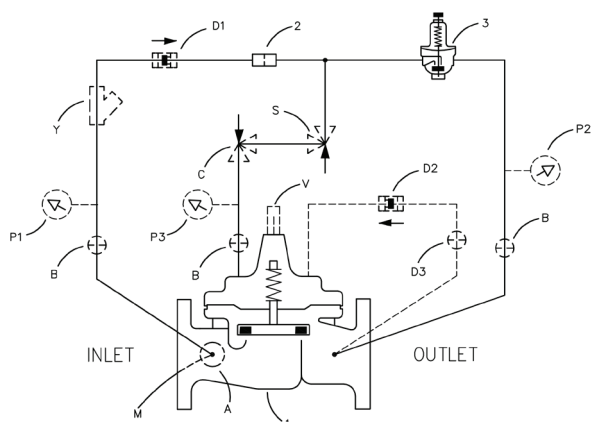
MAINTENANCE

1. Cla-Val Automatic Control Valves require no lubrication or packing, however, should be inspected a minimum of once annually.

2. Repair and maintenance procedures of the Cla-Val Hytrol Main Valve and pilot control components are included in a more detailed IOM manual. It can be downloaded from our website (www.cla-val.com) or obtained by contacting a Cla-Val Regional Sales Office.

3. When ordering parts always refer to the catalog number and stock number on the valve nameplate.

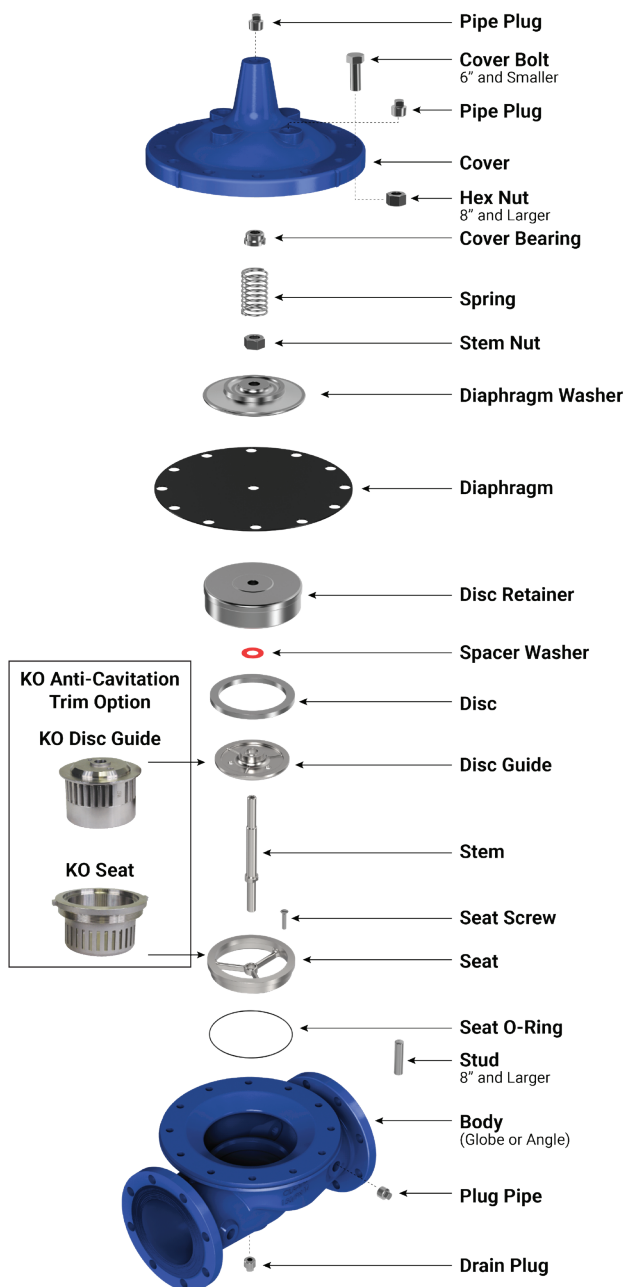
Service Suggestions		
Symptom	Possible Cause	Solutions
Main valve won't open	No pressure at valve inlet	Check inlet pressure
	Main valve diaphragm assembly inoperative	Disassemble, clean and polish stem, replace defective parts
	Pilot Valve (CRD) not opening: 1. No spring compression 2. Damaged spring 3. Spring guide not in place 4. Yoke dragging on inlet nozzle	1. Tighten adjusting screw 2. Disassemble and replace 3. Assemble properly 4. Assemble properly
	Flow Control (CV) disc inoperative. Corrosion or excessive scale buildup on stem	Disassemble, clean and polish stem. Replace worn parts
Main valve won't closed	Foreign matter between disc and seat or worn disc. Scale on stem or diaphragm ruptured	Disassemble main valve, remove matter, clean parts and replace defective parts
	Flow Clean Strainer plugged	Remove and clean or replace
	CK2 (isolation valves) closed	Open isolation valves
	Pilot Valve (CRD) remain open: 1. Spring compressed solid 2. Mechanical obstruction 3. Worn disc 4. Yoke dragging on inlet nozzle diaphragm nut 5. Diaphragm damaged or loose diaphragm nut. Leakage from vent hole in cover	1. Back off adjusting screw 2. Disassemble and remove obstruction 3. Disassemble remove and replace disc retainer assembly 4. Assemble properly 5. Disassemble. Replace diaphragm and/or tighten nut
	Air in main valve cover and/or tubing	Loosen top cover plug and fittings and bleed air
Fails to regulate	Pilot Valve (CRD) yoke dragging on inlet nozzle	Assemble properly
	Pilot Valve (CRD) spring not in correct range to control	Check outlet pressure requirements and compare existing spring with Spring Chart



Basic Components	
Item	Description
1	100-01 Hytrol (Main Valve)
	100-20 600 Series Hytrol (Main Valve)
2	X58C Restriction Fitting
3	CRD Pressure Reducing Control

Optional Features	
Item	Description
A	X46A Flow Clean Strainer
B	CK2 (Isolation Valves)
C	CV Speed Control (Closing)
D	Check Valves with Isolation Valve
P	X141 Pressure Gauge
S	CV Speed Control (Opening)
V	X101D Valve Position Indicator
Y	X43 "Y" Strainer

1. HYTROL MAIN VALVE



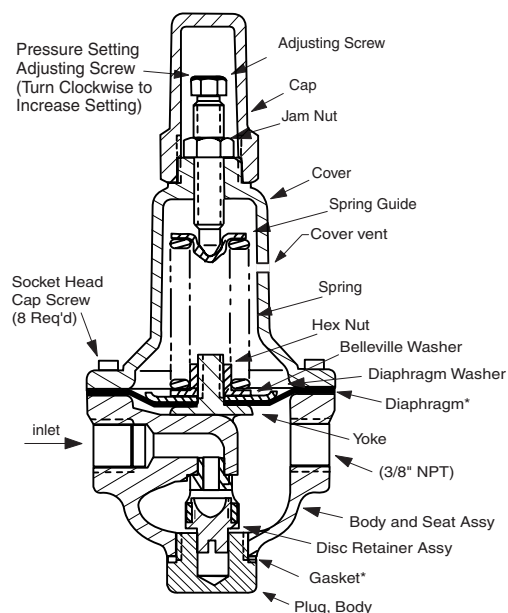
2. X58C



3. CRD



A. X46A



CRD adjustment range (psi)	Spring Color	PSI change per turn*
2 - 30	Stainless Steel	3
15 - 75	Red	9
30 - 300	Green	27

*Approximate. Use gauge at valve inlet to set.

B. CK2



C & S. CV



D. CDC-1



Y. X43



V. X101D



X140-1 Security Cap Option



** KO Anti-Cavitation Trim can be added to any hydro valve

*Suggested Repair Parts